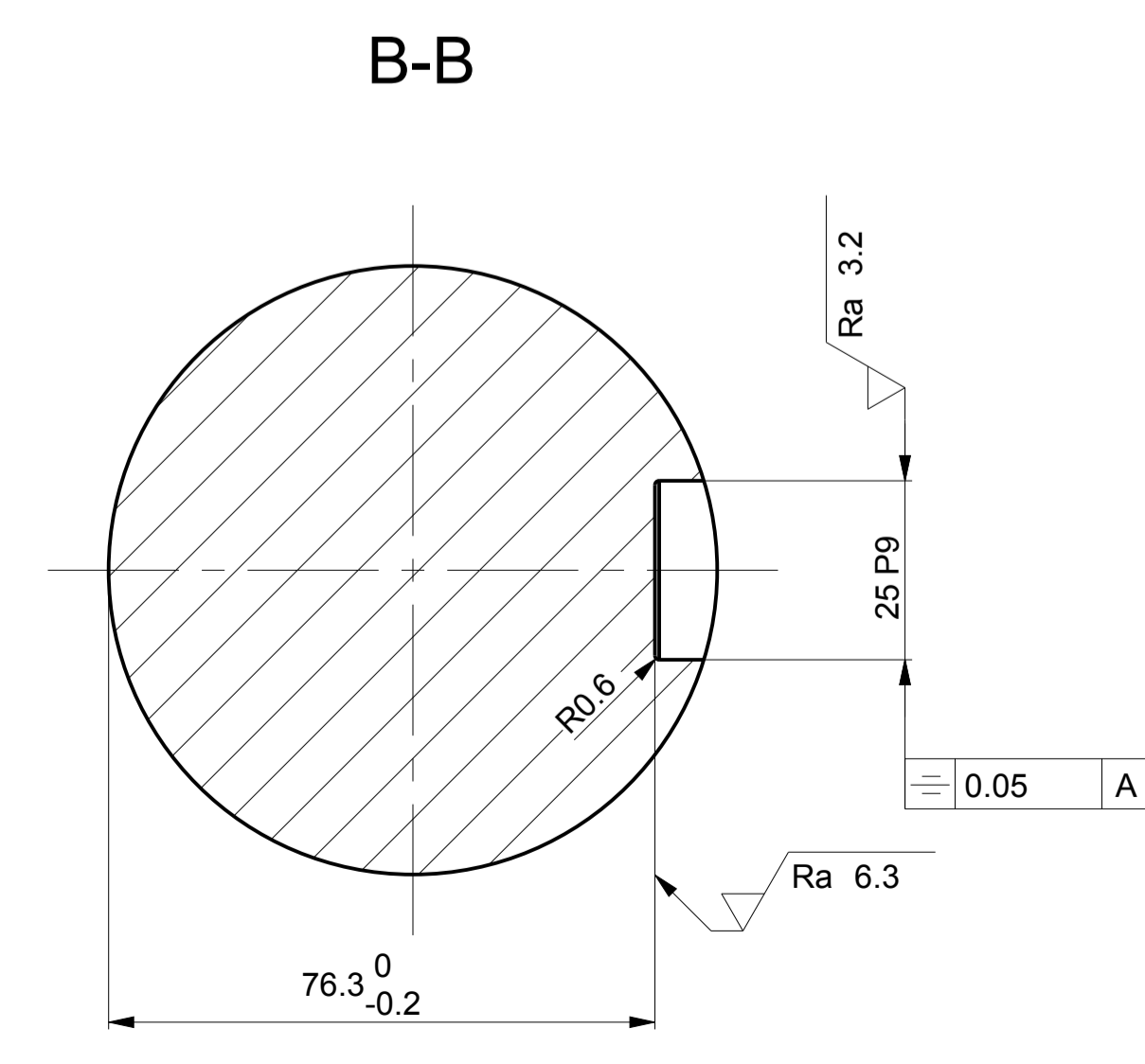
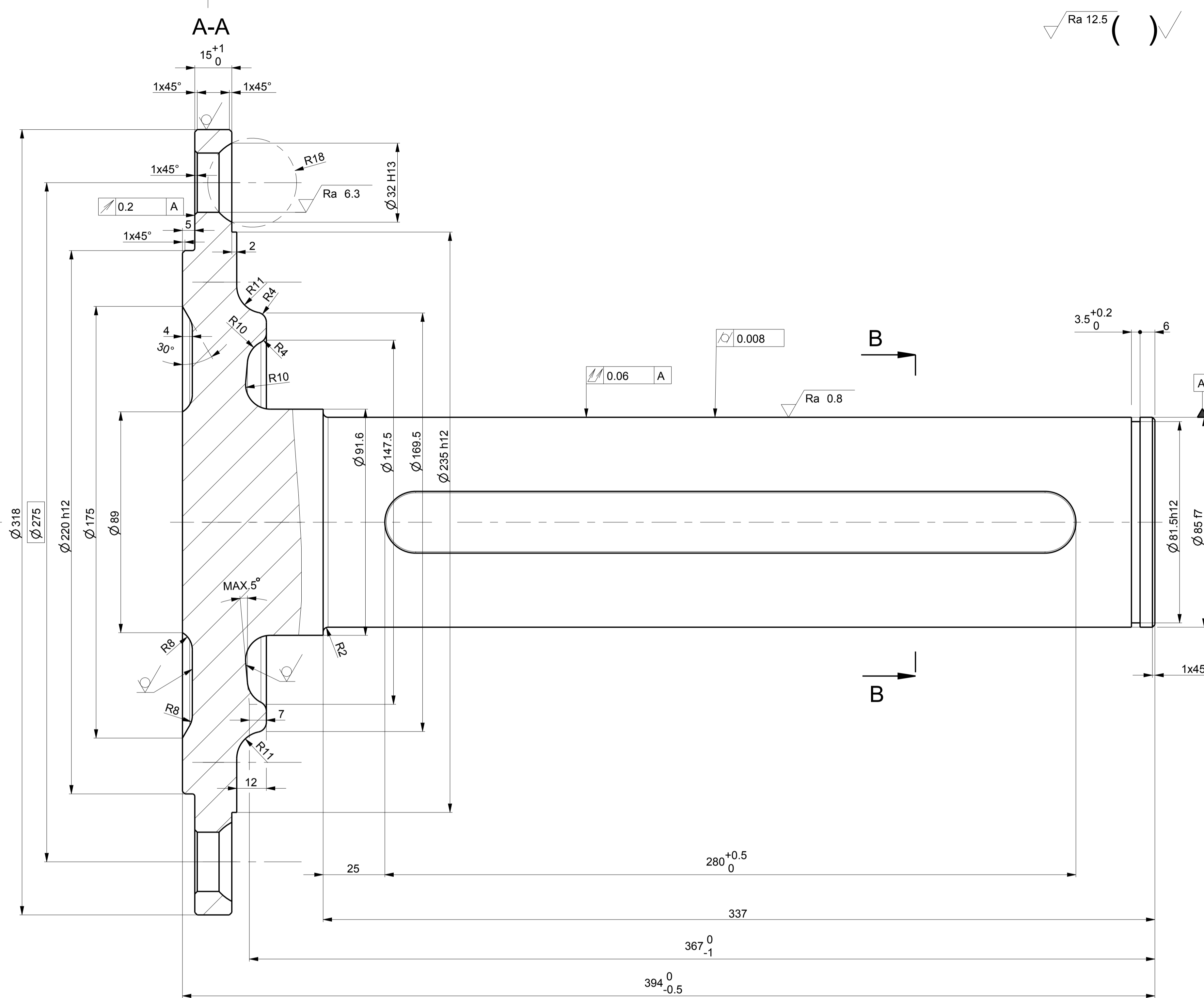
