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N717 X218.73 Y205.458 F=R2
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N746 X49.055 F=R2
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N749 G1 X38.138 Y65.862

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N797 G2 X52.615 Y24.403 I2.222 J-19.043
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N828 X222.563 Y0.0 Z4.473
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N1015 X27.775 Y35.242
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N1017 X29.88 Y33.473
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N1019 X31.051 Y32.31
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N1023 G0 Z5.0
N1024 G1 Z-1.0 F=R1
N1025 X237.163 Y248.381 F=R2
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N1027 G2 X221.341 Y249.607 I-2.228 J19.043
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N1029 G3 X212.214 Y253.56 I-2.026 J-4.13
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N1033 G2 X41.939 Y247.77 I-8.441 J17.214
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N1099 X50.98 Y291.488

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N1135 G0 Z5.0
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N1144 G1 X249.607 Y221.341
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N1182 X252.026 Y39.138
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N1265 X261.856 Z-2.793
N1266 X264.313 Y13.368 Z-3.231
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N1292 X246.13 Y16.69
N1293 X245.082 Y14.732
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N1299 G3 X244.879 Y10.36 I1.077 J-0.403

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N1324 G3 X214.21 Y8.184 I18.812 J-4.057
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N1349 X235.703 Y46.596

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N1391 X264.361 Y15.26 Z-2.114
N1392 X263.453 Y17.573 Z-2.552
N1393 X262.21 Y19.725 Z-2.991
N1394 X260.661 Y21.668 Z-3.429
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N1396 X256.787 Y24.758 Z-4.305
N1397 X254.548 Y25.836 Z-4.743
N1398 X252.174 Y26.568 Z-5.181
N1399 X249.717 Y26.939 Z-5.619

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N1484 G3 X215.255 Y8.231 I18.868 J-3.781
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N1494 X273.99 Y1.76
N1495 Y35.377
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N1504 X263.453 Y3.147 Z-1.87
N1505 X264.361 Y5.46 Z-2.308
N1506 X264.914 Y7.882 Z-2.746
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N1508 X264.914 Y12.838 Z-3.622
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N2735 G1 Z-5.0 F=R1
N2736 Y153.327 F=R2
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N3014 G3 X221.566 Y204.992 I-17.769 J-7.426
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N3017 G1 X215.447 Y209.589
N3018 G3 X210.084 Y211.3 I-8.469 J-17.287
N3019 G1 X209.969 Y211.319
N3020 G3 X207.027 Y211.571 I-3.107 J-18.999
N3021 G1 X204.369 Y211.593
N3022 X159.277 Y211.592
N3023 X158.899 Y211.586
N3024 G3 X139.939 Y192.339 I0.291 J-19.248
N3025 G1 X139.938 Y159.195
N3026 X139.939 Y158.945
N3027 G40
N3028 X157.438 Y159.17
N3029 G41 X157.68 Y158.304
N3030 X158.319 Y157.672
N3031 X159.188 Y157.441
N3032 X195.891 Y157.439
N3033 G0 Z-2.784 F=R3
N3034 G0 Z2.216
N3035 G0 X183.511 Y158.279
N3036 G0 Z-4.73
N3037 G1 X184.315 Z-4.871 F=R1
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N3039 X186.453 Y159.057 Z-5.279
N3040 X187.195 Y159.942 Z-5.482
N3041 X187.989 Y161.317 Z-5.762
N3042 X188.897 Y163.63 Z-6.2
N3043 X189.45 Y166.052 Z-6.638
N3044 X189.635 Y168.53 Z-7.076
N3045 X189.45 Y171.008 Z-7.514
N3046 X188.897 Y173.43 Z-7.952
N3047 X187.989 Y175.743 Z-8.39
N3048 X186.746 Y177.895 Z-8.828
N3049 X185.197 Y179.838 Z-9.267

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N3053 X176.71 Y184.738 Z-11.019
N3054 X174.253 Y185.109 Z-11.457
N3055 X173.011 Z-11.676
N3056 G3 X164.722 Y176.82 I0. J-8.289
N3057 G3 X173.01 Y168.53 I8.289 J0.
N3058 G1 X196.824 Y168.528 F=R2
N3059 G3 X197.974 Y169.678 I0. J1.15
N3060 G1 Y181.789
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N3062 G1 X169.679 Y182.963
N3063 G3 X168.528 Y181.813 I-0.001 J-1.15
N3064 G1 X168.527 Y169.68
N3065 G3 X169.677 Y168.53 I1.15 J0.
N3066 G1 X173.01
N3067 G2 X183.357 Y163.358 I0.001 J-12.933
N3068 G40
N3069 G1 X169.359 Y152.855
N3070 G3 X193.708 Y140.678 I24.352 J18.26
N3071 G1 X206.572 Y140.677
N3072 G3 X225.823 Y159.927 I0.002 J19.25
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N3074 G3 X225.694 Y193.294 I-19.249 J0.001
N3075 G1 X225.639 Y193.766
N3076 G3 X206.536 Y210.78 I-19.12 J-2.236
N3077 G1 X159.945 Y210.821
N3078 G3 X140.678 Y191.572 I-0.017 J-19.25
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N3080 G3 X159.925 Y140.681 I19.25 J-0.001
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N3082 X206.572 Y140.677
N3083 G41 X207.448 Y158.412 Z-9.248
N3084 X208.089 Y159.052
N3085 X208.323 Y159.927
N3086 X208.324 Y183.745
N3087 G0 Z-4.73 F=R3
N3088 G0 Z0.27
N3089 G0 X183.511 Y158.62
N3090 G0 Z-6.676
N3091 G1 X184.315 Z-6.817 F=R1
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N3093 X186.452 Y159.398 Z-7.225
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N3095 X187.989 Y161.658 Z-7.708
N3096 X188.896 Y163.971 Z-8.146
N3097 X189.449 Y166.393 Z-8.584
N3098 X189.635 Y168.871 Z-9.022
N3099 X189.449 Y171.349 Z-9.46

N3100 X188.896 Y173.771 Z-9.898
N3101 X187.989 Y176.084 Z-10.336
N3102 X186.746 Y178.236 Z-10.774
N3103 X185.197 Y180.179 Z-11.212
N3104 X183.376 Y181.869 Z-11.651
N3105 X181.323 Y183.269 Z-12.089
N3106 X179.084 Y184.347 Z-12.527
N3107 X176.709 Y185.079 Z-12.965
N3108 X174.252 Y185.449 Z-13.403
N3109 X173.011 Z-13.622
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N3112 G1 X196.478 Y168.869 F=R2
N3113 G3 X197.628 Y170.02 I0. J1.15
N3114 G1 X197.625 Y181.444
N3115 G3 X196.476 Y182.594 I-1.15 J0.
N3116 G1 X170.02 Y182.62
N3117 G3 X168.869 Y181.47 I-0.001 J-1.15
N3118 G1 Y170.021
N3119 G3 X170.019 Y168.871 I1.15 J0.
N3120 G1 X173.01
N3121 G2 X183.357 Y163.699 I0.002 J-12.932
N3122 G40
N3123 G1 X169.359 Y153.196
N3124 G3 X193.708 Y141.02 I24.351 J18.261
N3125 G1 X206.23 Y141.019
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N3127 G1 Y191.068
N3128 G3 X225.377 Y193.07 I-19.249 J0.001
N3129 G3 X206.238 Y210.435 I-19.158 J-1.887
N3130 G1 X160.288 Y210.48
N3131 G3 X141.019 Y191.23 I-0.019 J-19.25
N3132 G1 Y160.272
N3133 G3 X160.267 Y141.022 I19.25 J0.
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N3135 X206.23 Y141.019
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N3138 X207.981 Y160.269
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N3141 G0 Z-1.676
N3142 G0 X183.511 Y158.79
N3143 G0 Z-8.622
N3144 G1 X184.315 Z-8.763 F=R1
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N3146 X186.452 Y159.568 Z-9.171
N3147 X187.195 Y160.453 Z-9.374
N3148 X187.989 Y161.827 Z-9.654
N3149 X188.896 Y164.14 Z-10.092

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N3153 X188.896 Y173.941 Z-11.844
N3154 X187.989 Y176.254 Z-12.282
N3155 X186.746 Y178.406 Z-12.72
N3156 X185.197 Y180.349 Z-13.158
N3157 X183.375 Y182.039 Z-13.596
N3158 X181.322 Y183.438 Z-14.034
N3159 X179.084 Y184.516 Z-14.473
N3160 X176.709 Y185.249 Z-14.911
N3161 X174.252 Y185.619 Z-15.349
N3162 X173.01 Z-15.568
N3163 G3 X164.721 Y177.33 I0. J-8.289
N3164 G3 X173.01 Y169.041 I8.289 J0.
N3165 G1 X196.311 Y169.039 F=R2
N3166 G3 X197.461 Y170.189 I0. J1.15
N3167 G1 Y181.274
N3168 G3 X196.312 Y182.424 I-1.15 J0.
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N3170 G3 X169.041 Y181.3 I-0.001 J-1.15
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N3172 G3 X170.19 Y169.041 I1.15 J0.
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N3174 G2 X183.357 Y163.869 I0.002 J-12.933
N3175 G40
N3176 G1 X169.359 Y153.366
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N3178 G1 X206.06 Y141.189
N3179 G3 X225.311 Y160.439 I0.001 J19.25
N3180 G1 Y191.014
N3181 G3 X206.08 Y210.264 I-19.25 J0.
N3182 G1 X160.461 Y210.309
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N3185 G3 X160.438 Y141.191 I19.25 J-0.002
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N3187 X206.06 Y141.189
N3188 G41 X206.936 Y158.923 Z-13.23
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N3190 X207.811 Y160.439
N3191 Y184.769
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N3193 G0 Z-3.622
N3194 G0 X183.511 Y158.96
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N3199 X187.195 Y160.623 Z-11.32

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N3206 X187.988 Y176.424 Z-14.228
N3207 X186.746 Y178.576 Z-14.666
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N3209 X183.375 Y182.208 Z-15.542
N3210 X181.322 Y183.608 Z-15.98
N3211 X179.084 Y184.686 Z-16.418
N3212 X176.709 Y185.419 Z-16.857
N3213 X174.252 Y185.789 Z-17.295
N3214 X173.01 Z-17.514
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N3216 G3 X173.01 Y169.211 I8.289 J0.
N3217 G1 X196.141 Y169.21 F=R2
N3218 G3 X197.291 Y170.36 I0. J1.15
N3219 G1 Y181.103
N3220 G3 X196.142 Y182.253 I-1.15 J0.
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N3222 G3 X169.21 Y181.129 I-0.001 J-1.15
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N3224 G3 X170.359 Y169.211 I1.15 J0.
N3225 G1 X173.01
N3226 G2 X183.357 Y164.039 I0.002 J-12.932
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N3228 G1 X169.359 Y153.536
N3229 G3 X193.709 Y141.36 I24.351 J18.261
N3230 G1 X205.89 Y141.359
N3231 G3 X225.141 Y160.609 I0.001 J19.25
N3232 G1 Y190.844
N3233 G3 X205.91 Y210.094 I-19.25 J0.
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N3235 G3 X141.36 Y190.89 I-0.019 J-19.25
N3236 G1 X141.359 Y160.612
N3237 G3 X160.608 Y141.361 I19.25 J0.
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N3239 X205.89 Y141.359
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N3241 X207.406 Y159.734
N3242 X207.641 Y160.609
N3243 Y185.11
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N3245 G0 Z-5.568
N3246 G0 X183.511 Y159.13
N3247 G0 Z-12.514
N3248 G1 X184.315 Z-12.655 F=R1
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N3255 X189.635 Y169.38 Z-14.86
N3256 X189.449 Y171.858 Z-15.298
N3257 X188.896 Y174.281 Z-15.736
N3258 X187.988 Y176.594 Z-16.174
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N3262 X181.322 Y183.778 Z-17.926
N3263 X179.083 Y184.856 Z-18.364
N3264 X176.709 Y185.589 Z-18.802
N3265 X174.252 Y185.959 Z-19.24
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N3268 G3 X173.01 Y169.38 I8.289 J0.
N3269 G1 X195.971 F=R2
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N3271 G1 Y180.971
N3272 G3 X195.971 Y182.121 I-1.15 J0.
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N3274 G3 X169.38 Y180.971 I0. J-1.15
N3275 G1 Y170.53
N3276 G3 X170.53 Y169.38 I1.15 J0.
N3277 G1 X173.01
N3278 G2 X183.357 Y164.209 I0.002 J-12.932
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N3281 G3 X193.709 Y141.53 I24.351 J18.262
N3282 G1 X205.72 Y141.529
N3283 G3 X224.971 Y160.779 I0.001 J19.25
N3284 G1 Y190.715
N3285 G3 X206.903 Y209.929 I-19.25 J0.
N3286 G3 X205.639 Y209.971 I-1.264 J-19.201
N3287 G1 X160.78
N3288 G3 X141.53 Y190.721 I0. J-19.25
N3289 G1 X141.529 Y160.781
N3290 G3 X160.779 Y141.531 I19.25 J-0.001
N3291 G1 X193.709 Y141.53
N3292 X205.72 Y141.529
N3293 G41 X206.596 Y159.264 Z-17.182
N3294 X207.236 Y159.904
N3295 X207.471 Y160.779
N3296 Y185.45
N3297 G0 Z-12.514 F=R3
N3298 G0 Z-7.514
N3299 G0 X183.511 Y159.3

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N3301 G1 X184.315 Z-14.601 F=R1
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N3306 X188.896 Y164.65 Z-15.93
N3307 X189.449 Y167.072 Z-16.368
N3308 X189.635 Y169.55 Z-16.806
N3309 X189.449 Y172.028 Z-17.244
N3310 X188.896 Y174.45 Z-17.682
N3311 X187.988 Y176.763 Z-18.12
N3312 X186.746 Y178.915 Z-18.558
N3313 X185.197 Y180.858 Z-18.996
N3314 X183.375 Y182.548 Z-19.434
N3315 X181.322 Y183.948 Z-19.872
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N3317 X176.709 Y185.758 Z-20.748
N3318 X174.252 Y186.129 Z-21.186
N3319 X173.01 Z-21.405
N3320 G3 X164.72 Y177.84 I0. J-8.289
N3321 G3 X173.01 Y169.55 I8.289 J0.
N3322 G1 X195.783 F=R2
N3323 G3 X196.933 Y170.701 I0. J1.15
N3324 G1 X196.918 Y180.802
N3325 G3 X195.768 Y181.95 I-1.15 J-0.002
N3326 G1 X170.7
N3327 G3 X169.55 Y180.8 I0. J-1.15
N3328 G1 Y170.7
N3329 G3 X170.7 Y169.55 I1.15 J0.
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N3331 G2 X183.356 Y164.379 I0.002 J-12.933
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N3337 G1 X224.753 Y190.58
N3338 G3 X205.503 Y209.8 I-19.25 J-0.029
N3339 G1 X160.95
N3340 G3 X141.7 Y190.55 I0. J-19.25
N3341 G1 Y160.95
N3342 G3 X160.949 Y141.7 I19.25 J0.
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N3344 X205.548
N3345 G41 X206.424 Y159.434 Z-19.158
N3346 X207.065 Y160.076
N3347 X207.298 Y160.952
N3348 X207.261 Y185.793
N3349 G0 Z-14.459 F=R3

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N3352 G0 Z-16.405
N3353 G1 X184.315 Z-16.547 F=R1
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N3355 X186.452 Y160.248 Z-16.954
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N3357 X187.988 Y162.507 Z-17.438
N3358 X188.896 Y164.82 Z-17.876
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N3380 G1 Y170.87
N3381 G3 X170.87 Y169.72 I1.15 J0.
N3382 G1 X173.009
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N3392 G3 X141.87 Y190.38 I-0.001 J-19.25
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N3394 G3 X161.12 Y141.87 I19.25 J0.
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N3397 G41 X206.253 Y159.605 Z-21.134
N3398 X206.894 Y160.246
N3399 X207.128 Y161.122

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N3403 G0 X183.511 Y159.642
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N3405 G1 X184.315 Z-18.493 F=R1
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N3407 X186.453 Y160.42 Z-18.9
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N3425 G3 X173.01 Y169.893 I8.289 J0.
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N3449 X205.207 Y142.04

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N3454 Y162.099
N3455 X206.926 Y186.473
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N3480 G3 X173.01 Y170.063 I8.289 J0.
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N3486 G3 X170.061 Y180.282 I-0.001 J-1.15
N3487 G1 Y171.213
N3488 G3 X171.21 Y170.063 I1.15 J0.
N3489 G1 X173.01
N3490 G2 X183.357 Y164.891 I0.001 J-12.933
N3491 G40
N3492 G1 X169.359 Y154.389
N3493 G3 X193.708 Y142.211 I24.352 J18.26
N3494 G1 X205.037 Y142.21
N3495 G3 X224.289 Y161.437 I0.002 J19.25
N3496 G1 X224.29 Y162.116
N3497 X224.262 Y190.029
N3498 G3 X205.024 Y209.26 I-19.25 J-0.019
N3499 G1 X161.474 Y209.289

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N3503 G1 X193.708 Y142.211
N3504 X205.037 Y142.21
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N3507 X206.789 Y161.458
N3508 X206.79 Y162.098
N3509 Y162.099
N3510 X206.765 Y186.813
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N3512 G0 Z-15.297
N3513 G0 X183.506 Y160.163
N3514 G0 Z-22.243
N3515 G1 X184.315 Z-22.386 F=R1
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N3517 X186.45 Y160.942 Z-22.793
N3518 X187.192 Y161.826 Z-22.996
N3519 X187.981 Y163.193 Z-23.275
N3520 X188.889 Y165.506 Z-23.713
N3521 X189.442 Y167.929 Z-24.151
N3522 X189.628 Y170.406 Z-24.589
N3523 X189.442 Y172.884 Z-25.027
N3524 X188.889 Y175.307 Z-25.465
N3525 X187.981 Y177.62 Z-25.903
N3526 X186.739 Y179.772 Z-26.341
N3527 X185.19 Y181.714 Z-26.779
N3528 X183.368 Y183.404 Z-27.217
N3529 X181.315 Y184.804 Z-27.655
N3530 X179.077 Y185.882 Z-28.093
N3531 X176.702 Y186.615 Z-28.531
N3532 X174.245 Y186.985 Z-28.969
N3533 X172.998 Z-29.189
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N3538 G1 X196.08 Y179.923
N3539 G3 X194.93 Y181.073 I-1.15 J-0.001
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N3541 G3 X170.417 Y179.924 I0. J-1.15
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N3543 G3 X171.561 Y170.406 I1.15 J-0.001
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N3549 G1 X204.703 Y142.576

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N3556 G3 X161.814 Y142.55 I19.25 J-0.017
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N3563 X206.426 Y187.526
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N3567 G0 Z-24.189
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N3574 X190.815 Y170.477 Z-25.954
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N3578 X189.354 Y180.168 Z-27.706
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N3583 X180.449 Y188.43 Z-29.896
N3584 X179.855 Y188.614 Z-30.006
N3585 X178.874 Y188.761 Z-30.181
N3586 X174.228 Y188.76 Z-31.0
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N3594 Y176.291
N3595 Y176.293
N3596 X193.513 Y177.37
N3597 G3 X192.362 Y178.516 I-1.15 J-0.004
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N3606 G3 X195.112 Y145.136 I24.382 J18.053
N3607 G1 X198.741 Y145.142
N3608 G3 X212.303 Y150.758 I-0.028 J19.25
N3609 G1 X215.709 Y154.153
N3610 G3 X221.37 Y167.84 I-13.589 J13.634
N3611 G1 X221.359 Y171.697
N3612 X221.366 Y176.408
N3613 X221.341 Y180.985
N3614 Y184.688
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N3621 G3 X145.144 Y184.71 I11.51 J-15.43
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N3631 X176.459 Y145.136
N3632 X195.112
N3633 X198.741 Y145.142
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N3637 X203.355 Y166.548
N3638 X203.737 Y167.118
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N3642 X203.864 Y174.837
N3643 X203.867 Y176.313
N3644 X203.841 Y180.937
N3645 Y183.082
N3646 Y184.688
N3647 X203.657 Y185.47
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N3649 X200.882 Y187.784

