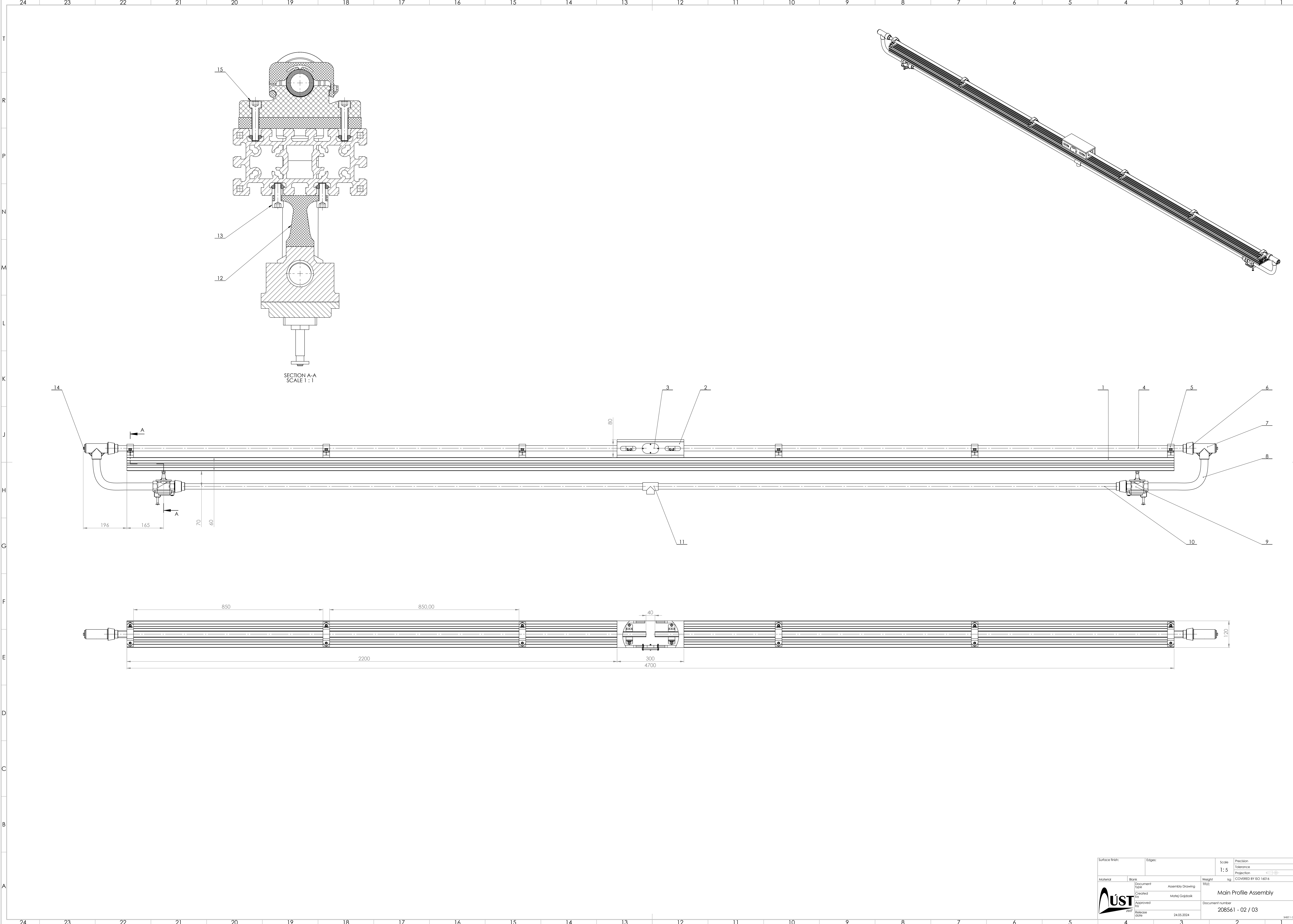



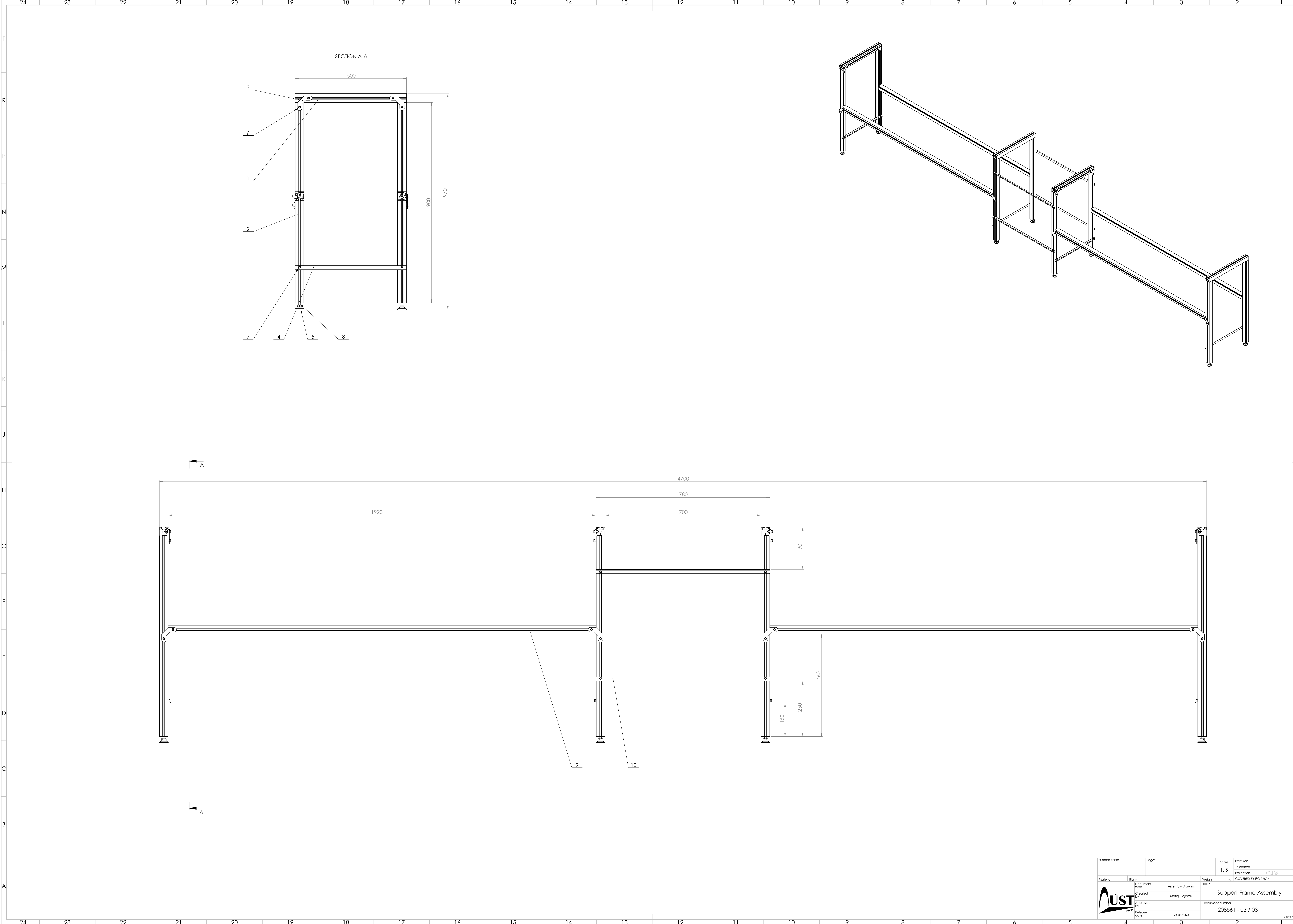
NUM POS.	NAME / DESCRIPTION		BLANK / CATALOGUE NUMBER		WGT.	U.	AMT.
	DRAWING / NORM		MATERIAL / PRODUCER				
1	Main Profile Assembly						1
	208561 – 02 / 03						
2	Support Frame Assembly						1
	208561 – 03 / 03						
3	Air Distribution Holder		3D Printed				4
	Not provided – IPR		PLA				