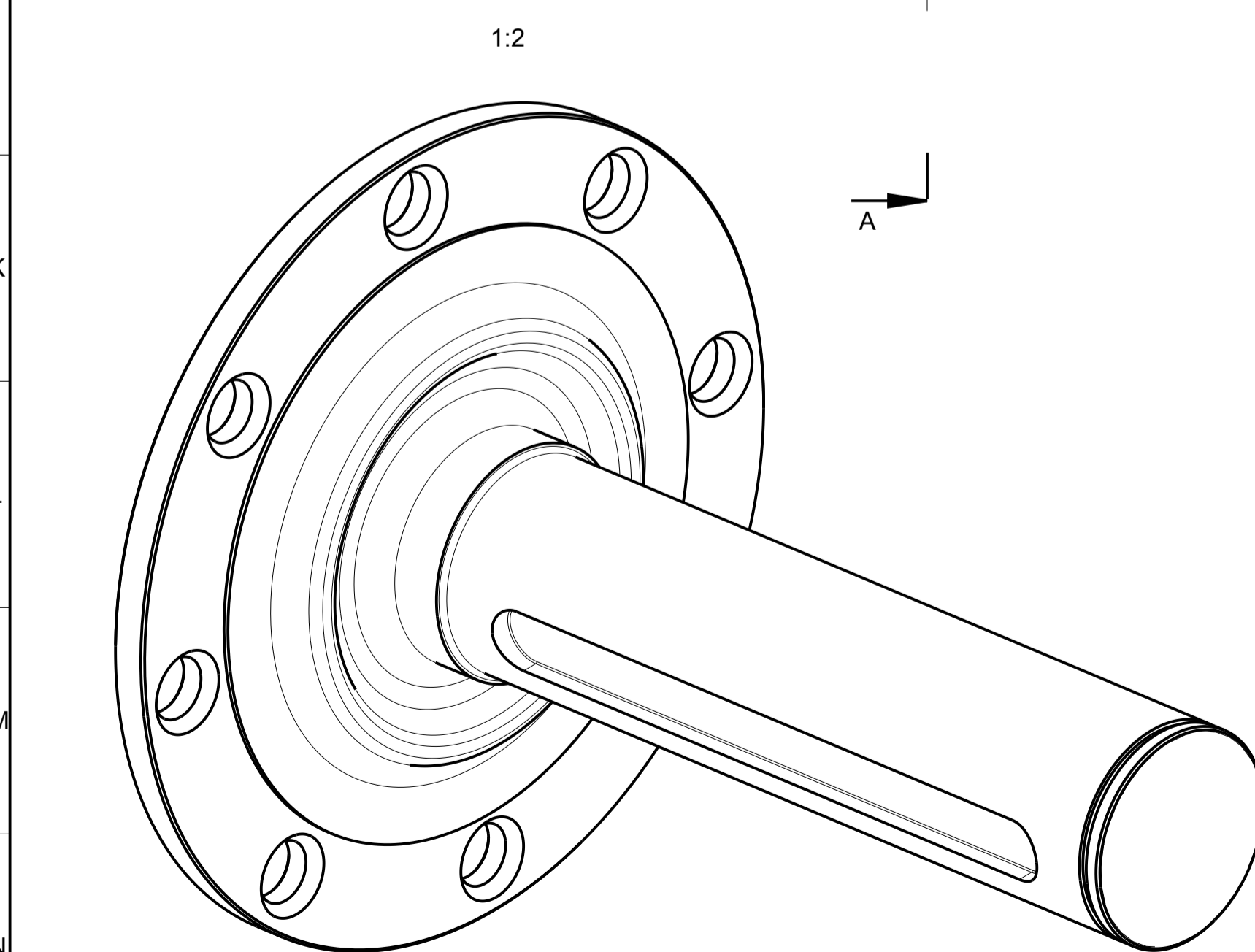
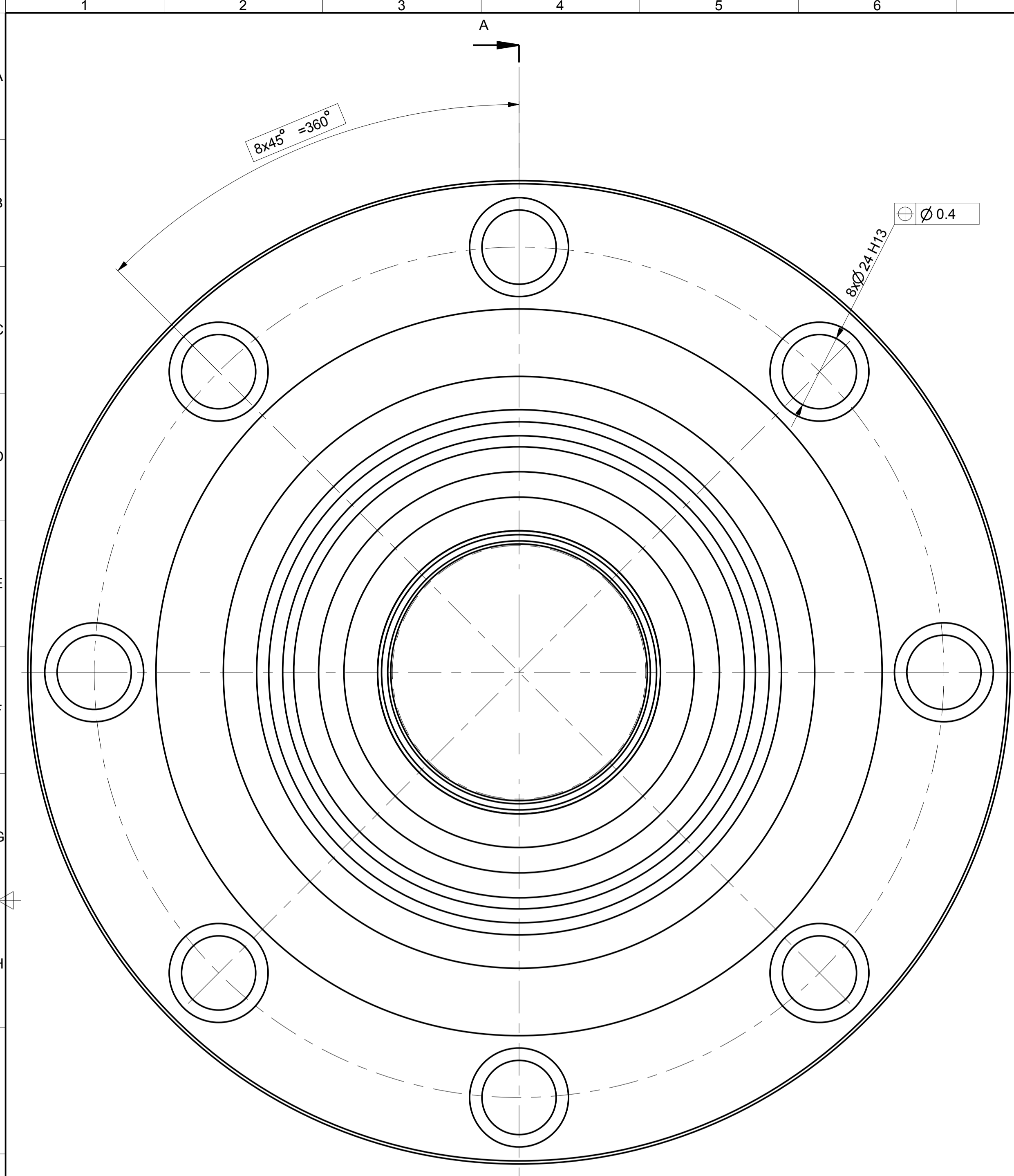