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N3665 X107.395 Y166.743 Z-6.719
N3666 X107.535 Y166.971 Z-6.767
N3667 X107.616 Y167.215 Z-6.812
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N3669 X107.64 Y172.727 Z-7.784
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N3683 G1 Y193.757
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N3686 X69.494
N3687 X67.017 Y212.999
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N3690 G3 X57.347 Y210.555 I3.729 J-18.886
N3691 G1 X56.754 Y210.234
N3692 G3 X52.571 Y207.184 I9.148 J-16.937
N3693 G1 X52.332 Y206.955
N3694 G3 X50.223 Y204.564 I13.332 J-13.887
N3695 G1 X50.123 Y204.429
N3696 G3 X47.753 Y200.238 I15.441 J-11.496
N3697 G1 X47.549 Y199.741
N3698 G3 X46.22 Y194.495 I17.81 J-7.305
N3699 G1 X46.072 Y193.125

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N3710 X117.118 Y195.26
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N3726 X83.932 Y183.739 Z-5.13
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N3729 X85.578 Y176.526 Z-6.444
N3730 X86.821 Y174.374 Z-6.883
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N3742 G1 X75.281 Y168.937
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N3747 G3 X105.07 Y183.739 I-1.15 J-0.001
N3748 G1 X100.557
N3749 G2 X90.206 Y188.912 I-0.001 J12.938

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N3752 G3 X79.85 Y211.593 I-24.353 J-18.266
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N3754 X69.022 Y211.582
N3755 X66.279 Y211.491
N3756 G3 X58.524 Y209.576 I0.637 J-19.239
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N3758 G3 X52.635 Y205.214 I8.392 J-17.325
N3759 G1 X52.558 Y205.13
N3760 G3 X49.083 Y199.769 I14.192 J-13.006
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N3763 G3 X47.417 Y191.087 I19.2 J-1.355
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N3769 X134.063 Y192.353
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N3774 G41 X69.601 Y194.092 Z-7.923
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N3778 X65.537 Y193.391
N3779 X65.46 Y193.307
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N3781 X65.131 Y192.79
N3782 X64.992 Y192.219
N3783 X64.921 Y191.222
N3784 X64.917 Y191.098
N3785 X64.931 Y168.612
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N3787 G0 Z2.216
N3788 G0 X90.048 Y193.226
N3789 G0 Z-4.73
N3790 G1 X89.244 Z-4.871 F=R1
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N3792 X87.107 Y192.448 Z-5.279
N3793 X86.364 Y191.563 Z-5.482
N3794 X85.57 Y190.187 Z-5.762
N3795 X84.662 Y187.874 Z-6.2
N3796 X84.109 Y185.452 Z-6.638
N3797 X83.923 Y182.974 Z-7.076
N3798 X84.109 Y180.496 Z-7.514
N3799 X84.662 Y178.074 Z-7.952

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N3801 X86.812 Y173.609 Z-8.829
N3802 X88.361 Y171.666 Z-9.267
N3803 X90.183 Y169.976 Z-9.705
N3804 X92.236 Y168.576 Z-10.143
N3805 X94.475 Y167.498 Z-10.581
N3806 X96.849 Y166.766 Z-11.019
N3807 X99.306 Y166.395 Z-11.457
N3808 X100.547 Z-11.676
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N3814 G3 X77.19 Y168.529 I1.15 J-0.001
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N3816 G3 X105.473 Y169.678 I0. J1.15
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N3820 G2 X90.202 Y188.146 I-0.001 J12.933
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N3823 G3 X79.852 Y210.827 I-24.353 J-18.259
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N3825 X69.29 Y210.825
N3826 X67.108 Y210.785
N3827 G3 X48.214 Y191.559 I0.356 J-19.247
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N3846 G1 X89.245 Z-6.817 F=R1
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N3848 X87.108 Y192.103 Z-7.225
N3849 X86.365 Y191.219 Z-7.428

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N3881 X69.002 Y210.47
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N3889 G3 X113.732 Y210.481 I-19.25 J-0.003
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N3891 X69.661
N3892 G41 X69.6 Y192.98 Z-11.815
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N3894 X66.908 Y192.664
N3895 X66.292 Y192.027
N3896 X66.066 Y191.171
N3897 X66.03 Y166.523
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N3953 Y166.26
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N3957 G0 Z-10.568
N3958 G1 X89.246 Z-10.709 F=R1
N3959 X88.108 Y192.339 Z-10.913
N3960 X87.108 Y191.762 Z-11.116
N3961 X86.366 Y190.877 Z-11.32
N3962 X85.572 Y189.502 Z-11.6
N3963 X84.664 Y187.189 Z-12.038
N3964 X84.111 Y184.766 Z-12.476
N3965 X83.925 Y182.288 Z-12.914
N3966 X84.111 Y179.811 Z-13.352
N3967 X84.664 Y177.388 Z-13.79
N3968 X85.572 Y175.075 Z-14.228
N3969 X86.814 Y172.923 Z-14.666
N3970 X88.363 Y170.98 Z-15.104
N3971 X90.185 Y169.29 Z-15.542
N3972 X92.238 Y167.891 Z-15.98
N3973 X94.476 Y166.813 Z-16.418
N3974 X96.851 Y166.08 Z-16.856
N3975 X99.308 Y165.71 Z-17.295
N3976 X100.55 Z-17.514
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N3978 G3 X100.55 Y182.288 I-8.289 J0.
N3979 G1 X77.87 Y182.289 F=R2
N3980 G3 X76.72 Y181.139 I0. J-1.15
N3981 G1 X76.715 Y170.36
N3982 G3 X77.865 Y169.21 I1.15 J-0.001
N3983 G1 X103.641 Y169.209
N3984 G3 X104.791 Y170.359 I0. J1.15
N3985 G1 Y181.138
N3986 G3 X103.641 Y182.288 I-1.15 J0.
N3987 G1 X100.55
N3988 G2 X90.203 Y187.46 I-0.002 J12.932
N3989 G40
N3990 G1 X104.201 Y197.963
N3991 G3 X79.851 Y210.14 I-24.352 J-18.261
N3992 G1 X68.348 Y210.141
N3993 X67.444 Y210.12
N3994 X67.226 Y210.11
N3995 G3 X48.875 Y190.89 I0.899 J-19.229
N3996 G1 X48.86 Y160.62
N3997 G3 X68.11 Y141.36 I19.25 J-0.01
N3998 G1 X113.391 Y141.359
N3999 G3 X132.641 Y160.609 I0. J19.25

N4000 G1 Y190.888
N4001 G3 X113.392 Y210.138 I-19.25 J0.
N4002 G1 X79.851 Y210.14
N4003 X68.347 Y210.141
N4004 G41 X68.264 Y192.639 Z-15.471
N4005 X68.044 Y192.629
N4006 X67.204 Y192.368
N4007 X66.597 Y191.732
N4008 X66.375 Y190.882
N4009 X66.363 Y165.926
N4010 G0 Z-10.568 F=R3
N4011 G0 Z-5.568
N4012 G0 X90.049 Y192.37
N4013 G0 Z-12.514
N4014 G1 X89.247 Z-12.655 F=R1
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N4016 X87.109 Y191.592 Z-13.062
N4017 X86.367 Y190.707 Z-13.266
N4018 X85.573 Y189.332 Z-13.546
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N4020 X84.112 Y184.596 Z-14.422
N4021 X83.926 Y182.119 Z-14.86
N4022 X84.112 Y179.641 Z-15.298
N4023 X84.665 Y177.218 Z-15.736
N4024 X85.573 Y174.905 Z-16.174
N4025 X86.815 Y172.753 Z-16.612
N4026 X88.364 Y170.811 Z-17.05
N4027 X90.186 Y169.121 Z-17.488
N4028 X92.239 Y167.721 Z-17.926
N4029 X94.477 Y166.643 Z-18.364
N4030 X96.852 Y165.91 Z-18.802
N4031 X99.309 Y165.54 Z-19.24
N4032 X100.552 Z-19.459
N4033 G3 X108.841 Y173.829 I0. J8.289
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N4036 G3 X76.879 Y180.968 I0. J-1.15
N4037 G1 Y170.53
N4038 G3 X78.029 Y169.38 I1.15 J0.
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N4040 G3 X104.621 Y170.529 I0. J1.15
N4041 G1 Y180.969
N4042 G3 X103.471 Y182.119 I-1.15 J0.
N4043 G1 X100.551
N4044 G2 X90.203 Y187.29 I-0.003 J12.932
N4045 G40
N4046 G1 X104.201 Y197.793
N4047 G3 X79.85 Y209.97 I-24.352 J-18.261
N4048 G1 X68.332 Y209.971
N4049 X67.568 Y209.955

N4050 G3 X49.029 Y190.719 I0.711 J-19.237
N4051 G1 Y160.78
N4052 G3 X68.279 Y141.53 I19.25 J0.
N4053 G1 X113.22 Y141.529
N4054 G3 X132.471 Y160.779 I0. J19.25
N4055 G1 Y190.719
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N4057 G1 X79.85 Y209.97
N4058 X68.337 Y209.971
N4059 G41 X68.271 Y192.469 Z-17.418
N4060 X68.215 Y192.467
N4061 X67.367 Y192.212
N4062 X66.753 Y191.575
N4063 X66.529 Y190.719
N4064 Y165.609
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N4066 G0 Z-7.514
N4067 G0 X90.048 Y192.199
N4068 G0 Z-14.459
N4069 G1 X89.244 Z-14.601 F=R1
N4070 X88.107 Y191.999 Z-14.805
N4071 X87.107 Y191.421 Z-15.008
N4072 X86.364 Y190.537 Z-15.212
N4073 X85.571 Y189.162 Z-15.492
N4074 X84.663 Y186.849 Z-15.93
N4075 X84.11 Y184.426 Z-16.368
N4076 X83.924 Y181.949 Z-16.806
N4077 X84.11 Y179.471 Z-17.244
N4078 X84.663 Y177.048 Z-17.682
N4079 X85.571 Y174.735 Z-18.12
N4080 X86.813 Y172.583 Z-18.558
N4081 X88.362 Y170.641 Z-18.996
N4082 X90.184 Y168.951 Z-19.434
N4083 X92.237 Y167.551 Z-19.872
N4084 X94.475 Y166.473 Z-20.31
N4085 X96.85 Y165.74 Z-20.748
N4086 X99.307 Y165.37 Z-21.186
N4087 X100.549 Z-21.405
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N4089 G3 X100.549 Y181.949 I-8.289 J0.
N4090 G1 X78.2 Y181.95 F=R2
N4091 G3 X77.05 Y180.8 I0. J-1.15
N4092 G1 Y170.7
N4093 G3 X78.2 Y169.55 I1.15 J0.
N4094 G1 X103.3
N4095 G3 X104.45 Y170.7 I0. J1.15
N4096 G1 Y180.798
N4097 G3 X103.301 Y181.948 I-1.15 J0.
N4098 G1 X100.549 Y181.949
N4099 G2 X90.202 Y187.12 I-0.002 J12.932

N4100 G40
N4101 G1 X104.2 Y197.623
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N4103 G1 X68.451
N4104 G3 X49.2 Y190.55 I-0.001 J-19.25
N4105 G1 Y160.95
N4106 G3 X68.449 Y141.7 I19.25 J0.
N4107 G1 X113.05
N4108 G3 X132.3 Y160.95 I0. J19.25
N4109 G1 Y190.548
N4110 G3 X113.052 Y209.798 I-19.25 J0.
N4111 G1 X79.851 Y209.8
N4112 X68.451
N4113 G41 X67.575 Y192.066 Z-19.236
N4114 X66.934 Y191.425
N4115 X66.7 Y190.55
N4116 Y165.268
N4117 G0 Z-14.459 F=R3
N4118 G0 Z-9.459
N4119 G0 X90.048 Y192.026
N4120 G0 Z-16.405
N4121 G1 X89.244 Z-16.547 F=R1
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N4123 X87.107 Y191.248 Z-16.954
N4124 X86.364 Y190.364 Z-17.158
N4125 X85.57 Y188.988 Z-17.438
N4126 X84.662 Y186.675 Z-17.876
N4127 X84.109 Y184.253 Z-18.314
N4128 X83.924 Y181.775 Z-18.752
N4129 X84.109 Y179.297 Z-19.19
N4130 X84.662 Y176.875 Z-19.628
N4131 X85.57 Y174.562 Z-20.066
N4132 X86.812 Y172.41 Z-20.504
N4133 X88.362 Y170.467 Z-20.942
N4134 X90.183 Y168.777 Z-21.38
N4135 X92.236 Y167.377 Z-21.818
N4136 X94.475 Y166.299 Z-22.256
N4137 X96.849 Y165.567 Z-22.694
N4138 X99.306 Y165.197 Z-23.132
N4139 X100.548 Z-23.351
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N4141 G3 X100.549 Y181.775 I-8.289 J0.
N4142 G1 X78.402 Y181.777 F=R2
N4143 G3 X77.252 Y180.629 I0. J-1.15
N4144 G1 X77.237 Y170.872
N4145 G3 X78.387 Y169.72 I1.15 J-0.002
N4146 G1 X103.13
N4147 G3 X104.28 Y170.87 I0. J1.15
N4148 G1 Y180.625
N4149 G3 X103.13 Y181.775 I-1.15 J0.

N4150 G1 X100.549
N4151 G2 X90.202 Y186.947 I-0.001 J12.932
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N4155 G1 X68.669 Y209.628
N4156 G3 X49.417 Y190.408 I-0.002 J-19.25
N4157 G1 X49.372 Y161.149
N4158 G3 X68.622 Y141.87 I19.25 J-0.029
N4159 G1 X112.88
N4160 G3 X132.13 Y161.12 I0. J19.25
N4161 G1 Y190.374
N4162 G3 X112.882 Y209.624 I-19.25 J0.
N4163 G1 X79.852 Y209.627
N4164 X68.669 Y209.628
N4165 G41 X67.793 Y191.895 Z-21.22
N4166 X67.152 Y191.255
N4167 X66.917 Y190.381
N4168 X66.878 Y164.879
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N4171 G0 X90.048 Y191.86
N4172 G0 Z-18.351
N4173 G1 X89.244 Z-18.493 F=R1
N4174 X88.107 Y191.659 Z-18.697
N4175 X87.107 Y191.082 Z-18.9
N4176 X86.364 Y190.197 Z-19.104
N4177 X85.571 Y188.823 Z-19.384
N4178 X84.663 Y186.51 Z-19.822
N4179 X84.11 Y184.087 Z-20.26
N4180 X83.925 Y181.609 Z-20.698
N4181 X84.11 Y179.132 Z-21.136
N4182 X84.663 Y176.709 Z-21.574
N4183 X85.571 Y174.396 Z-22.012
N4184 X86.813 Y172.244 Z-22.45
N4185 X88.363 Y170.302 Z-22.888
N4186 X90.184 Y168.612 Z-23.326
N4187 X92.237 Y167.212 Z-23.764
N4188 X94.476 Y166.134 Z-24.202
N4189 X96.85 Y165.401 Z-24.64
N4190 X99.307 Y165.031 Z-25.078
N4191 X100.549 Z-25.297
N4192 G3 X108.839 Y173.32 I0. J8.289
N4193 G3 X100.55 Y181.609 I-8.289 J0.
N4194 G1 X78.567 Y181.61 F=R2
N4195 G3 X77.417 Y180.461 I0. J-1.15
N4196 G1 X77.405 Y171.043
N4197 G3 X78.555 Y169.892 I1.15 J-0.001
N4198 G1 X102.959 Y169.891
N4199 G3 X104.109 Y171.04 I0. J1.15

N4200 G1 Y180.459
N4201 G3 X102.959 Y181.609 I-1.15 J0.
N4202 G1 X100.55
N4203 G2 X90.203 Y186.781 I-0.002 J12.932
N4204 G40
N4205 G1 X104.2 Y197.284
N4206 G3 X79.85 Y209.46 I-24.35 J-18.262
N4207 G1 X68.83
N4208 G3 X49.58 Y190.235 I0. J-19.25
N4209 G1 X49.542 Y161.317
N4210 G3 X68.792 Y142.042 I19.25 J-0.025
N4211 G1 X112.708 Y142.04
N4212 G3 X131.959 Y161.257 I0.001 J19.25
N4213 G1 X131.96 Y162.099
N4214 Y190.209
N4215 G3 X112.71 Y209.459 I-19.25 J0.
N4216 G1 X79.85 Y209.46
N4217 X68.83
N4218 G41 X67.955 Y191.726 Z-23.195
N4219 X67.315 Y191.086
N4220 X67.08 Y190.212
N4221 X67.047 Y164.548
N4222 G0 Z-18.351 F=R3
N4223 G0 Z-13.351
N4224 G0 X90.049 Y191.69
N4225 G0 Z-20.297
N4226 G1 X89.244 Z-20.439 F=R1
N4227 X88.107 Y191.489 Z-20.643
N4228 X87.107 Y190.912 Z-20.846
N4229 X86.365 Y190.027 Z-21.05
N4230 X85.571 Y188.653 Z-21.33
N4231 X84.663 Y186.34 Z-21.768
N4232 X84.11 Y183.917 Z-22.206
N4233 X83.925 Y181.439 Z-22.644
N4234 X84.11 Y178.962 Z-23.082
N4235 X84.663 Y176.539 Z-23.52
N4236 X85.571 Y174.226 Z-23.958
N4237 X86.813 Y172.074 Z-24.396
N4238 X88.363 Y170.132 Z-24.834
N4239 X90.184 Y168.441 Z-25.272
N4240 X92.237 Y167.042 Z-25.71
N4241 X94.476 Y165.964 Z-26.148
N4242 X96.85 Y165.231 Z-26.586
N4243 X99.307 Y164.861 Z-27.024
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N4245 G3 X108.839 Y173.15 I0. J8.289
N4246 G3 X100.55 Y181.439 I-8.289 J0.
N4247 G1 X78.73 Y181.44 F=R2
N4248 G3 X77.58 Y180.291 I0. J-1.15
N4249 G1 X77.571 Y171.212

N4250 G3 X78.721 Y170.061 I1.15 J-0.001
N4251 G1 X102.79
N4252 G3 X103.94 Y171.211 I0. J1.15
N4253 G1 Y180.289
N4254 G3 X102.79 Y181.439 I-1.15 J0.
N4255 G1 X100.55
N4256 G2 X90.203 Y186.611 I-0.002 J12.933
N4257 G40
N4258 G1 X104.2 Y197.114
N4259 G3 X79.85 Y209.29 I-24.35 J-18.262
N4260 G1 X74.846
N4261 X68.915 Y209.266
N4262 G3 X49.74 Y190.035 I0.075 J-19.25
N4263 G1 X49.712 Y161.48
N4264 G3 X68.961 Y142.212 I19.25 J-0.019
N4265 G1 X112.539 Y142.21
N4266 G3 X131.79 Y161.46 I0.001 J19.25
N4267 G1 Y190.039
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N4272 X68.983 Y191.767
N4273 X68.111 Y191.53
N4274 X67.474 Y190.891
N4275 X67.24 Y190.018
N4276 X67.215 Y164.195
N4277 G0 Z-20.297 F=R3
N4278 G0 Z-15.297
N4279 G0 X90.054 Y191.337
N4280 G0 Z-22.243
N4281 G1 X89.245 Y191.336 Z-22.386 F=R1
N4282 X88.108 Y191.135 Z-22.589
N4283 X87.109 Y190.558 Z-22.793
N4284 X86.367 Y189.674 Z-22.996
N4285 X85.578 Y188.306 Z-23.275
N4286 X84.67 Y185.993 Z-23.713
N4287 X84.117 Y183.571 Z-24.151
N4288 X83.931 Y181.093 Z-24.589
N4289 X84.117 Y178.615 Z-25.027
N4290 X84.67 Y176.192 Z-25.465
N4291 X85.578 Y173.879 Z-25.903
N4292 X86.82 Y171.728 Z-26.341
N4293 X88.369 Y169.785 Z-26.779
N4294 X90.191 Y168.095 Z-27.217
N4295 X92.244 Y166.695 Z-27.655
N4296 X94.482 Y165.617 Z-28.093
N4297 X96.857 Y164.885 Z-28.531
N4298 X99.314 Y164.514 Z-28.969
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N4307 G3 X103.589 Y171.555 I0.001 J1.15
N4308 G1 X103.582 Y179.945
N4309 G3 X102.432 Y181.094 I-1.15 J-0.001
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N4311 G2 X90.206 Y186.258 I-0.01 J12.932
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N4314 G3 X79.84 Y208.93 I-24.339 J-18.277
N4315 G1 X69.316 Y208.924
N4316 G3 X50.077 Y189.689 I0.011 J-19.25
N4317 G1 X50.056 Y161.841
N4318 G3 X69.293 Y142.577 I19.25 J-0.014
N4319 G1 X112.184 Y142.548
N4320 G3 X131.447 Y161.817 I0.013 J19.25
N4321 G1 X131.425 Y189.715
N4322 G3 X112.163 Y208.95 I-19.25 J-0.015
N4323 G1 X79.84 Y208.93
N4324 G41 X69.326 Y191.424 Z-27.334
N4325 X68.452 Y191.19
N4326 X67.812 Y190.55
N4327 X67.577 Y189.675
N4328 X67.557 Y163.515
N4329 G0 Z-22.243 F=R3
N4330 G0 Z-17.243
N4331 G0 X88.089 Y188.758
N4332 G0 Z-24.189
N4333 G1 X87.903 Z-24.222 F=R1
N4334 X86.766 Y188.557 Z-24.426
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N4336 X85.023 Y187.095 Z-24.833
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N4340 X82.592 Y178.523 Z-26.424
N4341 X82.778 Y176.045 Z-26.862
N4342 X83.331 Y173.622 Z-27.3
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N4344 X85.481 Y169.158 Z-28.176
N4345 X87.03 Y167.215 Z-28.614
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N4347 X90.905 Y164.125 Z-29.49
N4348 X93.143 Y163.047 Z-29.928
N4349 X93.673 Y162.884 Z-30.026