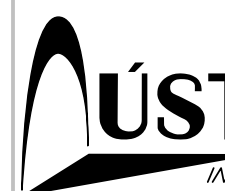
Surface finish:		Edges:		Scale	Precision
				1: 5	Tolerance
					Projection
Material	Blank	Document Type	Assembly Drawing	Weight	kg
		Created by	Matej Gajdosiak		COVERED BY ISO 14014
		Approved by		Main Profile Assembly	
		Released	24.05.2024		
				Document number	
				208561 - 02 / 03	
				Sheet 1 of 1	

NUM POS.	NAME / DESCRIPTION	BLANK / CATALOGUE NUMBER	WGT.	U.	AMT.
	DRAWING / NORM	MATERIAL / PRODUCER			
1	Al. profile				1
	60x120x4700	Aluminum - anodized			
2	Impact chamber	Sheet steel t10			1
	Not provided - IPR	S235JR			
3	Viewport flange	Sheet steel t10			1
	Not provided - IPR	S235JR			
4	PVC tube				2
	φ25x2350				
5	Barrel holder assembly	3D printed			8
	Not provided - IPR	PLA			
6	PP fitting	21745506			4
	G3/4	FV-Plast			
7	T-joint	21525647			2
	G3/4	Bauhaus			
8	Garden hose				2
	φ25x250				
9	Solenoid valve	546149			2
	VZWM-L-M22C-G34-F4	Festo			
10	PVC tube				2
	φ25x2065				
11	PP T-joint	21746305			1
	G3/4	FV-plast			
12	Valve holder	3D printed			2
	Not provided - IPR	PLA			
13	Imbus screw				8
	ČSN 021143 M6x16				
14	Flange	21525869			2
	G3/4	Bauhaus			
15	Imbus screw				16
	ČSN 021143 M6x30				

Material	Blank	Weight	Covered by ISO 16016
	Document type	Bill Of Material	Title
	Created by	Matej Gajdosik	
	Related document	208561 - 02 / 03	Document number
	Release date	24.05.2024	
208561 - 02 - 01 / 01			Sheet 1/1



Surface finish:		Edges:		Scale	Precision
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				Tolerance	
				Projection	
Material	Blank	Document Type	Assembly Drawing	Weight	kg
		Created by	Matej Gajdosik		
		Approved by			
		Release date	24.05.2024		
				COVERED BY ISO 14014	
				TITLE	
				Support Frame Assembly	
				Document number	
				208561 - 03 / 03	



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NUM POS.	NAME / DESCRIPTION	BLANK / CATALOGUE NUMBER	WGT.	U.	AMT.
	DRAWING / NORM	MATERIAL / PRODUCER			
1	Al. profile				4
	40x40x500	Aluminum - anodized			
2	Al. profile				8
	40x40x900	Aluminum - anodized			
3	Fixture	Sheet steel t10			16
	Not provided - IPR	S235JR			
4	Al. profile				4
	16x10x500	Aluminum - anodized			
5	Boot	3D Printed			8
	Not provided - IPR	PLA			
6	Imbus screw				32
	ČSN 021143 M6x16				
7	Imbus screw				16
	ČSN 021143 M6x10				
8	Hex head cap screw				8
	ČSN EN 24017				
9	Al. profile				4
	40x40x1920	Aluminum - anodized			
10	Al. profile				4
	16x10x780	Aluminum - anodized			
Material		Blank	Weight	Covered by ISO 16016	
	Document type	Bill Of Material	Title Support Frame Assembly		
	Created by	Matej Gajdosik			
	Related document	208561 – 03 / 03	Document number 208561 – 03 – 01 / 01		
	Release date	24.05.2024			
				Sheet 1/1	