PRESNOST	ISO2768-mk				
TOLEROVANI PODLE ISO 8015					
PROMITANI	(HSD E)	PZ	IND X	ZMENA	DAT. PODP
MATERIAL	...	HMOTNOST	119,5311	BEZ.C	MERITKO 2:5
POLOTOVAR--		V MONT. JEDN.	...	KATEGORIE	
VYPRACOVAL SIBL		ZETOR TRACTORS, a.s. Vyzkum a vyvoj			
PREZKOUSEL		ST.V.		IN.VYDAN PZ	
NORMALIZATOR	SCHVALIL	FORMAT	C.VYKRESU	INDEX	
TECHNOLOG	DATUM 07.05.2013				
NAZEV	ZADNI_POLO_INST A1 NC.161.500 1/1 -A				

NC161500-A-ZADNI_POLO_INST



1. Fe/Zn12c1B;
 2. VSECHNY ROZMERY JSOU PLATNE PO POUZITÍ POKRYVY;
 3. STŘEDOFREKVENČNĚ KALIT DO HL. 7 mm, NA 48-52 HRC;
 4. VYKOVĚK OTŘYSKAT, ZUSLECHTIT NA 900 - 1050 MPa (275 - 323 HB)
1. Fe/Zn12c1B;
 2. ALL DIMENSIONS ARE VALID AFTER SURFACE FINISH TREATMENT;
 3. MEDIUM FREQUENCY HARDENED INTO DEEP 7 mm, ON 48-52 HRC;
 4. FORGED PIECE SAND BLASTED, TREATED ON 900 - 1050 MPa (275 - 323 HB)