N4350 X94.653 Y162.736 Z-30.2
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N4352 X97.689 Z-30.736
N4353 X98.475 Y162.723 Z-30.874
N4354 X99.189 Y162.711 Z-31.0
N4355 G3 X107.216 Y170.602 I0.132 J7.894
N4356 G3 X99.217 Y178.523 I-7.918 J0.003
N4357 G1 X97.794 Y178.508 F=R2
N4358 G2 X97.688 Y178.508 I-0.106 J10.248
N4359 G1 X81.641
N4360 G3 X80.491 Y177.358 I0. J-1.15
N4361 G1 Y174.136
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N4367 G1 Y177.379
N4368 G3 X99.845 Y178.529 I-1.15 J0.
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N4370 G2 X88.872 Y183.66 I-0.133 J12.718
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N4376 G1 X60.388 Y200.119
N4377 G3 X52.641 Y184.684 I11.503 J-15.435
N4378 G1 Y171.737
N4379 X52.62 Y167.894
N4380 G3 X58.289 Y154.142 I19.25 J-0.108
N4381 G1 X61.705 Y150.742
N4382 G3 X75.285 Y145.136 I13.58 J13.644
N4383 G1 X97.541
N4384 X102.02 Y145.061
N4385 X102.313 Y145.059
N4386 X106.214
N4387 G3 X119.812 Y150.684 I0. J19.25
N4388 G1 X123.284 Y154.149
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N4396 X78.548
N4397 X75.143
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N4399 X70.845 Y186.087

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N4401 X70.141 Y184.684
N4402 Y171.688
N4403 X70.119 Y167.796
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N4406 X74.05 Y163.146
N4407 X74.617 Y162.768
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N4410 G0 Z-24.189 F=R3
N4411 G0 Z4.162
N4412 G0 X138.648 Y107.673
N4413 G0 Z-0.838
N4414 G1 X99.248 Z-7.784 F=R1
N4415 X74.962 F=R2
N4416 G3 X73.812 Y106.523 I0. J-1.15
N4417 G1 Y89.96
N4418 G3 X74.962 Y88.81 I1.15 J0.
N4419 G1 X199.015
N4420 G3 X200.165 Y89.962 I0. J1.15
N4421 G1 X200.145 Y106.525
N4422 G3 X198.995 Y107.673 I-1.15 J-0.001
N4423 G1 X99.248
N4424 G2 X88.901 Y112.844 I-0.003 J12.933
N4425 G40
N4426 G1 X102.898 Y123.348
N4427 G3 X78.548 Y135.523 I-24.35 J-18.263
N4428 G1 X66.874 Y135.522
N4429 X64.987 Y135.5
N4430 G3 X45.962 Y116.252 I0.225 J-19.249
N4431 G1 X45.963 Y85.301
N4432 X45.989 Y82.731
N4433 G3 X46.07 Y81.159 I19.25 J0.198
N4434 G1 X46.197 Y79.781
N4435 G3 X47.644 Y74.034 I19.169 J1.771
N4436 G1 X47.852 Y73.545
N4437 G3 X49.975 Y69.783 I17.721 J7.518
N4438 G1 X50.075 Y69.644
N4439 G3 X52.307 Y67.072 I15.598 J11.28
N4440 G1 X52.538 Y66.849
N4441 G3 X56.767 Y63.758 I13.367 J13.852
N4442 G1 X57.371 Y63.433
N4443 G3 X62.506 Y61.546 I9.138 J16.943
N4444 G1 X63.177 Y61.404
N4445 G3 X67.005 Y60.984 I4.003 J18.829
N4446 G1 X69.631 Y60.96
N4447 X204.538 Y60.961
N4448 X207.005 Y60.985
N4449 G3 X210.801 Y61.4 I-0.185 J19.251

N4450 G1 X211.473 Y61.542
N4451 G3 X216.631 Y63.434 I-3.98 J18.834
N4452 G1 X217.234 Y63.759
N4453 G3 X221.463 Y66.849 I-9.139 J16.942
N4454 G1 X221.702 Y67.08
N4455 G3 X223.789 Y69.455 I-13.368 J13.853
N4456 G1 X223.889 Y69.59
N4457 G3 X226.226 Y73.717 I-15.453 J11.477
N4458 G1 X226.43 Y74.209
N4459 G3 X227.795 Y79.669 I-17.791 J7.35
N4460 G1 X227.93 Y81.035
N4461 G3 X228.023 Y82.948 I-19.156 J1.89
N4462 G1 X227.984 Y116.296
N4463 G3 X208.734 Y135.523 I-19.25 J-0.022
N4464 G1 X78.548
N4465 X66.989
N4466 G41 X66.988 Y118.023 Z-5.746
N4467 X65.191 Y118.002
N4468 X64.325 Y117.76
N4469 X63.693 Y117.121
N4470 X63.462 Y116.252
N4471 Y92.906
N4472 G0 Z-0.838 F=R3
N4473 G0 Z4.162
N4474 G0 X138.656 Y106.234
N4475 G0 Z-2.784
N4476 G1 X99.256 Z-9.73 F=R1
N4477 X76.423 F=R2
N4478 G3 X75.273 Y105.083 I0. J-1.15
N4479 G1 X75.277 Y91.42
N4480 G3 X76.427 Y90.27 I1.15 J0.
N4481 G1 X197.572
N4482 G3 X198.722 Y91.421 I0. J1.15
N4483 G1 X198.717 Y105.084
N4484 G3 X197.567 Y106.233 I-1.15 J0.
N4485 G1 X99.256 Y106.234
N4486 G2 X88.905 Y111.407 I-0.002 J12.938
N4487 G40
N4488 G1 X102.902 Y121.911
N4489 G3 X78.548 Y134.088 I-24.354 J-18.266
N4490 G1 X66.881
N4491 X66.429 Y134.082
N4492 G3 X47.421 Y115.041 I0.241 J-19.249
N4493 G1 X47.417 Y114.54
N4494 X47.422 Y82.921
N4495 G3 X47.51 Y81.09 I19.252 J0.003
N4496 G1 X47.611 Y80.031
N4497 G3 X50.385 Y71.766 I19.167 J1.835
N4498 G3 X54.893 Y66.682 I16.431 J10.03
N4499 G3 X60.93 Y63.45 I11.97 J15.104

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N4503 X204.368 Y62.42
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N4505 X204.86 Y62.427
N4506 X207.672 Y62.506
N4507 G3 X221.532 Y68.97 I-0.539 J19.246
N4508 G3 X225.33 Y75.314 I-14.31 J12.875
N4509 G1 X225.393 Y75.49
N4510 G3 X226.534 Y81.8 I-18.108 J6.531
N4511 G1 X226.574 Y85.28
N4512 X226.575 Y85.49
N4513 X226.563 Y114.841
N4514 G3 X207.577 Y134.082 I-19.253 J-0.011
N4515 G1 X207.011 Y134.088
N4516 X78.548
N4517 X66.989
N4518 G41 X66.988 Y116.588 Z-7.692
N4519 X66.648 Y116.584
N4520 X65.788 Y116.345
N4521 X65.157 Y115.713
N4522 X64.92 Y114.853
N4523 X64.917 Y114.544
N4524 Y114.543
N4525 X64.921 Y90.03
N4526 G0 Z-2.784 F=R3
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N4528 G0 X138.648 Y105.472
N4529 G0 Z-4.73
N4530 G1 X99.248 Y105.473 Z-11.676 F=R1
N4531 X77.177 F=R2
N4532 G3 X76.027 Y104.323 I0. J-1.15
N4533 G1 X76.026 Y92.175
N4534 G3 X77.176 Y91.025 I1.15 J0.
N4535 G1 X196.823
N4536 G3 X197.973 Y92.175 I0. J1.15
N4537 G1 Y104.321
N4538 G3 X196.823 Y105.471 I-1.15 J0.
N4539 G1 X99.248 Y105.473
N4540 G2 X88.901 Y110.644 I-0.002 J12.932
N4541 G40
N4542 G1 X102.898 Y121.148
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N4544 G1 X67.429
N4545 G3 X48.179 Y114.076 I0. J-19.25
N4546 G1 X48.175 Y82.945
N4547 G3 X48.307 Y80.691 I19.249 J-0.003
N4548 G1 X48.363 Y80.211
N4549 G3 X67.141 Y63.216 I19.118 J2.252

N4550 G1 X69.48 Y63.175
N4551 X204.521
N4552 X206.86 Y63.216
N4553 G3 X225.639 Y80.238 I-0.343 J19.247
N4554 G1 X225.694 Y80.716
N4555 G3 X225.823 Y82.942 I-19.119 J2.226
N4556 G1 Y114.071
N4557 G3 X206.573 Y133.321 I-19.25 J0.
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N4559 X67.429
N4560 G41 X66.554 Y115.589 Z-9.556
N4561 X65.913 Y114.948
N4562 X65.679 Y114.073
N4563 X65.675 Y88.51
N4564 G0 Z-4.73 F=R3
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N4566 G0 X138.648 Y105.131
N4567 G0 Z-6.676
N4568 G1 X99.248 Z-13.622 F=R1
N4569 X77.523 F=R2
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N4573 G1 X196.485
N4574 G3 X197.635 Y92.518 I0. J1.15
N4575 G1 X197.633 Y103.981
N4576 G3 X196.483 Y105.13 I-1.15 J0.
N4577 G1 X99.248 Y105.131
N4578 G2 X88.901 Y110.302 I-0.002 J12.932
N4579 G40
N4580 G1 X102.898 Y120.806
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N4582 G1 X67.771
N4583 G3 X48.521 Y113.733 I0. J-19.25
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N4585 G3 X48.564 Y81.577 I19.247 J-0.002
N4586 G1 X48.569 Y81.511
N4587 G3 X67.099 Y63.596 I19.204 J1.323
N4588 G1 X69.016 Y63.528
N4589 X69.328 Y63.52
N4590 X69.632 Y63.518
N4591 X204.529
N4592 X206.544 Y63.552
N4593 G3 X225.376 Y80.875 I-0.323 J19.249
N4594 G3 X225.486 Y82.937 I-19.136 J2.059
N4595 G1 X225.482 Y113.733
N4596 G3 X206.232 Y132.98 I-19.25 J-0.003
N4597 G1 X78.548 Y132.981
N4598 X67.771
N4599 G41 X66.896 Y115.247 Z-11.562

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N4601 X66.021 Y113.732
N4602 X66.019 Y87.826
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N4604 G0 Z-1.676
N4605 G0 X138.648 Y104.961
N4606 G0 Z-8.622
N4607 G1 X99.248 Z-15.568 F=R1
N4608 X77.69 F=R2
N4609 G3 X76.54 Y103.811 I0. J-1.15
N4610 G1 Y92.689
N4611 G3 X77.69 Y91.539 I1.15 J0.
N4612 G1 X196.311
N4613 G3 X197.461 Y92.689 I0. J1.15
N4614 G1 Y103.811
N4615 G3 X196.311 Y104.961 I-1.15 J0.
N4616 G1 X99.248
N4617 G2 X88.901 Y110.132 I-0.002 J12.932
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N4619 G1 X102.898 Y120.636
N4620 G3 X78.548 Y132.811 I-24.35 J-18.263
N4621 G1 X67.941
N4622 G3 X48.691 Y113.563 I0. J-19.25
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N4624 G3 X66.657 Y63.76 I19.25 J-0.002
N4625 G1 X67.08 Y63.732
N4626 G3 X68.363 Y63.689 I1.282 J19.201
N4627 G1 X205.693
N4628 X206.012 Y63.692
N4629 X206.293 Y63.699
N4630 X206.716 Y63.713
N4631 G3 X225.311 Y82.952 I-0.655 J19.239
N4632 G1 Y113.561
N4633 G3 X206.061 Y132.811 I-19.25 J0.
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N4635 G41 X67.941 Y115.311 Z-13.698
N4636 X67.066 Y115.077
N4637 X66.426 Y114.436
N4638 X66.191 Y113.561
N4639 X66.189 Y87.485
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N4642 G0 X138.648 Y104.791
N4643 G0 Z-10.568
N4644 G1 X99.248 Z-17.514 F=R1
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N4647 G1 X76.709 Y92.859
N4648 G3 X77.859 Y91.709 I1.15 J0.
N4649 G1 X196.141 Y91.713

N4650 G3 X197.291 Y92.863 I0. J1.15
N4651 G1 Y103.64
N4652 G3 X196.141 Y104.79 I-1.15 J0.
N4653 G1 X99.248 Y104.791
N4654 G2 X88.901 Y109.962 I-0.002 J12.933
N4655 G40
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N4659 G3 X48.86 Y113.392 I0. J-19.25
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N4661 G3 X66.987 Y63.908 I19.254 J0.001
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N4664 G3 X206.957 Y63.904 I0. J19.257
N4665 G3 X225.141 Y83.126 I-1.07 J19.224
N4666 G1 Y113.39
N4667 G3 X205.891 Y132.64 I-19.25 J0.
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N4669 G41 X68.11 Y115.141 Z-15.673
N4670 X67.235 Y114.906
N4671 X66.595 Y114.266
N4672 X66.36 Y113.391
N4673 X66.359 Y87.146
N4674 G0 Z-10.568 F=R3
N4675 G0 Z-5.568
N4676 G0 X138.648 Y104.62
N4677 G0 Z-12.514
N4678 G1 X99.248 Y104.621 Z-19.459 F=R1
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N4681 G1 Y93.038
N4682 G3 X78.03 Y91.888 I1.15 J0.
N4683 G1 X195.971 Y91.883
N4684 G3 X197.121 Y93.033 I0. J1.15
N4685 G1 Y103.47
N4686 G3 X195.971 Y104.62 I-1.15 J0.
N4687 G1 X99.248 Y104.621
N4688 G2 X88.901 Y109.792 I-0.002 J12.933
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N4691 G3 X78.548 Y132.471 I-24.35 J-18.262
N4692 G1 X68.28
N4693 G3 X49.03 Y113.221 I0. J-19.25
N4694 G1 X49.029 Y83.285
N4695 G3 X67.017 Y64.076 I19.25 J-0.001
N4696 G1 X67.094 Y64.071
N4697 G3 X68.356 Y64.029 I1.262 J19.215
N4698 G1 X205.698
N4699 X206.032 Y64.033

N4700 X206.348 Y64.041
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N4703 G3 X205.721 Y132.47 I-19.25 J0.
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N4706 G41 X67.405 Y114.736 Z-17.49
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N4708 X66.53 Y113.221
N4709 X66.529 Y86.806
N4710 G0 Z-12.514 F=R3
N4711 G0 Z-7.514
N4712 G0 X138.648 Y104.45
N4713 G0 Z-14.459
N4714 G1 X99.248 Z-21.405 F=R1
N4715 X78.2 F=R2
N4716 G3 X77.05 Y103.3 I0. J-1.15
N4717 G1 Y93.2
N4718 G3 X78.2 Y92.05 I1.15 J0.
N4719 G1 X195.8
N4720 G3 X196.95 Y93.2 I0. J1.15
N4721 G1 Y103.3
N4722 G3 X195.8 Y104.45 I-1.15 J0.
N4723 G1 X99.248
N4724 G2 X88.901 Y109.621 I-0.002 J12.933
N4725 G40
N4726 G1 X102.898 Y120.125
N4727 G3 X78.548 Y132.3 I-24.35 J-18.262
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N4729 G3 X49.2 Y113.051 I0. J-19.25
N4730 G1 Y83.45
N4731 G3 X68.45 Y64.2 I19.25 J0.
N4732 G1 X205.55
N4733 G3 X224.8 Y83.45 I0. J19.25
N4734 G1 Y113.05
N4735 G3 X205.55 Y132.3 I-19.25 J0.
N4736 G1 X78.548
N4737 X68.45
N4738 G41 X67.575 Y114.566 Z-19.466
N4739 X66.935 Y113.925
N4740 X66.7 Y113.05
N4741 Y86.466
N4742 G0 Z-14.459 F=R3
N4743 G0 Z-9.459
N4744 G0 X138.648 Y104.28
N4745 G0 Z-16.405
N4746 G1 X99.248 Z-23.351 F=R1
N4747 X78.37 F=R2
N4748 G3 X77.22 Y103.13 I0. J-1.15
N4749 G1 Y93.372

N4750 G3 X78.37 Y92.222 I1.15 J0.
N4751 G1 X195.63
N4752 G3 X196.78 Y93.372 I0. J1.15
N4753 G1 Y103.13
N4754 G3 X195.63 Y104.28 I-1.15 J0.
N4755 G1 X99.248
N4756 G2 X88.901 Y109.451 I-0.002 J12.932
N4757 G40
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N4759 G3 X78.548 Y132.13 I-24.35 J-18.262
N4760 G1 X68.62
N4761 G3 X49.37 Y112.88 I0. J-19.25
N4762 G1 Y83.623
N4763 G3 X68.62 Y64.372 I19.25 J0.
N4764 G1 X205.38
N4765 G3 X224.63 Y83.622 I0. J19.25
N4766 G1 Y112.88
N4767 G3 X205.38 Y132.13 I-19.25 J0.
N4768 G1 X78.548
N4769 X68.62
N4770 G41 X67.745 Y114.396 Z-21.441
N4771 X67.104 Y113.755
N4772 X66.87 Y112.88
N4773 Y86.126
N4774 G0 Z-16.405 F=R3
N4775 G0 Z-11.405
N4776 G0 X138.648 Y104.109
N4777 G0 Z-18.351
N4778 G1 X99.248 Z-25.297 F=R1
N4779 X78.542 Y104.11 F=R2
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N4781 G1 X77.391 Y93.54
N4782 G3 X78.541 Y92.39 I1.15 J0.
N4783 G1 X195.46
N4784 G3 X196.61 Y93.54 I0. J1.15
N4785 G1 Y102.958
N4786 G3 X195.46 Y104.108 I-1.15 J0.
N4787 G1 X99.248 Y104.109
N4788 G2 X88.901 Y109.281 I-0.002 J12.933
N4789 G40
N4790 G1 X102.898 Y119.784
N4791 G3 X78.548 Y131.96 I-24.35 J-18.262
N4792 G1 X68.793
N4793 G3 X49.543 Y112.711 I0. J-19.25
N4794 G1 X49.54 Y83.792
N4795 G3 X68.79 Y64.54 I19.25 J-0.002
N4796 G1 X205.21
N4797 G3 X224.46 Y83.79 I0. J19.25
N4798 G1 Y112.708
N4799 G3 X205.21 Y131.958 I-19.25 J0.

