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0 BEGIN PGM HRUBOVANI-DOKONCENI-OBVODU-OJNICE MM
1 BLK FORM 0.1 Z X-17.000 Y-28.000 Z-15.000
2 BLK FORM 0.2 X167.995 Y28.000 Z0.000
3 ;(GPPver.:15_02_2008)
4 ;
5 TOOL DEF 1 ;F-HLAVA 20 (WALTER)
6 TOOL DEF 2 ;F-STOPKOVA 16 (PROTOTYP)
7 ;
8 TOOL CALL 1 Z S3105
9 ; F-HLAVA 20
10 L M6
11 L Z+100 R0 FMAX
12 ;
13 ; F-(1) hrubovani obvodu-T1
14 L M13 M7
15 L X+190.285 Y+1.248 R0 FMAX
16 L Z+10 FMAX
17 L Z+2 FMAX
18 L Z-0.8 F1500
19 CALL LBL 2
20 L Z-1.6
21 CALL LBL 2
22 L Z-2.4
23 CALL LBL 2
24 L Z-3.2
25 CALL LBL 2
26 L Z-4
27 CALL LBL 2
28 L Z-4.8
29 CALL LBL 2
30 L Z-5.6
31 CALL LBL 2
32 L Z-6.4
33 CALL LBL 2
34 L Z-7.2
35 CALL LBL 2
36 L Z-8
37 CALL LBL 2
38 L Z-8.8
39 CALL LBL 2
40 L Z-9.6
41 CALL LBL 2
42 L Z-10.4
43 CALL LBL 2
44 L Z-11.2
45 CALL LBL 2
46 L Z-12
47 CALL LBL 2
48 L Z-12.8
49 CALL LBL 2
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50 L Z-13.6
51 CALL LBL 2
52 L Z-14.4
53 CALL LBL 2
54 L Z-15.2
55 CALL LBL 2
56 L Z-16
57 CALL LBL 2
58 L Z-16.8
59 CALL LBL 2
60 L Z-17.6
61 CALL LBL 2
62 L Z-18.4
63 CALL LBL 2
64 L Z-19.2
65 CALL LBL 2
66 L Z-20
67 CALL LBL 2
68 L Z-20.8
69 CALL LBL 2
70 L Z-21
71 CALL LBL 2
72 L Z+10 FMAX
73 ;
74 L Z+100 R0 FMAX M9
75 TOOL CALL 2 Z S8300
76 ; F-STOPKOVA 16
77 L M6
78 L Z+100 R0 FMAX
79 ;
80 ; F-dokonceni obvodu-T2
81 L M13
82 L X+182.863 Y+6.065 R0 FMAX
83 L Z+10 FMAX
84 L Z+2 FMAX
85 L Z-20.9 F1500
86 CALL LBL 3
87 L Z+10 FMAX
88 L X+182.863 Y+6.065 R FMAX
89 L Z-19.9 FMAX
90 L Z-21 F1500
91 CALL LBL 3
92 L Z+10 FMAX
93 ;
94 L Z+150 FMAX M2
95 ;- K O N E C P R O G R A M U -

96 ;
97 LBL 2 ; F_(1) hrubovani obvodu_T1
98 L X+175.289 Y+0.876 F6210
99 CR X+118.262 Y-27.813 R35.3 DR-
100 CR X+113.367 Y-25.816 R9.7 DR+
101 CR X+14.698 Y-20.3 R889.7 DR+
102 CR X+12.315 Y-20.948 R4.7 DR+
103 CR X+12.315 Y+20.948 R-24.3 DR-
104 CR X+14.698 Y+20.3 R4.7 DR+
105 CR X+113.367 Y+25.816 R889.7 DR+
106 CR X+118.262 Y+27.813 R9.7 DR+
107 CR X+175.289 Y+0.876 R35.3 DR-
108 L X+190.285 Y+1.248
109 LBL 0
110 ;
111 LBL 3 ; F_dokonceni obvodu_T2
112 L X+182.54 Y+19.061 RL F4200
113 CR X+164.992 Y+0.62 R18 DR+
114 CR X+124.605 Y-19.698 R25 DR-
115 CR X+114.512 Y-15.58 R20 DR+
116 CR X+16.987 Y-10.004 R900 DR+
117 CR X+14.701 Y-10 R900 DR+
118 CR X+7.095 Y-12.069 R15 DR+
119 CR X+7.095 Y+12.069 R-14 DR-
120 CR X+14.701 Y+10 R15 DR+
121 CR X+16.987 Y+10.004 R900 DR+
122 CR X+114.512 Y+15.58 R900 DR+
123 CR X+124.605 Y+19.698 R20 DR+
124 CR X+164.992 Y+0.62 R25 DR-
125 CR X+164.962 Y-1.379 R25 DR-
126 CR X+181.942 Y-20.345 R18 DR+
127 L X+182.659 Y-7.364 R0
128 LBL 0
129 ;
130 END PGM OJNICE MM