PRESNOST	ISO2768-mK				
TOLEROVANI PODLE ISO 8015					
PROMITANI	(HSD E)	PZ	IND X	ZMENA	DAT. P. O. P. S.
MATERIAL	15 142.3	HMOTNOST	27.9013	BEZ.C	MERITKO 1:1
POLOTOVARVYKOVEK		V MONT. JEDN.	NC.161.500	KATEGORIE	A
VYPRACOVAŠTEL		ZETOR TRACTORS, a.s. Vyzkum a vyvoj			
PREZKOUSEL					
NORMALIZATOR	SCHVALIL				
TECHNOLOG	DATUM 08.02.2013	ST.V.	N.V. VYDAN PZ		
NAZEV		FORMAT	C.VYKRESU	INDEX	
HRIDEL_KOLA_V2		A1	NC.161.501 1/1	-A	
WHEEL SHAFT					

NC161501-A-HRIDEL_KOLA_V2

A-A

A

B

C

D

E

F

1 2 3 4 5 6 7 8

13^{+0.2}₀ *

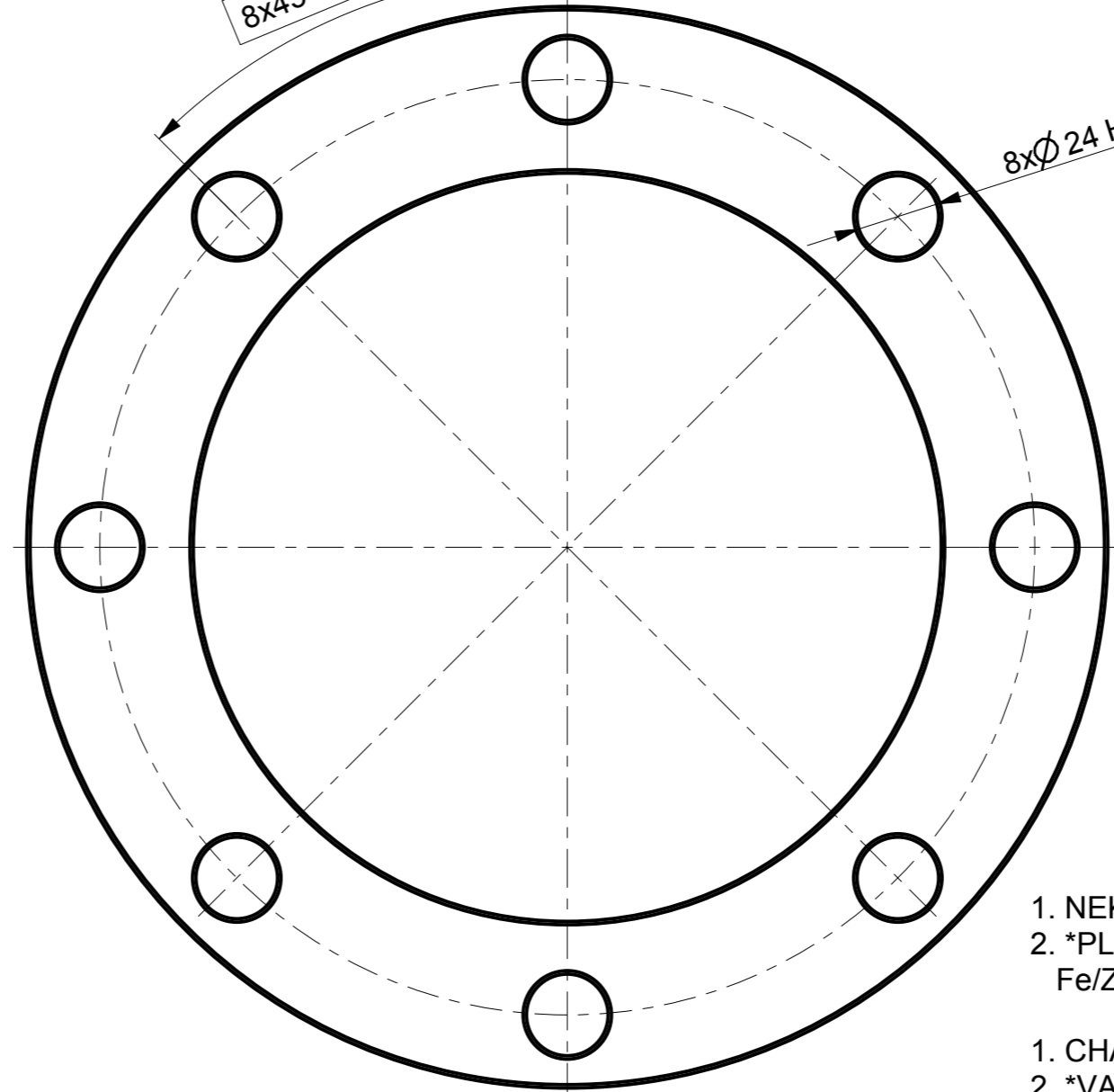
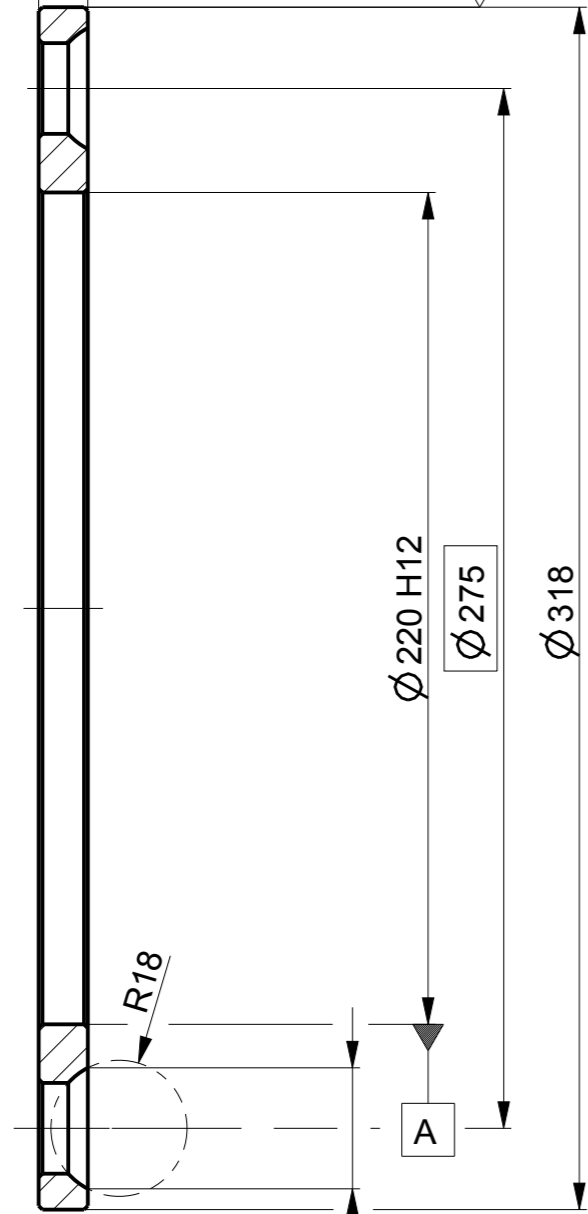
0.04 A