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N4804 X67.043 Y112.71
N4805 X67.04 Y85.783
N4806 G0 Z-18.351 F=R3
N4807 G0 Z-13.351
N4808 G0 X138.648 Y103.939
N4809 G0 Z-20.297
N4810 G1 X99.248 Z-27.243 F=R1
N4811 X78.713 Y103.94 F=R2
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N4813 G1 X77.562 Y93.71
N4814 G3 X78.712 Y92.56 I1.15 J0.
N4815 G1 X195.29
N4816 G3 X196.44 Y93.71 I0. J1.15
N4817 G1 Y102.788
N4818 G3 X195.29 Y103.938 I-1.15 J0.
N4819 G1 X99.248 Y103.939
N4820 G2 X88.901 Y109.11 I-0.002 J12.933
N4821 G40
N4822 G1 X102.898 Y119.614
N4823 G3 X78.548 Y131.79 I-24.35 J-18.262
N4824 G1 X68.964
N4825 G3 X49.714 Y112.542 I0. J-19.25
N4826 G1 X49.71 Y83.963
N4827 G3 X68.96 Y64.71 I19.25 J-0.002
N4828 G1 X199.154
N4829 X205.115 Y64.734
N4830 G3 X224.289 Y83.983 I-0.075 J19.25
N4831 G1 X224.29 Y112.537
N4832 G3 X205.04 Y131.788 I-19.25 J0.
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N4835 G41 X68.089 Y114.055 Z-25.394
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N4837 X67.214 Y112.54
N4838 X67.211 Y85.441
N4839 G0 Z-20.297 F=R3
N4840 G0 Z-15.297
N4841 G0 X138.65 Y103.588
N4842 G0 Z-22.243
N4843 G1 X99.25 Y103.58 Z-29.189 F=R1
N4844 X79.078 Y103.576 F=R2
N4845 G3 X77.928 Y102.426 I0. J-1.15
N4846 G1 Y94.078
N4847 G3 X79.078 Y92.928 I1.15 J0.
N4848 G1 X194.923 Y92.927
N4849 G3 X196.073 Y94.077 I0. J1.15

N4850 G1 Y102.45
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N4852 G1 X99.25 Y103.58
N4853 G2 X88.902 Y108.749 I-0.005 J12.933
N4854 G40
N4855 G1 X102.897 Y119.256
N4856 G3 X78.544 Y131.425 I-24.346 J-18.268
N4857 G1 X69.325 Y131.424
N4858 G3 X50.079 Y112.175 I0.004 J-19.25
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N4860 G3 X69.327 Y65.078 I19.25 J-0.001
N4861 G1 X204.673 Y65.077
N4862 G3 X223.923 Y84.327 I0. J19.25
N4863 G1 Y112.202
N4864 G3 X204.669 Y131.452 I-19.25 J0.
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N4871 G0 Z-22.243 F=R3
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N4873 G0 X137.881 Y100.999
N4874 G0 Z-24.189
N4875 G1 X99.248 Z-31.0 F=R1
N4876 X81.641 F=R2
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N4878 G1 Y96.63
N4879 G3 X81.641 Y95.48 I1.15 J0.
N4880 G1 X192.361
N4881 G3 X193.511 Y96.63 I0. J1.15
N4882 G1 Y99.958
N4883 G3 X192.35 Y101.107 I-1.15 J0.
N4884 G1 X190.286 Y101.088
N4885 X190.238
N4886 X190.189 Y101.087
N4887 X161.975 Y101.082
N4888 X161.97
N4889 X161.965
N4890 X157.911 Y101.044
N4891 X157.862
N4892 X157.813 Y101.043
N4893 X153.242
N4894 X153.237
N4895 X153.231
N4896 X148.661 Y101.0
N4897 X148.612
N4898 X148.563 Y100.999
N4899 X99.248

N4900 G2 X88.901 Y106.17 I-0.002 J12.933
N4901 G40
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N4903 G3 X78.548 Y128.849 I-24.35 J-18.262
N4904 G1 X75.286
N4905 G3 X61.689 Y123.226 I0. J-19.25
N4906 G1 X58.294 Y119.838
N4907 G3 X52.641 Y106.211 I13.597 J-13.626
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N4911 G3 X75.145 Y67.63 I11.53 J15.415
N4912 G1 X198.856
N4913 G3 X210.383 Y71.463 I0. J19.25
N4914 G1 X213.638 Y73.897
N4915 G3 X221.361 Y89.314 I-11.527 J15.417
N4916 G1 Y106.226
N4917 G3 X215.904 Y119.654 I-19.25 J0.
N4918 G1 X212.493 Y123.159
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N4920 G1 X194.646
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N4926 X78.548
N4927 X75.286
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N4945 G0 Z3.054
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N4948 X27.501 Y241.31 Z2.2
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N4958 X18.235 Y259.375 Z-1.825
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N4996 G3 X29.108 Y263.64 I-1.082 J0.391
N4997 G1 X11.51
N4998 G3 X10.36 Y262.49 I0. J-1.15
N4999 G1 Y244.882

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N5017 G3 X57.436 Y255.687 I-18.09 J6.569
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N5019 G3 X59.174 Y262.264 I-18.534 J5.202
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N5021 X59.756 Y265.83
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N5078 G1 Y245.172 Z1.067 F=R1
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N5147 G3 X9.73 Y215.494 I-2.282 J19.107
N5148 G1 X13.527 Y216.255
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N5169 G3 X50.785 Y243.296 I-15.9 J10.869
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N5218 G1 Y245.172 Z-0.879 F=R1
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N5316 G3 X54.176 Y250.749 I-17.331 J8.38
N5317 G1 X55.191 Y253.279
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N5319 G1 X56.458 Y257.04
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N5428 G1 X31.073 Y279.315
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N5430 G1 X1.76
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N5433 X-17.465 Y235.445
N5434 X-17.391 Y234.514
N5435 X-17.302 Y233.806
N5436 X-16.99 Y231.654
N5437 G3 X3.424 Y215.21 I19.052 J2.757
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N5440 X8.341 Y215.666
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N5463 X40.661 Y231.332
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N5479 X55.009 Y252.869
N5480 X55.298 Y253.614
N5481 X55.552 Y254.372
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N5490 X58.784 Y270.572
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N5493 X39.308 Y291.41
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N5499 X0.244 Y273.115

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N5534 X28.917 Y14.744
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N5540 X26.809 Y18.28
N5541 X24.669 Y21.098
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N5545 X23.131 Y22.776
N5546 X21.017 Y24.736
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N5549 X18.641 Y26.561

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N5559 G3 X10.36 Y29.109 I-0.391 J-1.081
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N5572 X59.604 Y9.231
N5573 X59.174 Y11.736
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N5576 G3 X56.992 Y19.697 I-18.536 J-5.197
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N5581 X52.186 Y30.282
N5582 G3 X51.223 Y31.882 I-16.959 J-9.11
N5583 G1 X49.856 Y33.925
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N5585 X46.648 Y38.218
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N5590 G3 X38.307 Y46.581 I-13.119 J-14.09
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N5592 X34.452 Y49.491
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N5596 X27.028 Y53.914
N5597 X24.5 Y55.138
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N5616 G0 Z8.054
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N5627 X14.059 Y9.76 Z-1.792
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N5664 X18.574 Y25.412
N5665 X18.54 Y25.436
N5666 X16.91 Y26.532
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N5668 X16.852 Y26.568
N5669 X14.594 Y27.9
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N5673 X12.645 Y28.803
N5674 X11.932 Y29.084
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N5684 G3 X59.247 Y2.632 I0. J19.25
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N5686 G3 X59.04 Y5.838 I-19.236 J-0.872
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N5688 G3 X58.506 Y9.692 I-19.101 J-2.406
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N5691 G1 X56.083 Y19.248
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N5694 X54.156 Y24.183
N5695 X52.986 Y26.712
N5696 G3 X52.224 Y28.189 I-17.474 J-8.083
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N5701 G1 X45.48 Y38.116
N5702 G3 X44.36 Y39.416 I-15.132 J-11.901
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N5704 X42.096 Y41.785
N5705 X39.548 Y44.234
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N5708 G3 X34.445 Y48.302 I-11.901 J-15.133
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N5715 X20.666 Y55.583
N5716 G3 X19.248 Y56.083 I-7.097 J-17.891
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N5718 G3 X13.493 Y57.752 I-5.68 J-18.394
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N5720 G3 X8.35 Y58.724 I-3.748 J-18.883
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N5722 G3 X4.305 Y59.171 I-2.406 J-19.104
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N5726 Y1.76
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N5744 X16.434 Y10.492 Z-4.176
N5745 X18.672 Y11.571 Z-4.614
N5746 X20.726 Y12.97 Z-5.052
N5747 X22.547 Y14.66 Z-5.49
N5748 X24.096 Y16.603 Z-5.928
N5749 X25.339 Y18.755 Z-6.366

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N5767 X26.461 Y16.382
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N5807 G3 X58.191 Y9.545 I-19.115 J-2.275
N5808 G1 X57.711 Y12.072
N5809 X57.443 Y13.274
N5810 X56.792 Y15.81
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N5816 G1 X52.419 Y26.989
N5817 G3 X51.834 Y28.107 I-17.344 J-8.371
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N5819 G3 X49.7 Y31.739 I-16.752 J-9.487
N5820 G1 X47.801 Y34.521
N5821 G3 X46.866 Y35.779 I-15.901 J-10.849
N5822 G1 X44.809 Y38.321
N5823 G3 X43.985 Y39.275 I-14.966 J-12.107
N5824 G1 X42.891 Y40.459
N5825 X42.107 Y41.26
N5826 X39.556 Y43.718
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N5829 G3 X34.521 Y47.801 I-12.108 J-14.967
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N5832 G1 X28.106 Y51.834
N5833 G3 X27.0 Y52.414 I-9.484 J-16.748
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N5837 G3 X19.496 Y55.635 I-7.167 J-17.865
N5838 G1 X16.962 Y56.457
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N5843 G3 X8.232 Y58.393 I-3.588 J-18.912
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N5847 G3 X-17.49 Y39.661 I-0.95 J-19.227
N5848 G1 Y5.268
N5849 Y1.76

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N5998 COMPOF
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N6487 G0 Z5.0
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N6998 X209.813 Z4.871
N6999 X209.083 Y78.45 Z5.0

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N7038 X255.042 Y74.447
N7039 X255.117 Y74.078
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N7095 X71.763 Y21.41
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N7099 G3 X201.311 Y18.438 I0. J4.

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N7121 X198.55 Y25.683 Z3.319
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N7130 G0 Z5.0
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N7140 X25.535 Y81.057 Z2.042
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N7143 X20.671 Y83.657 Z1.058
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N7169 G2 X27.843 Y71.524 I-1.41 J-4.514
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N7202 X74.87 Y233.098 Z2.14
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N7217 G1 X69.866 Y240.935 F=R2
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N7219 X203.845 Y240.929
N7220 G3 X205.6 Y243.569 I0. J1.904
N7221 G1 X204.827 Y245.413
N7222 X203.441 Y248.966
N7223 X202.237 Y252.586
N7224 X201.327 Y255.575
N7225 G3 X197.501 Y258.409 I-3.827 J-1.165
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N7227 G3 X72.668 Y255.569 I0. J-4.
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N7229 G2 X68.873 Y244.68 I-76.426 J23.142
N7230 G1 X68.396 Y243.565
N7231 G3 X69.592 Y240.997 I1.75 J-0.747
N7232 G2 X72.283 Y235.024 I-1.759 J-4.385
N7233 G2 X66.433 Y232.076 I-4.472 J1.596
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N7248 X69.592 Y250.497 Z2.984
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N7262 G2 X69.94 Y230.146 I39.057 J-12.684
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N7264 G2 X245.193 Y188.982 I0.005 J-41.151
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N7266 G2 X204.049 Y43.854 I-41.077 J0.028
N7267 G1 X69.973 Y43.838
N7268 G2 X28.806 Y85.03 I-0.005 J41.163
N7269 G1 X28.879 Y189.109
N7270 G2 X30.887 Y201.765 I41.065 J-0.029
N7271 G2 X36.782 Y204.916 I4.524 J-1.372
N7272 G2 X39.934 Y199.02 I-1.372 J-4.524
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N7304 G3 X8.145 Y63.659 I4. J0.
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N7306 G2 X63.459 Y9.415 I-10.067 J-64.111
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N7308 G3 X67.61 Y4.765 I3.952 J0.62
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N7310 G3 X210.338 Y8.155 I0. J4.
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N7312 G2 X261.276 Y62.716 I63.675 J-9.821
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N7549 X214.249 Y199.842

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N7945 X56.326 Y124.359 Z-3.14
N7946 X56.263 Y124.042 Z-3.083
N7947 X56.261 Y124.023 Z-3.08
N7948 X56.262 Y112.543 Z-1.056
N7949 X56.093 Y112.712 Z-1.014

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N7953 X51.646 Y122.451 Z0.898
N7954 X51.56 Y123.64 Z1.108
N7955 G0 Z6.108 F=R3
N7956 G0 X56.412 Y113.107
N7957 G0 Z1.108
N7958 G1 Z-5.7 F=R1
N7959 X56.362 F=R2
N7960 X56.094 Y112.645
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N7964 X55.322 Y83.589
N7965 G3 X68.547 Y70.34 I13.208 J-0.041
N7966 G1 X205.861 Y70.516
N7967 G3 X218.726 Y83.4 I-0.017 J12.882
N7968 G1 X218.709 Y190.425
N7969 G3 X205.482 Y203.655 I-13.232 J-0.002
N7970 G1 X68.231 Y203.712
N7971 G3 X55.659 Y191.185 I-0.005 J-12.566
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N8107 X55.948 Y211.791
N8108 X55.007 Y211.204
N8109 X54.6 Y210.935
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N8132 X45.892 Y74.188 Z-3.025
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N8136 X49.66 Y70.954 Z-1.941
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N8138 X54.579 Y73.201 Z-0.985
N8139 X56.749 Y74.826 Z-0.507
N8140 X58.073 Y76.149 Z-0.177
N8141 X57.502 Y77.121 Z0.022
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N8143 X57.034 Y78.141 Z0.219
N8144 X57.029 Y78.155 Z0.222
N8145 X56.478 Y80.135 Z0.584
N8146 X56.475 Y80.151 Z0.587
N8147 X56.266 Y82.133 Z0.938
N8148 X56.265 Y82.143 Z0.94
N8149 Y83.095 Z1.108

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N8153 G1 Z-7.784 F=R1
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N8156 G1 X73.522 Y150.894
N8157 X73.891 Y150.62
N8158 X74.295 Y150.388
N8159 X74.753 Y150.308
N8160 X122.695 Y150.307
N8161 G3 X123.695 Y151.302 I0. J1.
N8162 G1 X123.698 Y151.962
N8163 X123.693 Y200.2
N8164 G3 X122.96 Y201.163 I-1. J0.
N8165 G1 X122.831 Y201.181
N8166 X122.703 Y201.199
N8167 X122.038 Y201.206
N8168 X68.173 Y201.207
N8169 X66.178 Y201.125
N8170 X64.183 Y200.709
N8171 X62.188 Y199.8
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N8177 X58.033 Y193.857
N8178 X57.822 Y191.862
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N8180 G3 X58.807 Y150.308 I1. J0.
N8181 G1 X74.753
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N8183 X93.746 Y150.407 Z-4.435
N8184 X93.56 Y153.008 Z-3.976
N8185 X93.559 Y153.015 Z-3.975
N8186 X92.985 Y155.657 Z-3.498
N8187 X92.983 Y155.664 Z-3.497
N8188 X92.038 Y158.197 Z-3.02
N8189 X92.035 Y158.204 Z-3.019
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N8191 X90.735 Y160.583 Z-2.541
N8192 X89.115 Y162.747 Z-2.064
N8193 X89.11 Y162.753 Z-2.063
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N8195 X87.193 Y164.669 Z-1.585
N8196 X85.028 Y166.289 Z-1.108
N8197 X85.022 Y166.293 Z-1.107
N8198 X83.682 Y167.025 Z-0.838
N8199 G0 Z4.162 F=R3

N8200 G0 X74.052 Y151.264
N8201 G0 Z-0.838
N8202 G1 Z-7.297 F=R1
N8203 X74.022 Y151.205 F=R2
N8204 G3 X74.288 Y150.408 I0.531 J-0.266
N8205 G1 X74.401 Y150.342
N8206 X74.507 Y150.264
N8207 X74.622 Y150.198
N8208 X74.753 Y150.175
N8209 X122.824 Y150.173
N8210 G3 X123.824 Y151.17 I0. J1.
N8211 G1 X123.827 Y151.962
N8212 Y200.326
N8213 G3 X122.762 Y201.326 I-1.004 J-0.002
N8214 G1 X68.173 Y201.327
N8215 X66.178 Y201.251
N8216 X65.17 Y201.103
N8217 X64.183 Y200.849
N8218 X63.159 Y200.458
N8219 X62.188 Y199.951
N8220 X61.059 Y199.139
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N8223 X58.547 Y195.852
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N8225 X57.903 Y193.857
N8226 X57.686 Y191.862
N8227 X57.674 Y151.176
N8228 G3 X58.674 Y150.175 I1. J0.
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N8231 X93.746 Y150.274 Z-3.949
N8232 X93.56 Y152.875 Z-3.489
N8233 X93.559 Y152.882 Z-3.488
N8234 X92.985 Y155.524 Z-3.011
N8235 X92.983 Y155.531 Z-3.01
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N8237 X92.035 Y158.071 Z-2.532
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N8239 X90.735 Y160.45 Z-2.054
N8240 X89.115 Y162.614 Z-1.578
N8241 X89.11 Y162.62 Z-1.576
N8242 X87.198 Y164.532 Z-1.1
N8243 X87.193 Y164.536 Z-1.098
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N8246 G0 X73.901 Y151.121
N8247 G0 Z-0.838
N8248 G1 Z-6.811 F=R1
N8249 X73.871 Y151.062 F=R2

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N8251 G1 X74.288 Y150.178
N8252 X74.427 Y150.075
N8253 X74.58 Y149.987
N8254 X74.753 Y149.957
N8255 X120.043 Y149.954
N8256 X123.046 Y149.964
N8257 G3 X124.042 Y150.964 I-0.003 J1.
N8258 G1 Y200.542
N8259 G3 X123.301 Y201.508 I-1. J0.
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N8261 X123.042 Y201.542
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N8263 X66.178 Y201.467
N8264 X65.171 Y201.322
N8265 X64.183 Y201.077
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N8267 X62.188 Y200.21
N8268 X61.636 Y199.842
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N8273 X57.682 Y193.857
N8274 X57.47 Y191.862
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N8276 G3 X58.458 Y149.958 I1. J0.
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N8278 Y150.057
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N8280 X93.56 Y152.657 Z-3.003
N8281 X93.559 Y152.664 Z-3.001
N8282 X92.985 Y155.306 Z-2.525
N8283 X92.983 Y155.313 Z-2.523
N8284 X92.038 Y157.846 Z-2.047
N8285 X92.035 Y157.853 Z-2.046
N8286 X90.739 Y160.226 Z-1.569
N8287 X90.735 Y160.232 Z-1.568
N8288 X89.115 Y162.396 Z-1.091
N8289 X89.11 Y162.402 Z-1.09
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N8292 G0 X73.606 Y150.903
N8293 G0 Z-0.838
N8294 G1 Z-6.324 F=R1
N8295 X73.576 Y150.844 F=R2
N8296 G3 X73.842 Y150.047 I0.531 J-0.266
N8297 G1 X74.065 Y149.919
N8298 X74.271 Y149.766
N8299 X74.497 Y149.636