0.04 A

Ra 6.3 ()

8x45° = 360°

8x∅ 24 H13 ∅ 0.2 A

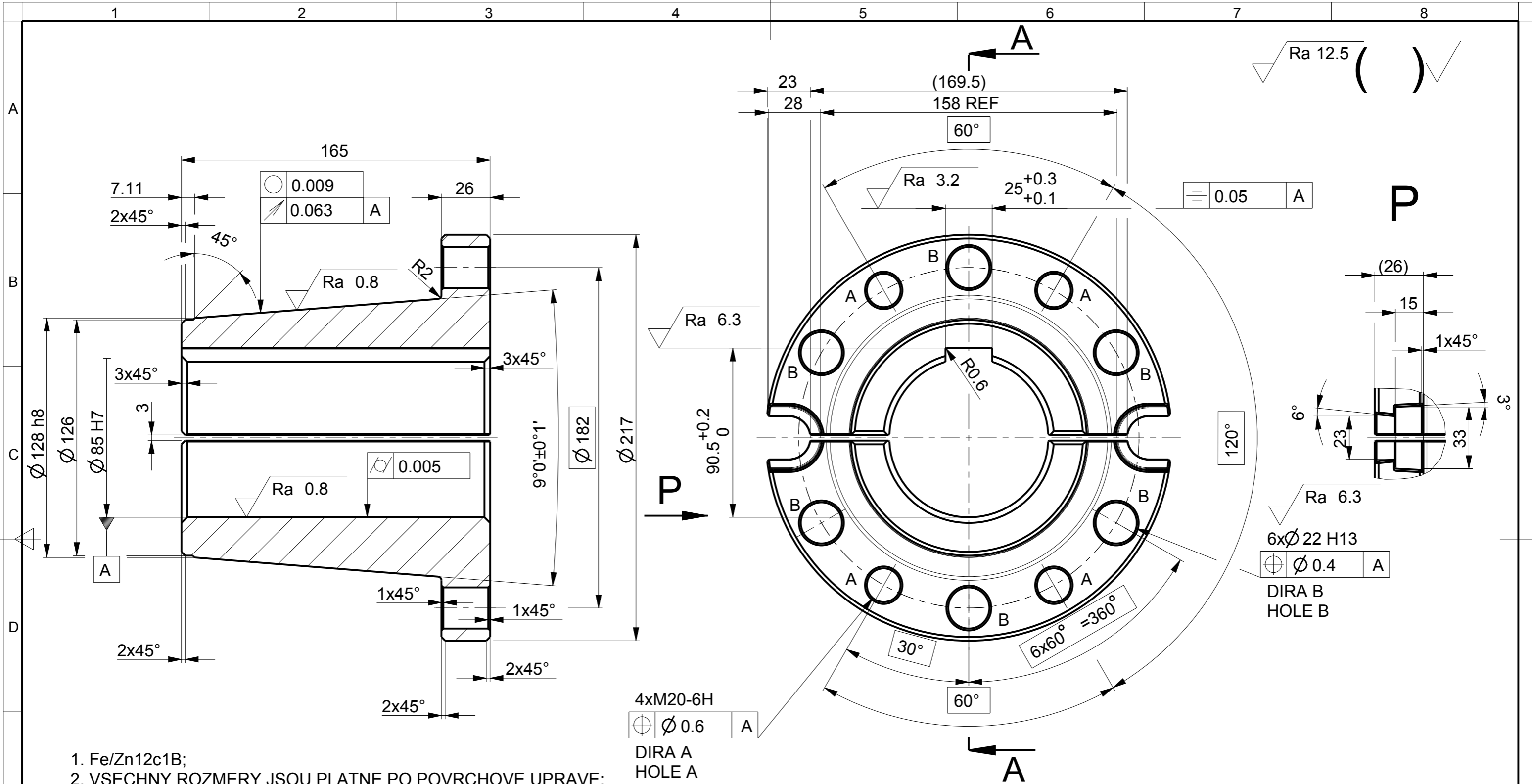


1. NEKOTOVANE ZKOSENI 1x45°;
2. *PLATI PO PÚ
Fe/Zn12cIB

1. CHAMFERS 1x45° WITHOUT DIMENSIONS;
2. *VALID AFTER SURFACE FINISH TREATMENT
Fe/Zn12cIB

PRESNOST	ISO2768-mK						
TOLEROVANI PODLE ISO 8015							
PROMITANI	ISO E	PZ	IND. X	ZMENA	DAT.	PODPIS	
MATERIAL	12 060	HMOTNOST	3.7691	BEZ.C	---	MERITKO	1:2
POLOTOVARP16x()	CSN 42 5310.12	V MONT.JEDN.	29.161.500	KATEGORIE		B	
VYPRACOVAL	SIBL	ZETOR TRACTORS, a.s. Vyzkum a vyvoj					
PREZKOUSEL							
NORMALIZATOR	SCHVALIL						
TECHNOLOG	DATUM 14.02.2013	ST.V.		N.V.VYDAN PZ			
NAZEV		FORMAT	C.VYKRESU	INDEX			
	MEZIKUS	A3	NC.161.502	-A			
	SPACER						

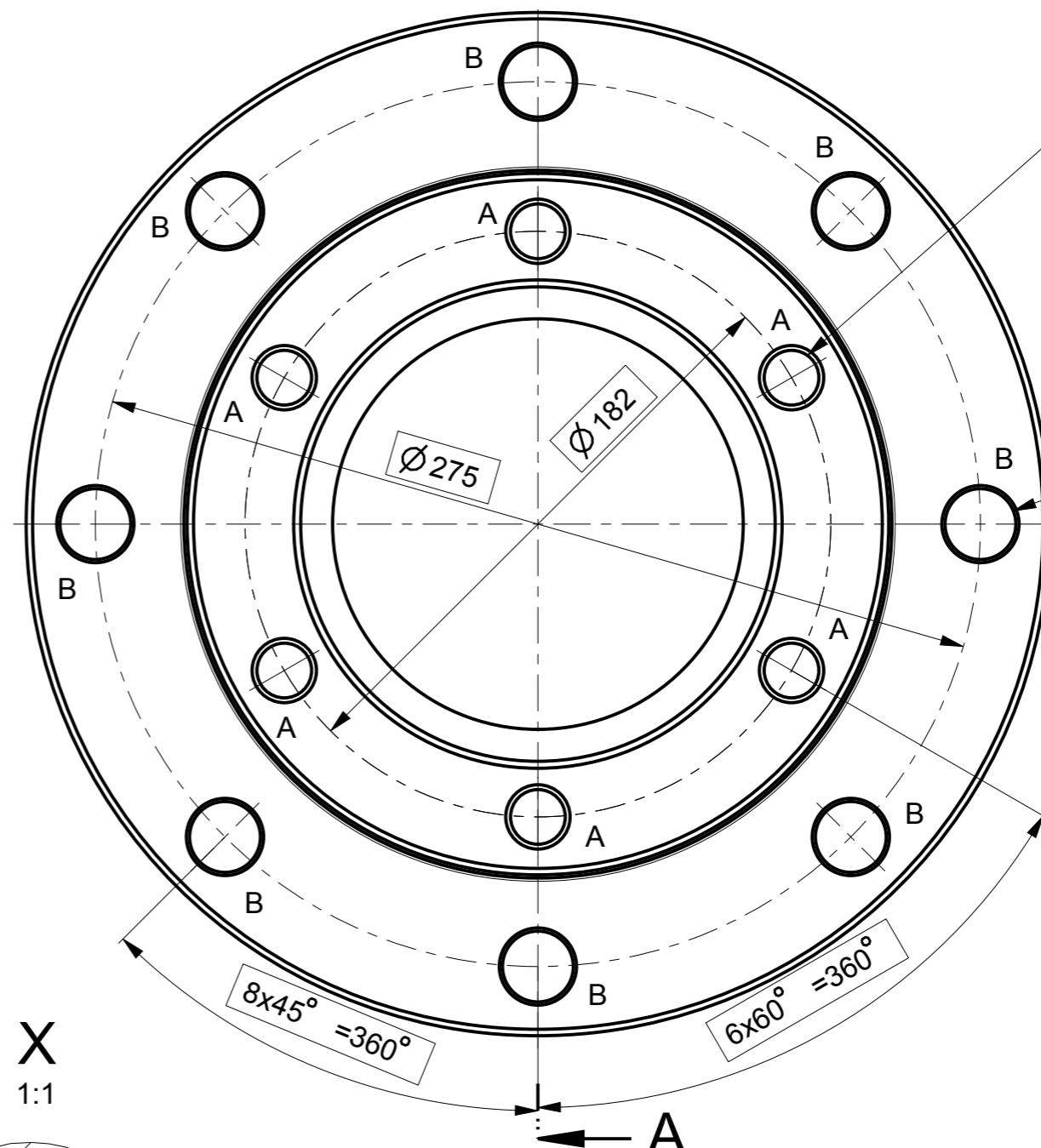
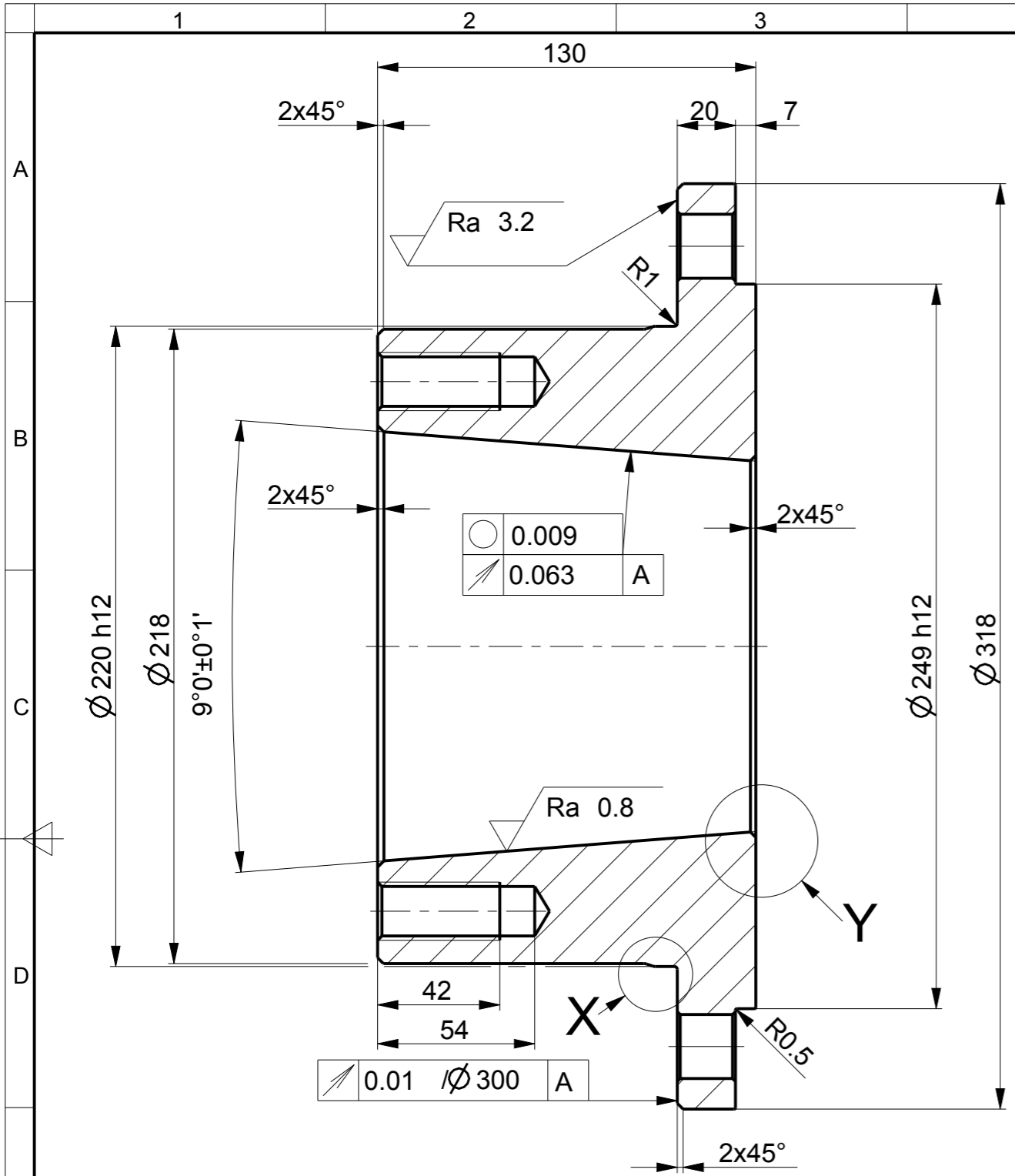
NC161502--A-MEZIKUS