N8300 X74.753 Y149.591
N8301 X123.42
N8302 G3 X124.42 Y150.591 I0. J1.
N8303 G1 X124.381 Y200.938
N8304 G3 X123.316 Y201.937 I-1.004 J-0.003
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N8306 X66.175 Y201.837
N8307 X64.183 Y201.467
N8308 X62.188 Y200.65
N8309 X60.976 Y199.842
N8310 X60.193 Y199.154
N8311 X59.022 Y197.847
N8312 X57.898 Y195.852
N8313 X57.283 Y193.857
N8314 X57.101 Y191.862
N8315 X57.079 Y189.867
N8316 Y150.591
N8317 G3 X58.079 Y149.591 I1. J0.
N8318 G1 X74.753
N8319 Y149.691
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N8321 X93.56 Y152.291 Z-2.516
N8322 X93.559 Y152.298 Z-2.515
N8323 X92.985 Y154.94 Z-2.038
N8324 X92.983 Y154.947 Z-2.037
N8325 X92.038 Y157.48 Z-1.561
N8326 X92.035 Y157.487 Z-1.559
N8327 X90.739 Y159.86 Z-1.083
N8328 X90.735 Y159.866 Z-1.081
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N8331 G0 X72.878 Y152.145
N8332 G0 Z-2.784
N8333 G1 Z-9.63 F=R1
N8334 X72.849 Y152.086 F=R2
N8335 G3 X73.114 Y151.289 I0.531 J-0.266
N8336 G1 X73.515 Y151.059
N8337 X73.886 Y150.784
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N8339 X74.753 Y150.47
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N8344 G3 X122.79 Y200.997 I-1. J0.
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N8346 X122.531 Y201.031
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N8348 X66.178 Y200.946
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N8366 X92.983 Y155.826 Z-5.343
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N8381 G1 Z-8.707 F=R1
N8382 X122.044 Y150.943 F=R2
N8383 G3 X122.676 Y150.39 I0.593 J0.039
N8384 G3 X123.606 Y151.297 I-0.066 J0.998
N8385 G1 X123.506 Y151.306
N8386 X123.51 Y151.385 Z-8.693
N8387 X123.512 Y151.962 Z-8.591
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N8390 X120.898 Y170.103 Z-4.898
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N8394 X115.71 Y168.579 Z-3.942
N8395 X113.337 Y167.283 Z-3.466
N8396 X113.331 Y167.279 Z-3.464
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N8398 X111.161 Y165.654 Z-2.986
N8399 X110.348 Y164.841 Z-2.784

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N8406 G3 X122.638 Y201.112 I-0.998 J-0.058
N8407 G1 X122.635 Y201.012
N8408 X122.612 Z-8.703
N8409 X103.645 Z-5.359
N8410 X103.831 Y198.411 Z-4.899
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N8412 X104.407 Y195.762 Z-4.421
N8413 X104.409 Y195.755 Z-4.42
N8414 X105.354 Y193.222 Z-3.943
N8415 X105.357 Y193.216 Z-3.942
N8416 X106.652 Y190.843 Z-3.466
N8417 X106.656 Y190.837 Z-3.464
N8418 X108.277 Y188.672 Z-2.988
N8419 X108.281 Y188.667 Z-2.986
N8420 X109.094 Y187.854 Z-2.784
N8421 G0 Z2.216 F=R3
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N8427 X123.641 Y151.197
N8428 X123.652 Y151.348
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N8430 X123.645 Y200.268
N8431 X123.546 Y200.256
N8432 X123.308 Y200.765 Z-8.146
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N8483 G1 Z-8.245 F=R1
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N8488 X58.126 Y193.824
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N8499 X66.022 Y176.543 Z-3.464

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N8505 G0 Z-2.784
N8506 G1 Z-8.707 F=R1
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N8516 X77.032 Y155.751 Z-4.42
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N8520 X74.785 Y160.67 Z-3.464
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N8523 X72.346 Y163.653 Z-2.784
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N8527 G1 Z-8.245 F=R1
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N8599 X59.073 Y195.852

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N8640 X77.625 Y153.312 Z-7.047
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N8684 X58.294 Y193.06
N8685 X58.258 Y192.745 Z-10.801
N8686 X58.192 Y191.858 Z-10.645
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N8949 Y151.962

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N10946 G3 X60.084 Y151.584 I1. J0.
N10947 G1 X121.415
N10948 G3 X122.415 Y152.584 I0. J1.
N10949 G1 X122.416 Y198.916

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N11042 X75.055 Y196.779 Z-21.003
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N11099 X59.304 Y152.515

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N11148 X69.609 Y196.486 F=R2
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N12403 X169.959 Y153.382 Z-7.036
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N12405 X169.383 Y156.031 Z-6.558
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N12407 X168.435 Y158.57 Z-6.08
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N12409 X167.135 Y160.949 Z-5.602
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N12411 X165.51 Y163.119 Z-5.124
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N12418 G1 Z-10.448 F=R1
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N12423 X214.96 Y150.54
N12424 X215.206 Y150.571
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N12427 X215.7 Y151.028 Z-10.375
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N12431 X215.645 Y169.647 Z-7.089
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N12440 X205.163 Y166.644 Z-5.14
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N12443 X202.862 Y164.888 Z-4.63
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N12448 X215.322 Y191.73 F=R2
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N12468 Y193.698 Z-5.872
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N12494 X209.751 Y200.156 Z-8.586
N12495 X208.79 Y200.415 Z-8.411
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N12577 X207.822 Y200.875
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N12638 X213.728 Y197.773 Z-9.332
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N12688 X207.812 Y200.811 Z-9.64
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N12754 X151.348 Y152.347 F=R2
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N12768 X166.123 Y163.182 Z-6.928
N12769 X165.113 Y164.192 Z-6.676
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N12787 X161.008 Y183.694 Z-7.406
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N12789 X163.178 Y185.319 Z-6.928
N12790 X164.189 Y186.331 Z-6.676
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N12799 Y151.676

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N12849 X207.822 Y200.725

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N16418 G0 Z-4.63
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N16505 X197.083 Y120.122 Z-6.542
N16506 X197.084 Y120.115 Z-6.54
N16507 X197.659 Y117.473 Z-6.064
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N16543 G1 X215.666 Y82.138
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N16649 X59.85 Y122.643 F=R2

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N16719 X201.476 Y109.803 Z-6.676
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N16849 X208.545 Y94.917 Z-7.546

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N17077 X212.602 Y75.736
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N17080 X214.911 Y79.157 Z-14.347
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N17216 X68.173 Y73.36
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N17219 X208.832 Y73.606
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N18899 X214.387 Y79.315

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N18907 X214.38 Y98.315 Z-18.979
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N18999 X208.574 Y74.268

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N20597 X279.075 F=R2
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N20614 X277.222 Y10.964 Z-2.657
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N20616 X273.797 Y12.382 Z-2.001
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N20623 G0 Z-0.838
N20624 G1 Z-7.784 F=R1
N20625 X279.075 F=R2
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N20635 X283.63 Y43.289 Z-6.423
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N20640 X282.71 Y26.533 Z-3.381
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N20645 X273.797 Y27.411 Z-1.739
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N20699 G0 Z-0.838

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N20806 X251.645 Y0.272 Z-4.387
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N20814 G1 Z-9.63 F=R1
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N20816 X277.783 Y21.008
N20817 G3 X253.514 Y-2.135 I2.124 J-26.524
N20818 G1 X252.506 Y-10.0
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N20821 X233.7 Y-7.296 Z-5.821
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N20823 X235.223 Y-2.107 Z-4.865
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N20826 X240.064 Y4.359 Z-3.432
N20827 X242.234 Y5.984 Z-2.954
N20828 X243.08 Y6.446 Z-2.784
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N20831 G0 Z-2.784
N20832 G1 Z-9.63 F=R1
N20833 X284.0 Y36.779 F=R2
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N20835 X272.39 Y35.017
N20836 G3 X240.114 Y5.26 I3.733 J-36.431
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N20838 X237.214 Y-10.0
N20839 Y-9.9
N20840 X218.221 Z-6.281
N20841 X218.255 Y-9.43 Z-6.198
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N20843 X219.853 Y-8.596 Z-5.881
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N20847 X221.866 Y-6.803 Z-5.404
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N20934 X257.405 Y6.201 Z-3.024
N20935 X258.601 Y6.854 Z-2.784
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N20939 G1 Z-9.7 F=R1
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N20962 X274.301 Y35.32
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N20966 Y-9.683
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N21109 X220.423 Y-8.052
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N21147 X264.481 Y272.548 Z2.207
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N21180 G0 Z3.054
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N21186 G2 X233.315 Y283.9 I1.568 J4.151
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N21188 X246.497 Y283.676 Z-1.563
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N22863 G1 Z-9.63 F=R1
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N23188 G0 Z3.054
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N23258 X2.445 Y20.445 Z1.829
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N23321 G0 X58.084 Y-10.794
N23322 G0 Z3.054
N23323 G1 Z-3.892 F=R1
N23324 X58.102 Y-10.731 F=R2
N23325 G3 X57.687 Y-10.0 I-0.573 J0.158
N23326 G1 X56.347 Y-9.631
N23327 X54.209 Y-8.518
N23328 X53.087 Y-7.636
N23329 X52.214 Y-6.742
N23330 X51.382 Y-5.641
N23331 X50.367 Y-3.646
N23332 X49.833 Y-1.651
N23333 X49.485 Y4.334
N23334 X48.971 Y8.324
N23335 X48.224 Y11.939
N23336 X47.555 Y14.309
N23337 X47.49 Y14.498
N23338 X46.214 Y18.183
N23339 X44.234 Y22.604
N23340 X42.159 Y26.279
N23341 X40.244 Y29.138
N23342 X38.249 Y31.686
N23343 X35.95 Y34.259
N23344 X34.259 Y35.95
N23345 X32.264 Y37.765
N23346 X29.138 Y40.244
N23347 X26.16 Y42.239
N23348 X22.604 Y44.234
N23349 X22.554 Y44.256

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N23353 X8.324 Y48.971
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N23357 X-3.429 Y50.315
N23358 X-3.646 Y50.373
N23359 X-5.344 Y51.239
N23360 X-5.641 Y51.382
N23361 X-6.742 Y52.214
N23362 X-7.636 Y53.087
N23363 X-8.517 Y54.209
N23364 X-9.575 Y56.204
N23365 X-10.0 Y57.702
N23366 G2 X-9.95 Y57.343 I-1.266 J-0.359
N23367 G3 X-9.9 Y56.983 I1.316 J0.
N23368 G1 Y38.709 Z-0.67
N23369 X-7.3 Y38.895 Z-0.211
N23370 X-7.293 Y38.896 Z-0.209
N23371 X-4.651 Y39.471 Z0.267
N23372 X-4.644 Y39.473 Z0.269
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N23374 X-2.104 Y40.421 Z0.746
N23375 X0.269 Y41.716 Z1.223
N23376 X0.275 Y41.72 Z1.224
N23377 X2.439 Y43.34 Z1.701
N23378 X2.445 Y43.345 Z1.702
N23379 X4.357 Y45.257 Z2.179
N23380 X4.361 Y45.262 Z2.18
N23381 X5.982 Y47.427 Z2.657
N23382 X5.986 Y47.433 Z2.658
N23383 X6.872 Y49.057 Z2.984
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N23386 G0 X5.991 Y-6.03
N23387 G0 Z1.108
N23388 G1 Z-5.838 F=R1
N23389 Y-6.69 F=R2
N23390 Y-10.0
N23391 X5.692 Y-6.69
N23392 G2 X12.318 Y-1.879 I4.748 J0.429
N23393 G2 X10.672 Y-9.9 I-1.647 J-3.842
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N23395 X-1.724 Y-9.749 Z-3.651
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N23398 X-3.684 Y-7.949 Z-3.15
N23399 X-3.808 Y-6.69 Z-2.927

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N23411 X12.409 Y0.028 Z1.013
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N23413 G0 Z6.108 F=R3
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N23419 X20.704 Y-6.69
N23420 G2 X27.41 Y-1.762 I4.749 J0.564
N23421 G2 X25.669 Y-9.9 I-1.741 J-3.883
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N23423 X12.346 Y-9.676 Z-3.484
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N23425 X11.351 Y-8.186 Z-3.159
N23426 X11.204 Y-6.69 Z-2.894
N23427 X11.386 Y-4.836 Z-2.565
N23428 X11.927 Y-3.054 Z-2.237
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N23430 X13.986 Y0.028 Z-1.58
N23431 X15.426 Y1.209 Z-1.252
N23432 X17.068 Y2.087 Z-0.924
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N23435 X22.557 Y2.628 Z0.061
N23436 X24.339 Y2.087 Z0.39
N23437 X25.981 Y1.209 Z0.718
N23438 X27.421 Y0.028 Z1.046
N23439 X27.644 Y-0.244 Z1.108
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N23448 G2 X44.764 Y-3.889 I1.401 J-4.513
N23449 G1 X45.051 Y-4.836 Z-5.663

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N23453 X44.091 Y-9.676 Z-4.744
N23454 X43.195 Y-9.9 Z-4.582
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N23456 X27.376 Y-9.676 Z-1.788
N23457 X26.692 Y-9.056 Z-1.625
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N23459 X26.233 Y-6.69 Z-1.197
N23460 X26.416 Y-4.836 Z-0.869
N23461 X26.957 Y-3.054 Z-0.541
N23462 X27.834 Y-1.412 Z-0.212
N23463 X29.016 Y0.028 Z0.116
N23464 X30.456 Y1.209 Z0.444
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N23466 X33.88 Y2.628 Z1.101
N23467 X33.921 Y2.632 Z1.108
N23468 G0 Z6.108 F=R3
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N23470 G0 Z1.108
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N23472 X-10.0 F=R2
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N23474 X-10.0 Y5.966
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N23476 Y24.959 Z-2.49
N23477 X-7.3 Y24.773 Z-2.03
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N23484 X0.275 Y21.948 Z-0.595
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N23486 X2.445 Y20.323 Z-0.117
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N23488 X4.361 Y18.406 Z0.361
N23489 X5.982 Y16.241 Z0.838
N23490 X5.986 Y16.235 Z0.839
N23491 X6.718 Y14.895 Z1.108
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N23494 G0 Z1.108
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N23498 X-10.0 Y21.072
N23499 X-9.9

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N23508 X0.275 Y37.053 Z-0.595
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N23510 X2.445 Y35.429 Z-0.117
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N23512 X4.361 Y33.511 Z0.361
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N23514 X5.986 Y31.341 Z0.839
N23515 X6.718 Y30.0 Z1.108
N23516 G0 Z6.108 F=R3
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N23518 G0 Z1.108
N23519 G1 Z-5.838 F=R1
N23520 X-10.0 F=R2
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N23522 X-10.0 Y36.785
N23523 X-9.9
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N23525 X-9.445 Y55.746 Z-2.409
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N23527 X-8.596 Y54.147 Z-2.09
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N23546 X5.986 Y47.054 Z0.952
N23547 X6.41 Y46.278 Z1.108
N23548 G0 Z6.108 F=R3
N23549 G0 X58.084 Y-10.794

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N23566 X46.216 Y18.181
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N23573 X32.264 Y37.765
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N23577 X22.453 Y44.302
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N23590 X-7.636 Y53.087
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N23593 X-10.0 Y57.701
N23594 X-9.9 Y56.983
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N23597 X-7.293 Y38.896 Z-2.155
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N23599 X-4.644 Y39.472 Z-1.677

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N23603 X0.275 Y41.72 Z-0.722
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N23605 X2.445 Y43.345 Z-0.244
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N23608 X5.982 Y47.426 Z0.711
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N23615 G1 Z-7.784 F=R1
N23616 Y-5.075 F=R2
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N23618 X5.265 Y-5.075
N23619 G2 X9.411 Y0.238 I4.693 J0.612
N23620 G2 X14.658 Y-3.992 I0.546 J-4.693
N23621 G1 X14.765 Y-5.075 Z-7.592
N23622 X14.582 Y-6.928 Z-7.264
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N23632 X-4.053 Y-6.928 Z-3.376
N23633 X-4.235 Y-5.075 Z-3.048
N23634 X-4.053 Y-3.222 Z-2.72
N23635 X-3.512 Y-1.439 Z-2.391
N23636 X-2.634 Y0.203 Z-2.063
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N23638 X-0.013 Y2.824 Z-1.406
N23639 X1.629 Y3.702 Z-1.078
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N23643 G0 Z-0.838
N23644 G1 Z-7.784 F=R1
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N23647 X20.281 Y-5.075
N23648 G2 X24.303 Y0.424 I4.675 J0.801
N23649 G2 X29.655 Y-3.792 I0.65 J-4.679

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N23651 X29.599 Y-6.928 Z-7.228
N23652 X29.058 Y-8.71 Z-6.9
N23653 X28.959 Y-8.896 Z-6.863
N23654 X28.26 Y-9.63 Z-6.684
N23655 X27.283 Y-9.9 Z-6.506
N23656 X13.279 Z-4.037
N23657 X12.302 Y-9.63 Z-3.858
N23658 X11.603 Y-8.896 Z-3.679
N23659 X11.504 Y-8.71 Z-3.642
N23660 X10.964 Y-6.928 Z-3.314
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N23663 X11.504 Y-1.439 Z-2.329
N23664 X12.382 Y0.203 Z-2.001
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N23666 X15.003 Y2.824 Z-1.344
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N23670 G0 X36.779 Y-4.415
N23671 G0 Z-0.838
N23672 G1 Z-7.784 F=R1
N23673 Y-5.075 F=R2
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N23675 X35.31 Y-5.075
N23676 G2 X38.478 Y0.803 I4.529 J1.351
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N23680 X44.627 Y-6.928 Z-6.967
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N23684 X42.312 Y-9.9 Z-6.244
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N23692 X26.533 Y-1.439 Z-2.068
N23693 X27.411 Y0.203 Z-1.739
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N23699 G0 Z-0.838

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N23717 X4.361 Y18.335 Z-1.585
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N23725 X-10.0 F=R2
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N23741 X4.361 Y33.555 Z-1.585
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N23749 X-10.0 F=R2

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N23780 G1 Z-7.784 F=R1
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N23791 X48.971 Y8.324
N23792 X48.224 Y11.938
N23793 X47.555 Y14.309
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N23797 X42.159 Y26.279
N23798 X40.244 Y29.138
N23799 X38.249 Y31.686

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N23805 X22.604 Y44.234
N23806 X22.351 Y44.348
N23807 X18.162 Y46.225
N23808 X16.304 Y46.91
N23809 X11.938 Y48.224
N23810 X8.324 Y48.971
N23811 X4.334 Y49.485
N23812 X-1.651 Y49.833
N23813 X-3.227 Y50.219
N23814 X-3.429 Y50.316
N23815 X-3.645 Y50.373
N23816 X-5.32 Y51.227
N23817 X-5.641 Y51.382
N23818 X-6.743 Y52.214
N23819 X-7.636 Y53.087
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N23821 X-9.575 Y56.204
N23822 X-10.0 Y57.701
N23823 X-9.9 Y56.982
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N23825 X-7.3 Y38.894 Z-4.103
N23826 X-7.293 Y38.895 Z-4.101
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N23828 X-4.644 Y39.472 Z-3.623
N23829 X-2.11 Y40.417 Z-3.147
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N23831 X0.269 Y41.715 Z-2.669
N23832 X0.275 Y41.719 Z-2.668
N23833 X2.439 Y43.34 Z-2.191
N23834 X2.445 Y43.344 Z-2.19
N23835 X4.357 Y45.256 Z-1.713
N23836 X4.361 Y45.262 Z-1.712
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N23838 X5.986 Y47.432 Z-1.234
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N23840 X6.481 Y49.107 Z-0.838
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N23843 G0 Z-2.784
N23844 G1 Z-9.63 F=R1
N23845 X6.458 Y-10.0 F=R2
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N23847 G3 X-4.917 Y5.564 I-12.917 J-1.517
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N23849 X-9.9

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N23857 X5.984 Y16.643 Z-2.954
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N23862 G1 Z-9.63 F=R1
N23863 X21.506 Y-10.0 F=R2
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N23873 X2.442 Y35.853 Z-3.91
N23874 X4.359 Y33.936 Z-3.432
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N23880 G1 Z-9.63 F=R1
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N23882 X35.582 Y-3.76
N23883 X35.018 Y1.608
N23884 G3 X5.259 Y33.886 I-36.432 J-3.732
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N23886 X-10.0 Y36.786
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N23893 X-7.706 Y53.015 Z-5.628
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N23895 X-6.803 Y52.134 Z-5.406
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N23897 X-5.684 Y51.292 Z-5.159
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N23899 X-3.691 Y50.284 Z-4.765

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N23903 X-3.251 Y50.121 Z-4.682
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N23909 X6.138 Y46.776 Z-2.784
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N23912 G0 Z-2.784
N23913 G1 Z-9.63 F=R1
N23914 X58.101 Y-10.731 F=R2
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N23925 X48.224 Y11.938
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N23927 X47.13 Y15.541
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N23939 X22.248 Y44.394
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N23969 G1 Z-9.7 F=R1
N23970 Y-9.783 F=R2
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N23972 G3 X-5.412 Y5.715 I-13.128 J-1.533
N23973 G1 X-9.783 Y6.321
N23974 X-9.683
N23975 Y25.314 Z-6.352
N23976 X-7.079 Y25.128 Z-5.891
N23977 X-4.43 Y24.552 Z-5.414
N23978 X-1.89 Y23.604 Z-4.936
N23979 X0.489 Y22.305 Z-4.458
N23980 X2.66 Y20.681 Z-3.98
N23981 X4.576 Y18.764 Z-3.502
N23982 X6.201 Y16.594 Z-3.024
N23983 X6.854 Y15.398 Z-2.784
N23984 G0 Z2.216 F=R3
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N23986 G0 Z-2.784
N23987 G1 Z-9.7 F=R1
N23988 Y-9.783 F=R2
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N23998 X2.66 Y35.759 Z-3.98
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N24008 X35.501 Y-3.194
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N24010 G3 X3.145 Y34.531 I-37.598 J-2.996
N24011 G1 X-4.747 Y35.71
N24012 X-9.783 Y36.67
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N24014 Y55.663 Z-6.352
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N24016 X-9.43 Y55.615 Z-6.303
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N24018 X-8.889 Y54.555 Z-6.094
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N24027 X-7.714 Y53.025 Z-5.753
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N24031 X-7.266 Y52.532 Z-5.636
N24032 X-6.61 Y51.95 Z-5.481
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N24067 X54.293 Y-8.562
N24068 X54.209 Y-8.518
N24069 X53.985 Y-8.342
N24070 X53.578 Y-8.052
N24071 X53.563 Y-8.041
N24072 X53.231 Y-7.749
N24073 X53.087 Y-7.636
N24074 X52.994 Y-7.541
N24075 X52.864 Y-7.427
N24076 X52.607 Y-7.2
N24077 X52.025 Y-6.546
N24078 X51.75 Y-6.128
N24079 X51.382 Y-5.641
N24080 X51.224 Y-5.33
N24081 X50.759 Y-4.625
N24082 X50.405 Y-3.721
N24083 X50.367 Y-3.646
N24084 X50.348 Y-3.574
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N24095 X47.277 Y15.115
N24096 X47.13 Y15.541
N24097 X46.486 Y17.4
N24098 X46.066 Y18.514
N24099 X44.465 Y22.088

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N24101 X43.863 Y23.261
N24102 X43.107 Y24.599
N24103 X42.139 Y26.275
N24104 X40.722 Y28.424
N24105 X40.405 Y28.897
N24106 X39.271 Y30.38
N24107 X38.59 Y31.25
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N24109 X36.572 Y33.563
N24110 X36.13 Y34.057
N24111 X34.019 Y36.168
N24112 X33.942 Y36.238
N24113 X31.7 Y38.21
N24114 X31.677 Y38.23
N24115 X29.946 Y39.603
N24116 X28.896 Y40.405
N24117 X28.427 Y40.72
N24118 X26.275 Y42.139
N24119 X24.169 Y43.356
N24120 X23.363 Y43.808
N24121 X23.274 Y43.856
N24122 X22.448 Y44.3
N24123 X21.991 Y44.509
N24124 X18.527 Y46.061
N24125 X16.369 Y46.875
N24126 X16.035 Y46.991
N24127 X12.987 Y47.908
N24128 X10.825 Y48.451
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N24130 X8.25 Y48.971
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N24142 X-3.645 Y50.373
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N24144 X-4.625 Y50.759
N24145 X-5.375 Y51.254
N24146 X-5.641 Y51.382
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N24148 X-6.544 Y52.025
N24149 X-7.2 Y52.607

N24150 X-7.54 Y52.993
N24151 X-7.636 Y53.087
N24152 X-7.751 Y53.233
N24153 X-8.045 Y53.568
N24154 X-8.462 Y54.138
N24155 X-8.518 Y54.209
N24156 X-8.528 Y54.228
N24157 X-8.8 Y54.6
N24158 X-9.337 Y55.652
N24159 X-9.503 Y56.067
N24160 X-9.575 Y56.204
N24161 X-9.619 Y56.359
N24162 X-9.783 Y56.77
N24163 G2 X-9.726 Y56.495 I-0.751 J-0.299
N24164 G3 X-9.683 Y56.217 I1.142 J0.034
N24165 G1 Y37.777 Z-6.449
N24166 X-7.079 Y37.963 Z-5.989
N24167 X-4.43 Y38.539 Z-5.511
N24168 X-1.89 Y39.487 Z-5.033
N24169 X0.489 Y40.786 Z-4.555
N24170 X2.66 Y42.411 Z-4.077
N24171 X4.576 Y44.327 Z-3.599
N24172 X6.201 Y46.498 Z-3.121
N24173 X7.119 Y48.179 Z-2.784
N24174 G0 Z10.0 F=R3
N24175 M5
N24176 M9
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N24179 ; =====
N24180 ; =====
N24181 ; MSG ("Dokonceni v Z")
N24182 M5
N24183 M9
N24184 ; =====
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N24186 ; PRUMER NASTROJE : 12
N24187 odjezd_Z ; MAKRO
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N24189 G54
N24190 R1=102 ; ZANOROVACI POSUV
N24191 R2=1019 ; PRACOVNI POSUV
N24192 R3=3000 ; NEJKRATSI PREJEZDY
N24193 S5305 M3
N24194 ; =====
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N24204 G0 X278.595 Y52.908 F=R3
N24205 G0 Z5.0
N24206 G1 Z-2.4 F=R1
N24207 G3 G17 X273.53 Y53.977 I-4.526 J-8.917 F=R2
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N24209 X265.816 Y53.351
N24210 X261.188 Y52.445
N24211 X256.56 Y51.075
N24212 X253.288 Y49.837
N24213 X248.846 Y47.752
N24214 X245.761 Y46.017
N24215 X242.259 Y43.666
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N24217 X235.186 Y37.495
N24218 X232.423 Y34.41
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N24220 X227.984 Y28.239
N24221 X226.248 Y25.154
N24222 X224.086 Y20.525
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N24224 X221.555 Y12.812
N24225 X220.649 Y8.184
N24226 X220.144 Y3.556
N24227 X220.023 Y0.47
N24228 G3 X221.165 Y-4.579 I9.992 J-0.394
N24229 G0 Z1.8 F=R3
N24230 G0 X278.595 Y52.908
N24231 G1 Z-3.2 F=R1
N24232 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
N24233 G1 X268.902 Y53.727
N24234 X265.816 Y53.351
N24235 X261.188 Y52.445
N24236 X256.56 Y51.075
N24237 X253.288 Y49.837
N24238 X248.846 Y47.752
N24239 X245.761 Y46.017
N24240 X242.259 Y43.666
N24241 X238.424 Y40.581
N24242 X235.186 Y37.495
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N24246 X226.248 Y25.154
N24247 X224.086 Y20.525
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N24249 X221.555 Y12.812

N24250 X220.649 Y8.184
N24251 X220.144 Y3.556
N24252 X220.023 Y0.47
N24253 G3 X221.165 Y-4.579 I9.992 J-0.394
N24254 G0 Z1.0 F=R3
N24255 G0 X278.595 Y52.908
N24256 G1 Z-4.0 F=R1
N24257 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
N24258 G1 X268.902 Y53.727
N24259 X265.816 Y53.351
N24260 X261.188 Y52.445
N24261 X256.56 Y51.075
N24262 X253.288 Y49.837
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N24264 X245.761 Y46.017
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N24275 X220.649 Y8.184
N24276 X220.144 Y3.556
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N24278 G3 X221.165 Y-4.579 I9.992 J-0.393
N24279 G0 Z0.2 F=R3
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N24281 G1 Z-4.8 F=R1
N24282 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
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N24284 X265.816 Y53.351
N24285 X261.188 Y52.445
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N24299 X221.555 Y12.812

N24300 X220.649 Y8.184
N24301 X220.144 Y3.556
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N24303 G3 X221.165 Y-4.579 I9.992 J-0.393
N24304 G0 Z-0.6 F=R3
N24305 G0 X278.595 Y52.908
N24306 G1 Z-5.6 F=R1
N24307 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
N24308 G1 X268.902 Y53.727
N24309 X265.816 Y53.351
N24310 X261.188 Y52.445
N24311 X256.56 Y51.074
N24312 X253.288 Y49.837
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N24314 X245.761 Y46.016
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N24316 X238.424 Y40.581
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N24321 X226.248 Y25.154
N24322 X224.086 Y20.525
N24323 X222.62 Y16.549
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N24326 X220.144 Y3.556
N24327 X220.023 Y0.47
N24328 G3 X221.165 Y-4.579 I9.992 J-0.393
N24329 G0 Z-1.4 F=R3
N24330 G0 X278.595 Y52.908
N24331 G1 Z-6.4 F=R1
N24332 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
N24333 G1 X268.902 Y53.727
N24334 X265.816 Y53.35
N24335 X261.188 Y52.445
N24336 X256.56 Y51.074
N24337 X253.288 Y49.837
N24338 X248.846 Y47.752
N24339 X245.761 Y46.016
N24340 X242.259 Y43.666
N24341 X238.424 Y40.581
N24342 X235.186 Y37.495
N24343 X232.423 Y34.41
N24344 X230.334 Y31.741
N24345 X227.984 Y28.239
N24346 X226.248 Y25.154
N24347 X224.086 Y20.525
N24348 X222.62 Y16.549
N24349 X221.555 Y12.812

N24350 X220.65 Y8.184
N24351 X220.144 Y3.556
N24352 X220.023 Y0.47
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N24354 G0 Z-2.2 F=R3
N24355 G0 X278.595 Y52.908
N24356 G1 Z-7.2 F=R1
N24357 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
N24358 G1 X268.902 Y53.727
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N24366 X238.424 Y40.581
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N24371 X226.248 Y25.154
N24372 X224.086 Y20.525
N24373 X222.62 Y16.549
N24374 X221.555 Y12.812
N24375 X220.65 Y8.184
N24376 X220.144 Y3.556
N24377 X220.023 Y0.47
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N24379 G0 Z-3.0 F=R3
N24380 G0 X278.595 Y52.908
N24381 G1 Z-8.0 F=R1
N24382 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
N24383 G1 X268.902 Y53.727
N24384 X265.816 Y53.35
N24385 X261.188 Y52.445
N24386 X256.56 Y51.074
N24387 X253.288 Y49.837
N24388 X248.846 Y47.752
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N24390 X242.259 Y43.666
N24391 X238.424 Y40.581
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N24396 X226.248 Y25.154
N24397 X224.086 Y20.525
N24398 X222.62 Y16.549
N24399 X221.555 Y12.812

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N24401 X220.144 Y3.556
N24402 X220.023 Y0.47
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N24406 G1 Z-8.8 F=R1
N24407 G3 X273.53 Y53.977 I-4.526 J-8.917 F=R2
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N24412 X253.288 Y49.837
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N24422 X224.086 Y20.525
N24423 X222.62 Y16.549
N24424 X221.555 Y12.812
N24425 X220.65 Y8.184
N24426 X220.144 Y3.556
N24427 X220.023 Y0.47
N24428 G3 X221.165 Y-4.579 I9.992 J-0.393
N24429 G0 Z-4.6 F=R3
N24430 G0 X278.595 Y52.908
N24431 G1 Z-9.6 F=R1
N24432 G3 X273.53 Y53.976 I-4.526 J-8.917 F=R2
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N24434 X265.816 Y53.35
N24435 X261.188 Y52.445
N24436 X256.56 Y51.074
N24437 X253.288 Y49.837
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N24440 X242.259 Y43.666
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N24452 X220.023 Y0.47
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N24455 G0 X278.994 Y54.231
N24456 G1 Z-8.66 F=R1
N24457 X276.585 Y54.117 Z-9.659 F=R2
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N24459 X269.508 Y53.783
N24460 X265.016 Y53.218
N24461 X261.046 Y52.404
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N24479 X220.005 Y0.0
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N24484 G0 Z2.6
N24485 G1 Z-2.4 F=R1
N24486 G3 X211.232 Y55.38 I3.231 J9.463 F=R2
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N24488 X214.907 Y56.215
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N24499 X233.824 Y79.148

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N24821 X225.282 Y62.179 Z-5.609
N24822 X227.248 Y64.186 Z-5.611
N24823 X229.273 Y66.807 Z-5.613
N24824 X230.333 Y68.459 Z-5.614
N24825 X231.816 Y71.435 Z-5.616
N24826 X232.901 Y74.52 Z-5.618
N24827 X233.419 Y76.575 Z-5.62
N24828 X233.823 Y79.148 Z-5.621
N24829 X234.0 Y82.35 Z-5.623
N24830 X233.998 Y191.766 Z-5.688
N24831 X233.819 Y194.875 Z-5.69
N24832 X233.31 Y197.936 Z-5.692
N24833 X232.408 Y201.022 Z-5.694
N24834 X231.873 Y202.408 Z-5.695
N24835 X230.261 Y205.648 Z-5.697
N24836 X228.79 Y207.889 Z-5.699
N24837 X226.82 Y210.274 Z-5.7
N24838 X225.278 Y211.817 Z-5.702
N24839 X222.619 Y213.993 Z-5.704
N24840 X220.089 Y215.558 Z-5.706
N24841 X217.988 Y216.641 Z-5.707
N24842 X214.906 Y217.781 Z-5.709
N24843 X211.821 Y218.525 Z-5.711
N24844 X209.616 Y218.833 Z-5.712
N24845 X207.193 Y218.979 Z-5.714
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N24848 X60.637 Y218.194 Z-5.801
N24849 X58.397 Y217.553 Z-5.803

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N24853 X48.726 Y211.811 Z-5.809
N24854 X46.578 Y209.603 Z-5.811
N24855 X44.921 Y207.48 Z-5.813
N24856 X43.425 Y205.093 Z-5.815
N24857 X42.019 Y202.132 Z-5.817
N24858 X41.455 Y200.631 Z-5.818
N24859 X40.626 Y197.64 Z-5.819
N24860 X40.157 Y194.644 Z-5.821
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N24862 X40.005 Y82.234 Z-5.888
N24863 X40.155 Y79.355 Z-5.89
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N24866 X42.682 Y70.373 Z-5.896
N24867 X43.749 Y68.358 Z-5.897
N24868 X45.393 Y65.871 Z-5.899
N24869 X46.588 Y64.383 Z-5.9
N24870 X48.73 Y62.192 Z-5.902
N24871 X50.907 Y60.367 Z-5.903
N24872 X53.905 Y58.431 Z-5.906
N24873 X56.021 Y57.38 Z-5.907
N24874 X58.395 Y56.44 Z-5.909
N24875 X61.389 Y55.625 Z-5.91
N24876 X64.383 Y55.155 Z-5.912
N24877 X67.377 Y55.007 Z-5.914
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N24879 X209.617 Y55.15 Z-5.999
N24880 X211.232 Y55.382 Z-6.0
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N24887 X226.004 Y62.885
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N24889 X229.082 Y66.516
N24890 X230.579 Y68.904
N24891 X231.979 Y71.869
N24892 X232.554 Y73.366
N24893 X233.372 Y76.361
N24894 X233.849 Y79.355
N24895 X234.0 Y82.35
N24896 Y191.65
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N24898 X233.373 Y197.639
N24899 X232.553 Y200.634

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N24902 X228.617 Y208.12
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N24915 X61.388 Y218.379
N24916 X58.393 Y217.564
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N24926 X41.447 Y200.634
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N24928 X40.152 Y194.645
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N24945 X64.383 Y55.15
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N24949 X211.232 Y55.382

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N24953 G1 Z-2.4 F=R1
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N24955 G1 X53.727 Y5.098
N24956 X53.351 Y8.184
N24957 X52.446 Y12.812
N24958 X51.074 Y17.44
N24959 X49.837 Y20.712
N24960 X47.752 Y25.154
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N24962 X43.666 Y31.741
N24963 X40.581 Y35.576
N24964 X37.495 Y38.814
N24965 X34.41 Y41.577
N24966 X31.741 Y43.666
N24967 X28.239 Y46.017
N24968 X25.154 Y47.752
N24969 X20.525 Y49.915
N24970 X16.55 Y51.38
N24971 X12.812 Y52.445
N24972 X8.184 Y53.351
N24973 X3.556 Y53.856
N24974 X0.47 Y53.977
N24975 G3 X-4.578 Y52.834 I-0.392 J-9.992
N24976 G0 Z1.8 F=R3
N24977 G0 X52.909 Y-4.595
N24978 G1 Z-3.2 F=R1
N24979 G3 X53.977 Y0.47 I-8.917 J4.526 F=R2
N24980 G1 X53.727 Y5.098
N24981 X53.351 Y8.184
N24982 X52.445 Y12.812
N24983 X51.074 Y17.44
N24984 X49.837 Y20.712
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N24988 X40.581 Y35.576
N24989 X37.495 Y38.814
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N24992 X28.239 Y46.017
N24993 X25.154 Y47.752
N24994 X20.525 Y49.915
N24995 X16.55 Y51.38
N24996 X12.812 Y52.445
N24997 X8.184 Y53.351
N24998 X3.556 Y53.856
N24999 X0.47 Y53.977

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N25003 G1 Z-4.0 F=R1
N25004 G3 X53.977 Y0.47 I-8.917 J4.526 F=R2
N25005 G1 X53.727 Y5.098
N25006 X53.351 Y8.184
N25007 X52.445 Y12.812
N25008 X51.074 Y17.44
N25009 X49.837 Y20.712
N25010 X47.752 Y25.154
N25011 X46.017 Y28.239
N25012 X43.666 Y31.741
N25013 X40.581 Y35.576
N25014 X37.495 Y38.814
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N25016 X31.741 Y43.666
N25017 X28.239 Y46.017
N25018 X25.154 Y47.752
N25019 X20.525 Y49.915
N25020 X16.55 Y51.38
N25021 X12.812 Y52.445
N25022 X8.184 Y53.351
N25023 X3.556 Y53.856
N25024 X0.47 Y53.977
N25025 G3 X-4.578 Y52.834 I-0.392 J-9.992
N25026 G0 Z0.2 F=R3
N25027 G0 X52.909 Y-4.595
N25028 G1 Z-4.8 F=R1
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N25032 X52.445 Y12.812
N25033 X51.074 Y17.44
N25034 X49.837 Y20.712
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N25042 X28.239 Y46.016
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N25044 X20.525 Y49.915
N25045 X16.55 Y51.38
N25046 X12.812 Y52.445
N25047 X8.184 Y53.351
N25048 X3.556 Y53.856
N25049 X0.47 Y53.977

N25050 G3 X-4.578 Y52.834 I-0.392 J-9.992
N25051 G0 Z-0.6 F=R3
N25052 G0 X52.908 Y-4.595
N25053 G1 Z-5.6 F=R1
N25054 G3 X53.977 Y0.47 I-8.917 J4.526 F=R2
N25055 G1 X53.727 Y5.098
N25056 X53.351 Y8.184
N25057 X52.445 Y12.812
N25058 X51.074 Y17.44
N25059 X49.837 Y20.712
N25060 X47.752 Y25.154
N25061 X46.016 Y28.239
N25062 X43.666 Y31.741
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N25066 X31.741 Y43.666
N25067 X28.239 Y46.016
N25068 X25.154 Y47.752
N25069 X20.525 Y49.915
N25070 X16.55 Y51.38
N25071 X12.812 Y52.445
N25072 X8.184 Y53.351
N25073 X3.556 Y53.856
N25074 X0.47 Y53.977
N25075 G3 X-4.578 Y52.834 I-0.392 J-9.992
N25076 G0 Z-1.4 F=R3
N25077 G0 X52.908 Y-4.595
N25078 G1 Z-6.4 F=R1
N25079 G3 X53.977 Y0.47 I-8.917 J4.526 F=R2
N25080 G1 X53.727 Y5.098
N25081 X53.35 Y8.184
N25082 X52.445 Y12.812
N25083 X51.074 Y17.44
N25084 X49.837 Y20.712
N25085 X47.752 Y25.154
N25086 X46.016 Y28.239
N25087 X43.666 Y31.741
N25088 X40.581 Y35.576
N25089 X37.495 Y38.814
N25090 X34.41 Y41.577
N25091 X31.741 Y43.666
N25092 X28.239 Y46.016
N25093 X25.154 Y47.752
N25094 X20.525 Y49.914
N25095 X16.55 Y51.38
N25096 X12.812 Y52.445
N25097 X8.184 Y53.35
N25098 X3.556 Y53.856
N25099 X0.47 Y53.977