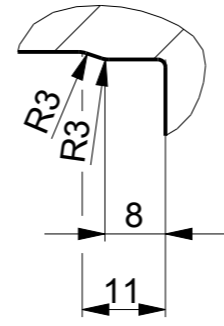
- 1. Fe/Zn12c1B;
- 2. VSECHNY ROZMERY JSOU PLATNE PO POVRCHOVE UPRAVE;
- 3. NEKOTOVANE ZKOSENI 1x45°;
- 4. NEKOTOVANE RADIUSY R1;
- 5. CEMENTOVAT A KALIT DO HL. 0,8 - 1 mm, NA TVRDOST 58-62 HRC.

- 1. Fe/Zn12c1B;
- 2. ALL DIMENSIONS ARE VALID AFTER SURFACE FINISH TREATMENT;
- 3. CHAMFERS 1x45° WITHOUT DIMENSIONS;
- 4. RADIUS R1 WITHOUT DIMENSIONS;
- 5. MEDIUM FREQUENCY HARDENED INTO DEEP 0,8 - 1 mm, ON 58-62 HRC.

NC161503-A-NABOJ_VNITRNI	PRESNOST	ISO2768-mK					
	TOLEROVANI PODLE ISO 8015						
	PROMITANI	ISO E	PZ	IND. X	ZMENA	DAT.	PODPIS
	MATERIAL	14 220.4	HMOTNOST	15.0224	BEZ.C	---	MERITKO 1:2
	POLOTOVARVYKOVEK	---	V MONT.JEDN.	NC.161.500	KATEGORIE	A	
	VYPRACOVAŠIBL		ZETOR TRACTORS, a.s. Vyzkum a vyvoj				
	PREZKOUSEL						
	NORMALIZATOR	SCHVALIL					
	TECHNOLOG	DATUM 10.01.2013	ST.V.	N.V.VYDAN PZ			
	NAZEV	NABOJ_VNITRNI		FORMAT	C.VYKRESU		INDEX
			A3	NC.161.503			



1. Fe/Zn12c1B;
 2. VSECHNY ROZMERY JSOU PLATNE PO POVRCHOVE UPRAVE;
 3. NEKOTOVANE ZKOSENI 1x45°;
 4. NEKOTOVANE RADIUSY R1;
 5. CEMENTOVAT A KALIT DO HL. 0,8 - 1 mm, NA TVRDOST 58-62 HRC.
1. Fe/Zn12c1B;
 2. ALL DIMENSIONS ARE VALID AFTER SURFACE FINISH TREATMENT;
 3. CHAMFERS 1x45° WITHOUT DIMENSIONS;
 4. RADIUS R1 WITHOUT DIMENSIONS;
 5. CEMENTED AND HARDENED INTO DEEP 0,8 - 1 mm, ON 58-62 HRC.