N25100 G3 X-4.578 Y52.834 I-0.392 J-9.992
N25101 G0 Z-2.2 F=R3
N25102 G0 X52.908 Y-4.595
N25103 G1 Z-7.2 F=R1
N25104 G3 X53.977 Y0.47 I-8.917 J4.526 F=R2
N25105 G1 X53.727 Y5.098
N25106 X53.35 Y8.184
N25107 X52.445 Y12.812
N25108 X51.074 Y17.44
N25109 X49.837 Y20.712
N25110 X47.752 Y25.154
N25111 X46.016 Y28.239
N25112 X43.666 Y31.741
N25113 X40.581 Y35.576
N25114 X37.495 Y38.814
N25115 X34.41 Y41.577
N25116 X31.741 Y43.666
N25117 X28.239 Y46.016
N25118 X25.154 Y47.752
N25119 X20.525 Y49.914
N25120 X16.549 Y51.38
N25121 X12.812 Y52.445
N25122 X8.184 Y53.35
N25123 X3.556 Y53.856
N25124 X0.47 Y53.977
N25125 G3 X-4.578 Y52.834 I-0.392 J-9.992
N25126 G0 Z-3.0 F=R3
N25127 G0 X52.908 Y-4.595
N25128 G1 Z-8.0 F=R1
N25129 G3 X53.977 Y0.47 I-8.917 J4.526 F=R2
N25130 G1 X53.727 Y5.098
N25131 X53.35 Y8.184
N25132 X52.445 Y12.812
N25133 X51.074 Y17.44
N25134 X49.837 Y20.712
N25135 X47.752 Y25.154
N25136 X46.016 Y28.239
N25137 X43.666 Y31.741
N25138 X40.581 Y35.576
N25139 X37.495 Y38.814
N25140 X34.41 Y41.577
N25141 X31.741 Y43.666
N25142 X28.239 Y46.016
N25143 X25.154 Y47.752
N25144 X20.525 Y49.914
N25145 X16.549 Y51.38
N25146 X12.812 Y52.445
N25147 X8.184 Y53.35
N25148 X3.556 Y53.856
N25149 X0.47 Y53.977

N25150 G3 X-4.578 Y52.834 I-0.391 J-9.992
N25151 G0 Z-3.8 F=R3
N25152 G0 X52.908 Y-4.595
N25153 G1 Z-8.8 F=R1
N25154 G3 X53.977 Y0.47 I-8.917 J4.526 F=R2
N25155 G1 X53.727 Y5.098
N25156 X53.35 Y8.184
N25157 X52.445 Y12.812
N25158 X51.074 Y17.44
N25159 X49.837 Y20.712
N25160 X47.752 Y25.154
N25161 X46.016 Y28.239
N25162 X43.666 Y31.741
N25163 X40.581 Y35.576
N25164 X37.495 Y38.814
N25165 X34.41 Y41.577
N25166 X31.741 Y43.666
N25167 X28.239 Y46.016
N25168 X25.154 Y47.752
N25169 X20.525 Y49.914
N25170 X16.549 Y51.38
N25171 X12.812 Y52.445
N25172 X8.184 Y53.35
N25173 X3.556 Y53.856
N25174 X0.47 Y53.977
N25175 G3 X-4.578 Y52.834 I-0.391 J-9.992
N25176 G0 Z-4.6 F=R3
N25177 G0 X52.908 Y-4.595
N25178 G1 Z-9.6 F=R1
N25179 G3 X53.976 Y0.47 I-8.917 J4.526 F=R2
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N25184 X49.837 Y20.712
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N25189 X37.495 Y38.814
N25190 X34.41 Y41.577
N25191 X31.741 Y43.666
N25192 X28.239 Y46.016
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N25194 X20.525 Y49.914
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N25196 X12.812 Y52.445
N25197 X8.184 Y53.35
N25198 X3.556 Y53.856
N25199 X0.47 Y53.976

N25200 G3 X-4.578 Y52.833 I-0.391 J-9.992
N25201 G0 Z-3.66 F=R3
N25202 G0 X54.229 Y-4.995
N25203 G1 Z-8.66 F=R1
N25204 X54.116 Y-2.585 Z-9.659 F=R2
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N25208 X52.404 Y12.955
N25209 X51.398 Y16.47
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N25211 X47.913 Y24.863
N25212 X45.876 Y28.448
N25213 X43.421 Y32.061
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N25215 X37.432 Y38.872
N25216 X34.437 Y41.552
N25217 X31.443 Y43.878
N25218 X27.539 Y46.415
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N25223 X7.486 Y53.444
N25224 X4.492 Y53.783
N25225 X0.0 Y53.995
N25226 X-2.585 Y54.117 Z-9.659
N25227 X-4.994 Y54.231 Z-8.66
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N25230 G0 Z2.6
N25231 G1 Z-2.4 F=R1
N25232 G3 X0.47 Y220.023 I4.525 J8.918 F=R2
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N25237 X20.712 Y224.163
N25238 X25.154 Y226.248
N25239 X28.239 Y227.984
N25240 X31.742 Y230.334
N25241 X35.576 Y233.419
N25242 X38.814 Y236.505
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N25246 X47.752 Y248.846
N25247 X49.915 Y253.475
N25248 X51.38 Y257.45
N25249 X52.446 Y261.188

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N25252 X53.977 Y273.53
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N25254 G0 Z1.8 F=R3
N25255 G0 X-4.595 Y221.091
N25256 G1 Z-3.2 F=R1
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N25265 X31.741 Y230.334
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N25267 X38.814 Y236.505
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N25276 X53.856 Y270.444
N25277 X53.977 Y273.53
N25278 G3 X52.834 Y278.579 I-9.992 J0.392
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N25281 G1 Z-4.0 F=R1
N25282 G3 X0.47 Y220.023 I4.525 J8.918 F=R2
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N25284 X8.184 Y220.65
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N25286 X17.44 Y222.926
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N25303 G3 X52.834 Y278.579 I-9.992 J0.392
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N25306 G1 Z-4.8 F=R1
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N25309 X8.184 Y220.65
N25310 X12.812 Y221.555
N25311 X17.44 Y222.926
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N25315 X31.741 Y230.334
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N25324 X52.445 Y261.188
N25325 X53.351 Y265.816
N25326 X53.856 Y270.444
N25327 X53.977 Y273.53
N25328 G3 X52.834 Y278.579 I-9.992 J0.392
N25329 G0 Z-0.6 F=R3
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N25336 X17.44 Y222.926
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N25342 X38.814 Y236.505
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N25356 G1 Z-6.4 F=R1
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N25361 X17.44 Y222.926
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N25380 G0 X-4.595 Y221.091
N25381 G1 Z-7.2 F=R1
N25382 G3 X0.47 Y220.023 I4.525 J8.917 F=R2
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N25387 X20.712 Y224.163
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N25430 G0 X-4.595 Y221.091
N25431 G1 Z-8.8 F=R1
N25432 G3 X0.47 Y220.023 I4.525 J8.917 F=R2
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N25434 X8.184 Y220.65
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N25449 X52.445 Y261.188

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N25455 G0 X-4.595 Y221.091
N25456 G1 Z-9.6 F=R1
N25457 G3 X0.47 Y220.023 I4.525 J8.918 F=R2
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N25460 X12.812 Y221.555
N25461 X17.44 Y222.926
N25462 X20.712 Y224.163
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N25508 G0 Z2.6
N25509 G1 Z-2.4 F=R1
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N25534 G1 Z-3.2 F=R1
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N25579 X270.444 Y220.144
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N25584 G1 Z-4.8 F=R1
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N25628 X265.816 Y220.65
N25629 X270.444 Y220.144
N25630 X273.53 Y220.023
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N25632 G0 Z-1.4 F=R3
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N25634 G1 Z-6.4 F=R1
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N25709 G1 Z-8.8 F=R1
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N25728 X265.816 Y220.65
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N25730 X273.53 Y220.023
N25731 G3 X278.579 Y221.165 I0.393 J9.992
N25732 G0 Z-4.6 F=R3
N25733 G0 X221.091 Y278.595
N25734 G1 Z-9.6 F=R1
N25735 G3 X220.023 Y273.53 I8.918 J-4.525 F=R2
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N25737 X220.65 Y265.816
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N25749 X248.846 Y226.248

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 N25754 X270.444 Y220.145
 N25755 X273.53 Y220.023
 N25756 G3 X278.579 Y221.165 I0.393 J9.992
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 N25758 G0 X219.77 Y278.994
 N25759 G1 Z-8.66 F=R1
 N25760 X219.883 Y276.585 Z-9.659 F=R2
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 N25763 X220.778 Y265.016
 N25764 X221.596 Y261.045
 N25765 X222.595 Y257.53
 N25766 X224.267 Y253.038
 N25767 X226.087 Y249.137
 N25768 X228.123 Y245.552
 N25769 X230.579 Y241.94
 N25770 X233.574 Y238.256
 N25771 X236.568 Y235.128
 N25772 X239.563 Y232.448
 N25773 X242.557 Y230.122
 N25774 X246.463 Y227.585
 N25775 X250.044 Y225.646
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 N25778 X262.022 Y221.376
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 N25780 X269.508 Y220.214
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 N25782 X276.585 Y219.885 Z-9.659
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 N25793 M9
 N25794 ; =====
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 N25798 T="ČELNÍ DOKONČOVACÍ FRÉZA"
 N25799 G54

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N25801 R2=509 ; PRACOVNI POSUV
N25802 R3=3000 ; NEJKRATSI PREJEZDY
N25803 S2546 M3
N25804 ; =====
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N25815 G0 Z5.0
N25816 G1 Z-10.0 F=R1
N25817 X274.0 F=R2
N25818 X267.264
N25819 X268.556 Y271.614
N25820 G3 G17 X271.614 Y268.556 I6.667 J3.61
N25821 G1 X274.0 Y267.264
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N25827 G1 Z-10.0 F=R1
N25828 X274.0 F=R2
N25829 X256.832
N25830 X257.992 Y270.099
N25831 G3 X270.099 Y257.992 I17.232 J5.125
N25832 G1 X274.0 Y256.832
N25833 X277.32 Y255.844 Z-9.698
N25834 X280.565 Y254.879 Z-8.791
N25835 X283.585 Y253.981 Z-7.321
N25836 G0 Z-5.0 F=R3
N25837 G0 X287.188 Y274.0
N25838 G1 Z-10.0 F=R1
N25839 X274.0 F=R2
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N25841 X247.562 Y269.357
N25842 G3 X269.357 Y247.562 I27.245 J5.45
N25843 G1 X274.0 Y246.633
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N25845 X280.716 Y245.29 Z-8.791
N25846 X283.806 Y244.672 Z-7.321
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N25849 G1 Z-10.0 F=R1

N25850 X274.0 F=R2
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N25852 X237.331 Y268.592
N25853 G3 X268.592 Y237.331 I36.763 J5.502
N25854 G1 X274.0 Y236.522
N25855 X277.426 Y236.009 Z-9.698
N25856 X280.773 Y235.508 Z-8.791
N25857 X283.89 Y235.042 Z-7.321
N25858 G0 Z-5.0 F=R3
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N25860 G1 Z-10.0 F=R1
N25861 X274.0 F=R2
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N25867 X229.133 Y258.53
N25868 X230.484 Y255.048
N25869 X231.775 Y252.297
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N25871 X235.609 Y246.065
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N25873 X241.056 Y239.833
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N25875 X246.065 Y235.609
N25876 X249.181 Y233.515
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N25882 X267.878 Y226.942
N25883 X270.994 Y226.632
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N25885 X277.462 Y226.379 Z-9.698
N25886 X280.844 Y226.247 Z-8.791
N25887 X283.992 Y226.124 Z-7.321
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N25890 G0 Z-5.0
N25891 G1 Z-10.0 F=R1
N25892 X0.0 F=R2
N25893 X2.386 Y268.556
N25894 G3 X5.444 Y271.614 I-3.61 J6.667
N25895 G1 X6.736 Y274.0
N25896 X8.385 Y277.046 Z-9.698
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N25898 X11.497 Y282.794 Z-7.321
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N25901 G1 Z-10.0 F=R1
N25902 X0.0 F=R2
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N25904 G3 X16.008 Y270.099 I-5.125 J17.232
N25905 G1 X17.168 Y274.0
N25906 X18.156 Y277.32 Z-9.698
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N25908 X20.019 Y283.585 Z-7.321
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N25912 X0.0 F=R2
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N25914 G3 X26.438 Y269.357 I-5.45 J27.245
N25915 G1 X27.367 Y274.0
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N25917 X28.71 Y280.716 Z-8.791
N25918 X29.328 Y283.806 Z-7.321
N25919 G0 Z-5.0 F=R3
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N25921 G1 Z-10.0 F=R1
N25922 X0.0 F=R2
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N25924 G3 X36.669 Y268.592 I-5.502 J36.763
N25925 G1 X37.478 Y274.0
N25926 X37.991 Y277.426 Z-9.698
N25927 X38.492 Y280.773 Z-8.791
N25928 X38.958 Y283.89 Z-7.321
N25929 G0 Z-5.0 F=R3
N25930 G0 X-13.188 Y226.514
N25931 G1 Z-10.0 F=R1
N25932 X0.0 F=R2
N25933 X3.006 Y226.632
N25934 X6.122 Y226.942
N25935 X9.238 Y227.46
N25936 X12.354 Y228.184
N25937 X15.47 Y229.133
N25938 X18.952 Y230.484
N25939 X21.703 Y231.775
N25940 X24.819 Y233.515
N25941 X27.935 Y235.609
N25942 X31.051 Y238.098
N25943 X34.167 Y241.056
N25944 X35.902 Y242.949
N25945 X38.391 Y246.065
N25946 X40.485 Y249.181
N25947 X42.225 Y252.297
N25948 X43.68 Y255.414
N25949 X44.867 Y258.53

N25950 X45.816 Y261.646
N25951 X46.632 Y265.194
N25952 X47.058 Y267.878
N25953 X47.368 Y270.994
N25954 X47.486 Y274.0
N25955 X47.621 Y277.462 Z-9.698
N25956 X47.753 Y280.844 Z-8.791
N25957 X47.876 Y283.992 Z-7.321
N25958 G0 Z3.125 F=R3
N25959 G0 X147.842 Y121.563
N25960 G0 Z-1.0
N25961 G1 Z-6.0 F=R1
N25962 Y123.501 F=R2
N25963 X148.357 Y130.596
N25964 G3 X145.746 Y133.353 I-2.565 J0.186
N25965 G1 X128.287 Y133.038
N25966 G3 X125.667 Y130.153 I0.048 J-2.676
N25967 G1 X126.189 Y123.501
N25968 X126.46 Y120.047 Z-5.698
N25969 X126.724 Y116.673 Z-4.791
N25970 X126.971 Y113.531 Z-3.321
N25971 G0 Z-1.0 F=R3
N25972 G0 X157.843 Y121.563
N25973 G1 Z-6.0 F=R1
N25974 Y123.501 F=R2
N25975 X158.21 Y143.555
N25976 G3 X156.229 Y144.771 I-1.349 J0.025
N25977 G1 X155.099 Y144.171
N25978 G2 X150.791 Y143.057 I-4.48 J8.438
N25979 G1 X125.391 Y142.598
N25980 G2 X118.213 Y144.423 I-0.253 J14.033
N25981 G1 X117.782 Y144.668
N25982 G3 X115.775 Y143.471 I-0.663 J-1.169
N25983 G1 X116.187 Y123.501
N25984 X116.259 Y120.037 Z-5.698
N25985 X116.329 Y116.653 Z-4.791
N25986 X116.394 Y113.503 Z-3.321
N25987 G0 Z-1.0 F=R3
N25988 G0 X167.843 Y121.563
N25989 G1 Z-6.0 F=R1
N25990 Y123.501 F=R2
N25991 X167.812 Y150.499
N25992 X167.809 Y153.963 Z-5.698
N25993 X167.805 Y157.348 Z-4.791
N25994 X167.801 Y160.499 Z-3.321
N25995 G0 Z-1.0 F=R3
N25996 G0 X177.843 Y121.563
N25997 G1 Z-6.0 F=R1
N25998 Y123.501 F=R2
N25999 X177.812 Y150.499

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N26001 X177.805 Y157.348 Z-4.791
N26002 X177.801 Y160.499 Z-3.321
N26003 G0 Z-1.0 F=R3
N26004 G0 X187.843 Y121.563
N26005 G1 Z-6.0 F=R1
N26006 Y123.501 F=R2
N26007 X187.812 Y150.499
N26008 X187.809 Y153.963 Z-5.698
N26009 X187.805 Y157.348 Z-4.791
N26010 X187.801 Y160.499 Z-3.321
N26011 G0 Z-1.0 F=R3
N26012 G0 X197.843 Y121.563
N26013 G1 Z-6.0 F=R1
N26014 Y123.501 F=R2
N26015 X197.812 Y150.499
N26016 X197.809 Y153.963 Z-5.698
N26017 X197.805 Y157.348 Z-4.791
N26018 X197.801 Y160.499 Z-3.321
N26019 G0 Z-1.0 F=R3
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N26021 G1 Z-6.0 F=R1
N26022 Y123.501 F=R2
N26023 X207.812 Y150.499
N26024 X207.809 Y153.963 Z-5.698
N26025 X207.805 Y157.348 Z-4.791
N26026 X207.801 Y160.499 Z-3.321
N26027 G0 Z-1.0 F=R3
N26028 G0 X152.437 Y152.655
N26029 G1 Z-6.0 F=R1
N26030 X150.499 F=R2
N26031 X123.501 Y152.555
N26032 X120.036 Y152.542 Z-5.698
N26033 X116.652 Y152.53 Z-4.791
N26034 X113.501 Y152.518 Z-3.321
N26035 G0 Z-1.0 F=R3
N26036 G0 X152.437 Y162.655
N26037 G1 Z-6.0 F=R1
N26038 X150.499 F=R2
N26039 X123.501 Y162.555
N26040 X120.037 Y162.542 Z-5.698
N26041 X116.652 Y162.53 Z-4.791
N26042 X113.501 Y162.518 Z-3.321
N26043 G0 Z-1.0 F=R3
N26044 G0 X152.437 Y172.655
N26045 G1 Z-6.0 F=R1
N26046 X150.499 F=R2
N26047 X123.501 Y172.555
N26048 X120.037 Y172.542 Z-5.698
N26049 X116.652 Y172.53 Z-4.791