PRESNOST	ISO2768-mK						
TOLEROVANI PODLE ISO 8015							
PROMITANI	ISO E	PZ	IND. X	ZMENA	DAT.	PODPIS	
MATERIAL	14.220.4	HMOTNOST	28.9901	BEZ.C	...	MERITKO	1:2
POLOTOVARVYKOVEK	...	V MONT.JEDN.	NC.161.500	KATEGORIE	A		
VYPRACOVAŠIBL		ZETOR TRACTORS, a.s. Vyzkum a vyvoj					
PREZKOUSEL							
NORMALIZATOR	SCHVALIL	ST.V.	N.V.VYDAN PZ				
TECHNOLOG	DATUM 10.01.2013	FORMAT	C.VYKRESU	INDEX			
NAZEV	NABOJ_VNEJSI		A3	NC.161.504		-A	

NC161504-A_NABOJ_VNEJSI

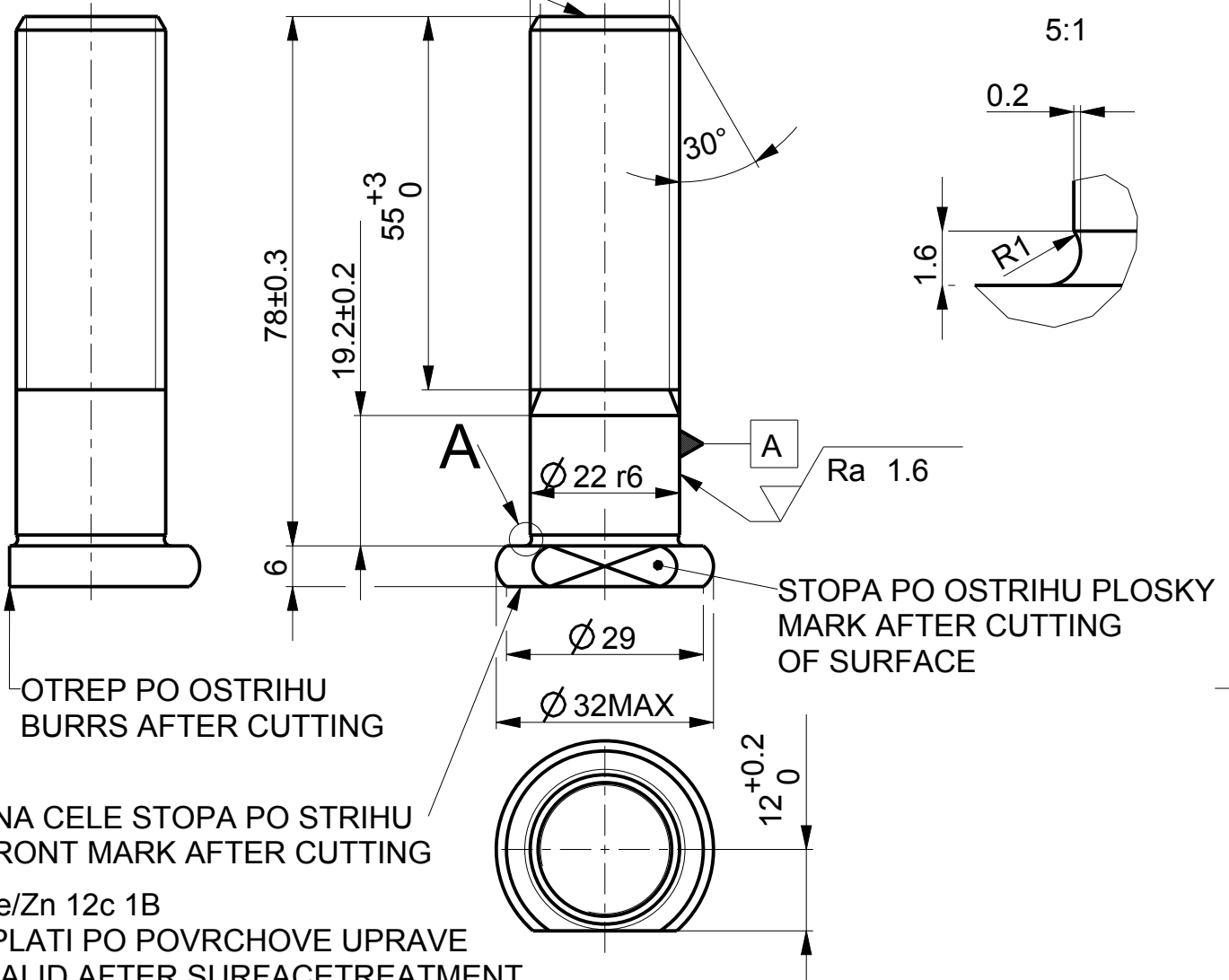
(Ra 3.2)

0.2 A

M22x1,5-6h*

STOPA PO STRIHU
MARK AFTER CUTTING

A
5:1



1. Fe/Zn 12c 1B
2. *PLATI PO POVRCHOVE UPRAVE
*VALID AFTER SURFACETREATMENT
3. MECHANICKE VLASTNOSTI 8.8, ZUSLECHTIT NA 784-980 MPa
MECHANICAL FEATURES 8.8, TREATED ON 784-980 MPa
4. ALTERNATIVNI MATERIAL LEGOVANA OCEL 40Cr-CHINA/41Cr-EN/11 140-CSN
ALTERNATIVE MATERIAL ALLOY STEEL 40Cr-CHINA/41Cr-EN/11 140-CSN

PRESNOST	ISO2768-cK						
TOLEROVANI PODLE ISO 8015							
PROMITANI	(ISO) E	PZ	IND. X	ZMENA	DAT.	PODPIS	
MATERIAL	12 042 (30MnB3-T) (35 B2)	HMOTNOST	0.2650	BEZ.C	43	MERITKO	1:1
POLOTOVAR	VYLISEK (SEMIPRODUCT STAMPING)	V MONT.JEDN.	NC.161.500	KATEGORIE	B		
VYPRACOVAŠIBL		ZETOR TRACTORS, a.s. Vyzkum a vyvoj					
PREZKOUSEL							
NORMALIZATOR	SCHVALIL						
TECHNOLOG	DATUM 08.02.2013	ST.V.	N.V.VYDAN PZ				
NAZEV		FORMAT	C.VYKRESU	INDEX			
SROUB_NABOJE		A4	NC.161.901			-A	
BOLT OF HUB							

NC161901--A-SROUB_NABOJE