N26050 X113.501 Y172.518 Z-3.321
N26051 G0 Z-1.0 F=R3
N26052 G0 X152.437 Y182.655
N26053 G1 Z-6.0 F=R1
N26054 X150.499 F=R2
N26055 X123.501 Y182.555
N26056 X120.037 Y182.543 Z-5.698
N26057 X116.652 Y182.53 Z-4.791
N26058 X113.501 Y182.518 Z-3.321
N26059 G0 Z-1.0 F=R3
N26060 G0 X152.437 Y192.655
N26061 G1 Z-6.0 F=R1
N26062 X150.499 F=R2
N26063 X123.501 Y192.555
N26064 X120.037 Y192.543 Z-5.698
N26065 X116.652 Y192.53 Z-4.791
N26066 X113.501 Y192.518 Z-3.321
N26067 G0 Z-1.0 F=R3
N26068 G0 X106.157 Y152.436
N26069 G1 Z-6.0 F=R1
N26070 Y150.499 F=R2
N26071 X106.187 Y123.501
N26072 X106.191 Y120.037 Z-5.698
N26073 X106.195 Y116.652 Z-4.791
N26074 X106.198 Y113.501 Z-3.321
N26075 G0 Z-1.0 F=R3
N26076 G0 X96.157 Y152.436
N26077 G1 Z-6.0 F=R1
N26078 Y150.499 F=R2
N26079 X96.187 Y123.501
N26080 X96.191 Y120.037 Z-5.698
N26081 X96.195 Y116.652 Z-4.791
N26082 X96.198 Y113.501 Z-3.321
N26083 G0 Z-1.0 F=R3
N26084 G0 X86.157 Y152.437
N26085 G1 Z-6.0 F=R1
N26086 Y150.499 F=R2
N26087 X86.187 Y123.501
N26088 X86.191 Y120.037 Z-5.698
N26089 X86.195 Y116.652 Z-4.791
N26090 X86.198 Y113.501 Z-3.321
N26091 G0 Z-1.0 F=R3
N26092 G0 X76.157 Y152.437
N26093 G1 Z-6.0 F=R1
N26094 Y150.499 F=R2
N26095 X76.187 Y123.501
N26096 X76.191 Y120.037 Z-5.698
N26097 X76.195 Y116.652 Z-4.791
N26098 X76.198 Y113.501 Z-3.321
N26099 G0 Z-1.0 F=R3

N26100 G0 X66.157 Y152.437
N26101 G1 Z-6.0 F=R1
N26102 Y150.499 F=R2
N26103 X66.187 Y123.501
N26104 X66.191 Y120.037 Z-5.698
N26105 X66.195 Y116.652 Z-4.791
N26106 X66.198 Y113.501 Z-3.321
N26107 G0 Z1.679 F=R3
N26108 G0 X70.627 Y152.45
N26109 G1 Z-3.321 F=R1
N26110 X69.221 Y149.63 Z-4.791 F=R2
N26111 X67.71 Y146.601 Z-5.698
N26112 X66.165 Y143.501 Z-6.0
N26113 G2 X60.011 Y134.076 I-43.55 J21.714
N26114 G3 X56.187 Y123.49 I12.692 J-10.568
N26115 G1 X56.232 Y83.814
N26116 G3 X68.965 Y71.142 I12.687 J0.014
N26117 G1 X206.526 Y71.652
N26118 G3 X213.648 Y74.433 I-0.039 J10.609
N26119 G1 X214.115 Y74.86
N26120 G3 X217.888 Y83.441 I-7.839 J8.567
N26121 G1 X217.768 Y190.189
N26122 G3 X205.038 Y202.857 I-12.682 J-0.014
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N26125 G1 X59.885 Y199.14
N26126 G3 X56.112 Y190.559 I7.839 J-8.567
N26127 G1 X56.187 Y123.49
N26128 G2 X51.352 Y113.781 I-12.133 J-0.016
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N26130 G3 X46.504 Y104.069 I7.307 J-9.709
N26131 G1 Y84.026
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N26142 X65.329 Y61.61
N26143 X68.445 Y61.5
N26144 X205.555
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N26146 X212.183 Y62.212
N26147 X214.904 Y63.125
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N26149 X218.884 Y65.329

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N26151 X222.335 Y68.445
N26152 X224.605 Y71.561
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N26168 X208.671 Y212.39
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N26170 X68.445
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N26173 X59.096 Y210.875
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N26176 X52.864 Y206.791
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N26189 G0 Z-5.0
N26190 G1 Z-10.0 F=R1
N26191 X0.0 F=R2
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N26193 X5.444 Y2.386
N26194 G3 X2.386 Y5.444 I-6.668 J-3.61
N26195 G1 X0.0 Y6.736
N26196 X-3.046 Y8.385 Z-9.698
N26197 X-6.023 Y9.996 Z-8.791
N26198 X-8.794 Y11.497 Z-7.321
N26199 G0 Z-5.0 F=R3

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N26201 G1 Z-10.0 F=R1
N26202 X0.0 F=R2
N26203 X17.168
N26204 X16.008 Y3.901
N26205 G3 X3.901 Y16.008 I-17.232 J-5.125
N26206 G1 X0.0 Y17.168
N26207 X-3.32 Y18.156 Z-9.698
N26208 X-6.565 Y19.121 Z-8.791
N26209 X-9.585 Y20.019 Z-7.321
N26210 G0 Z-5.0 F=R3
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N26212 G1 Z-10.0 F=R1
N26213 X0.0 F=R2
N26214 X27.367
N26215 X26.438 Y4.643
N26216 G3 X4.643 Y26.438 I-27.245 J-5.45
N26217 G1 X0.0 Y27.367
N26218 X-3.397 Y28.046 Z-9.698
N26219 X-6.716 Y28.71 Z-8.791
N26220 X-9.806 Y29.328 Z-7.321
N26221 G0 Z-5.0 F=R3
N26222 G0 X-13.188 Y0.0
N26223 G1 Z-10.0 F=R1
N26224 X0.0 F=R2
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N26227 G3 X5.408 Y36.669 I-36.763 J-5.502
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N26232 G0 Z-5.0 F=R3
N26233 G0 X-13.188 Y0.0
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N26235 X0.0 F=R2
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N26238 X47.058 Y6.122
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N26240 X45.816 Y12.354
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N26243 X42.225 Y21.703
N26244 X40.485 Y24.819
N26245 X38.391 Y27.935
N26246 X35.902 Y31.051
N26247 X32.944 Y34.167
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N26249 X27.935 Y38.391

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N26251 X21.703 Y42.225
N26252 X18.586 Y43.68
N26253 X15.47 Y44.867
N26254 X12.354 Y45.816
N26255 X8.806 Y46.632
N26256 X6.122 Y47.058
N26257 X3.006 Y47.368
N26258 X0.0 Y47.486
N26259 X-3.462 Y47.621 Z-9.698
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N26261 X-9.992 Y47.876 Z-7.321
N26262 G0 Z2.969 F=R3
N26263 G0 X287.188 Y6.736
N26264 G0 Z-5.0
N26265 G1 Z-10.0 F=R1
N26266 X274.0 F=R2
N26267 X271.614 Y5.444
N26268 G3 X268.556 Y2.386 I3.61 J-6.667
N26269 G1 X267.264 Y0.0
N26270 X265.615 Y-3.046 Z-9.698
N26271 X264.004 Y-6.023 Z-8.791
N26272 X262.503 Y-8.794 Z-7.321
N26273 G0 Z-5.0 F=R3
N26274 G0 X287.188 Y17.168
N26275 G1 Z-10.0 F=R1
N26276 X274.0 F=R2
N26277 X270.099 Y16.008
N26278 G3 X257.992 Y3.901 I5.125 J-17.232
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N26284 G0 X287.188 Y27.367
N26285 G1 Z-10.0 F=R1
N26286 X274.0 F=R2
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N26288 G3 X247.562 Y4.643 I5.45 J-27.245
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N26291 X245.29 Y-6.716 Z-8.791
N26292 X244.672 Y-9.806 Z-7.321
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N26294 G0 X287.188 Y37.478
N26295 G1 Z-10.0 F=R1
N26296 X274.0 F=R2
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N26298 G3 X237.331 Y5.408 I5.502 J-36.763
N26299 G1 X236.522 Y0.0

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N26312 X255.048 Y43.516
N26313 X252.297 Y42.225
N26314 X249.181 Y40.485
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N26316 X242.949 Y35.902
N26317 X239.833 Y32.944
N26318 X238.098 Y31.051
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N26320 X233.515 Y24.819
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N26322 X230.32 Y18.586
N26323 X229.133 Y15.47
N26324 X228.184 Y12.354
N26325 X227.368 Y8.806
N26326 X226.942 Y6.122
N26327 X226.632 Y3.006
N26328 X226.514 Y0.0
N26329 X226.379 Y-3.462 Z-9.698
N26330 X226.247 Y-6.844 Z-8.791
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N26333 G0 X210.214 Y245.069
N26334 G1 Z0.679 F=R1
N26335 X207.063 Y245.071 Z-0.791 F=R2
N26336 X203.678 Y245.074 Z-1.698
N26337 X200.214 Y245.076 Z-2.0
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N26339 G3 X71.805 Y241.917 I-0.001 J-1.629
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N26341 G3 X203.96 Y243.333 I0.004 J1.739
N26342 G3 X202.222 Y245.075 I-1.739 J0.003
N26343 G1 X200.214 Y245.076
N26344 G2 X190.514 Y249.929 I0.009 J12.141
N26345 G3 X180.811 Y254.778 I-9.702 J-7.283
N26346 G1 X66.869
N26347 G3 X63.11 Y252.205 I0. J-4.033
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N26349 G2 X51.338 Y231.393 I-62.463 J24.27

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N26353 G2 X67.76 Y232.261 I14.73 J-37.485
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N26355 G2 X221.897 Y228.817 I-0.086 J-41.845
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N26357 G3 X223.795 Y230.05 I0.377 J0.913
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N26359 G2 X211.853 Y249.727 I51.018 J42.87
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N26361 G3 X207.125 Y254.778 I-3.757 J-1.468
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N26368 G1 Z0.679 F=R1
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N26374 G3 X34.223 Y59.448 I0.473 J0.867
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N26376 G2 X26.644 Y83.285 I34.323 J22.816
N26377 G1 X26.611 Y190.727
N26378 G2 X33.47 Y213.468 I41.089 J0.013
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N26380 X34.317 Y214.902
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N26382 G3 X32.869 Y215.928 I-0.954 J-0.257
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N26384 G2 X24.113 Y211.787 I-32.42 J59.533
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N26386 G3 X19.222 Y207.125 I1.463 J-3.759
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N26394 G0 X240.568 Y58.586
N26395 G1 Z0.679 F=R1
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N26413 G3 X241.131 Y58.072 I0.823 J-0.547
N26414 G1 X242.052 Y58.573
N26415 G2 X249.887 Y62.213 I32.422 J-59.537
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N26420 G0 X198.899 Y32.091
N26421 G1 Z0.679 F=R1
N26422 X195.747 Y32.099 Z-0.791 F=R2
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N44357 G1 X211.769 Y88.723
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N44360 G3 X208.654 Y88.787 I-0.032 J-1.556
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N44362 G2 X200.287 Y80.346 I-8.446 J0.042
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N44365 G1 Y78.75
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N44367 G1 X200.474 Y77.238
N44368 X200.64 Y77.163
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N44379 X200.814 Y77.083
N44380 G3 X211.932 Y88.788 I-0.602 J11.705
N44381 G3 X208.492 Y88.788 I-1.72 J0.
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N44517 X208.839 Y89.122
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N44714 X198.937 Y79.363
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N44880 G1 Z-32.32 F=R1
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N44956 G0 Z5.0
N44957 G1 Z-32.36 F=R1
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N45003 X199.668 Y77.82
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N45033 G0 Z5.0
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N45037 X205.818 Y79.317
N45038 X206.975 Y80.135
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N45040 X209.736 Y83.317
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N45048 X209.268 Y89.076
N45049 X209.145 Y87.89

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N45106 X202.259 Y77.813
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N45125 X209.187 Y87.887
N45126 G2 X200.404 Y79.77 I-8.99 J0.918
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N45146 X210.383 Y89.801
N45147 X209.798 Y89.732
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N45149 X209.241 Y89.137

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N45157 X200.263 Y77.741
N45158 X202.228 Y77.935
N45159 X202.413 Y77.895
N45160 X203.883 Y78.277
N45161 X205.733 Y79.107
N45162 X206.987 Y79.98
N45163 X207.719 Y80.596
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N45218 X211.039 Y86.811
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N45223 X209.302 Y89.194
N45224 X209.169 Y88.138
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N45248 X209.431 Y89.544
N45249 X209.215 Y89.203

N45250 X209.088 Y88.219
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N45252 G1 X199.857 Y79.809
N45253 X199.568 Y79.646
N45254 X199.299 Y79.34
N45255 X199.133 Y78.723
N45256 X199.208 Y78.399
N45257 X199.595 Y77.917
N45258 X200.207 Y77.698
N45259 X202.034 Y77.839
N45260 X202.57 Y77.977
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N45263 G0 Z5.0
N45264 G1 Z-32.52 F=R1
N45265 X202.362 Y78.136 F=R2
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N45267 X205.776 Y79.44
N45268 X207.598 Y80.828
N45269 X208.798 Y82.125
N45270 X209.597 Y83.326
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N45272 X210.928 Y86.954
N45273 X211.037 Y88.975
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N45276 X209.656 Y89.446
N45277 X209.39 Y89.039
N45278 X209.306 Y88.465
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N45281 X199.474 Y79.203
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N45283 X199.678 Y78.104
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N45286 X202.538 Y78.098
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N45324 X209.265 Y89.226
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N45330 X199.234 Y78.415
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N45338 G0 Z5.0
N45339 G1 Z-32.56 F=R1
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N45399 X209.306 Y89.2

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N45414 G0 Z5.0
N45415 G1 Z-32.6 F=R1
N45416 X202.666 Y78.297 F=R2
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N45555 X199.336 Y79.066
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N45577 X210.207 Y89.486
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N45580 X209.473 Y88.449
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N45640 G0 Z5.0
N45641 G1 Z-32.72 F=R1
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N45645 X207.003 Y80.578
N45646 X208.519 Y82.072
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N45649 X210.721 Y86.953

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N45666 X205.594 Y79.458
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N45696 X210.342 Y89.608
N45697 X210.048 Y89.601
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N45699 X209.427 Y89.093

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N45717 X206.997 Y80.622
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N45723 X210.618 Y89.262
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N45725 X209.771 Y89.224
N45726 X209.576 Y88.762
N45727 X209.548 Y88.38
N45728 G2 X200.751 Y79.457 I-9.369 J0.438
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N45735 X203.298 Y78.627
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N45740 X208.454 Y81.916
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N45746 X210.293 Y89.486
N45747 X209.814 Y89.373
N45748 X209.53 Y88.961
N45749 X209.46 Y88.364

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N45755 X200.263 Y78.068
N45756 X202.08 Y78.224
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N45758 X203.659 Y78.551
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N45760 X206.965 Y80.363
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N45762 X209.431 Y83.157
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N45764 X210.829 Y86.761
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N45766 X210.763 Y89.368
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N45768 X210.048 Y89.56
N45769 X209.749 Y89.431
N45770 X209.55 Y89.226
N45771 X209.384 Y88.577
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N45776 X199.475 Y78.491
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N45779 X202.06 Y78.13
N45780 X203.659 Y78.551
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N45783 G0 Z5.0
N45784 G1 Z-32.8 F=R1
N45785 X203.453 Y78.709 F=R2
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N45787 X206.992 Y80.667
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N45793 X210.374 Y89.335
N45794 X209.862 Y89.238
N45795 X209.619 Y88.813
N45796 X209.56 Y88.076
N45797 G2 X208.074 Y83.681 I-9.378 J0.721
N45798 G1 X207.936 Y83.473
N45799 G2 X202.443 Y79.682 I-7.733 J5.328

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N45806 X202.188 Y78.379
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N45815 X210.851 Y88.972
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N45818 X209.817 Y89.313
N45819 X209.545 Y88.878
N45820 X209.491 Y88.241
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N45822 G1 X207.889 Y83.547
N45823 G2 X202.423 Y79.76 I-7.686 J5.254
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N45826 X199.627 Y79.095
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N45842 X209.771 Y89.387
N45843 X209.473 Y88.946
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N45846 G1 X207.871 Y83.666
N45847 G2 X202.07 Y79.763 I-7.659 J5.122
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N45849 X199.56 Y79.157

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N45854 X203.814 Y78.633
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N45857 G0 Z5.0
N45858 G1 Z-32.84 F=R1
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N45868 X209.896 Y89.213
N45869 X209.652 Y88.775
N45870 X209.607 Y88.139
N45871 G2 X208.121 Y83.674 I-9.486 J0.677
N45872 G1 X207.987 Y83.473
N45873 G2 X202.381 Y79.624 I-7.803 J5.357
N45874 G1 X200.122 Y79.304
N45875 X199.778 Y79.1
N45876 X199.688 Y78.709
N45877 X199.87 Y78.367
N45878 X200.314 Y78.231
N45879 X202.181 Y78.425
N45880 X203.6 Y78.81
N45881 X203.775 Y78.775
N45882 X205.302 Y79.455
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N45887 X210.665 Y86.815
N45888 X210.81 Y88.97
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N45891 X209.849 Y89.286
N45892 X209.578 Y88.842
N45893 X209.539 Y88.341
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N45896 G2 X202.32 Y79.691 I-7.755 J5.284
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N45929 G0 Z5.0
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N45942 X209.651 Y88.183
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N45944 G1 X208.022 Y83.45
N45945 G2 X202.492 Y79.608 I-7.855 J5.405
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N45947 X200.125 Y79.264
N45948 X199.806 Y79.07
N45949 X199.732 Y78.709

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N45999 X204.099 Y78.844

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N46070 X202.034 Y78.303
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N46072 X204.224 Y78.976
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N46077 X203.983 Y79.079 F=R2
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N46079 X206.999 Y80.86
N46080 X208.184 Y82.048
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N46082 X209.941 Y85.054
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N46085 X210.313 Y89.199
N46086 X209.977 Y89.141
N46087 X209.775 Y88.792
N46088 X209.749 Y88.392
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N46090 G1 X200.03 Y79.157
N46091 X199.835 Y78.984
N46092 X199.805 Y78.712
N46093 X199.962 Y78.455
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N46095 X202.193 Y78.545
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N46097 X204.175 Y79.076
N46098 X205.716 Y79.824
N46099 X206.933 Y80.685

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N46101 X209.082 Y83.136
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N46109 X209.661 Y88.369
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N46111 G1 X200.028 Y79.253
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N46117 X203.85 Y78.92
N46118 X204.175 Y79.076
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N46120 X205.733 Y79.732
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N46128 X210.316 Y89.37
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N46130 X209.629 Y88.922
N46131 X209.584 Y88.583
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N46139 X203.883 Y78.84
N46140 X204.367 Y79.073
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N46143 G0 Z5.0
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N46145 X204.137 Y79.153 F=R2
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N46148 X208.043 Y81.923
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N46191 X210.684 Y87.232
N46192 X210.763 Y88.991
N46193 X210.615 Y89.214
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N46195 X209.857 Y89.247
N46196 X209.654 Y88.959
N46197 X209.625 Y88.788
N46198 G2 X200.212 Y79.375 I-9.413 J0.
N46199 G1 X199.768 Y79.172

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N46202 X200.212 Y78.201
N46203 X201.671 Y78.302
N46204 X203.338 Y78.673
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N46212 X210.142 Y88.835
N46213 X210.114 Y88.728
N46214 G2 X200.337 Y78.887 I-9.921 J0.079
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N46231 G1 X204.589 Y79.49
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N46233 G1 X210.505 Y88.764
N46234 X210.424 Y88.977
N46235 X210.21 Y89.067
N46236 X210.005 Y88.982
N46237 X209.919 Y88.738
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N46241 X200.023 Y78.575
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N46243 X200.62 Y78.511
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N46248 G3 X210.214 Y89.169 I-0.388 J0.016
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N46273 G1 X205.172 Y79.452
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N46279 G3 X200.212 Y78.202 I0.005 J-0.585
N46280 G3 X205.225 Y79.464 I0. J10.586
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N46287 G3 X200.614 Y196.757 I-11.557 J-0.421
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N46289 G3 X198.663 Y195.204 I-0.056 J-1.555
N46290 G1 Y195.2
N46291 G3 X200.211 Y193.654 I1.556 J0.011
N46292 G1 X200.255
N46293 G2 X208.654 Y185.249 I-0.047 J-8.446
N46294 G1 Y185.213
N46295 G3 X210.242 Y183.665 I1.556 J0.008
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N46299 X211.837 Y185.642

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N46304 G3 X200.185 Y193.574 I1.637 J0.011
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N46382 X198.622 Y195.451
N46383 X198.683 Y194.713
N46384 X198.952 Y194.229
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N47383 X210.882 Y184.643
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N49776 X71.966 Y195.795
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N49782 X70.642 Y195.215 F=R2
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N49849 X70.279 Y195.285

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N49852 G0 Z5.0
N49853 G1 Z-32.92 F=R1
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N51699 X74.139 Y79.142

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