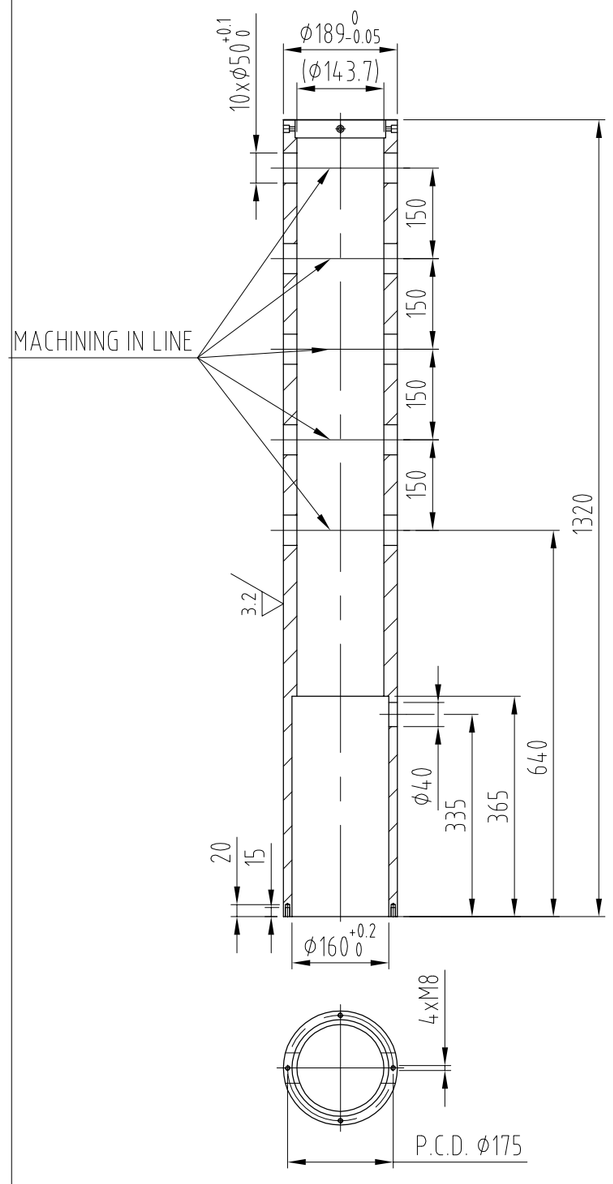
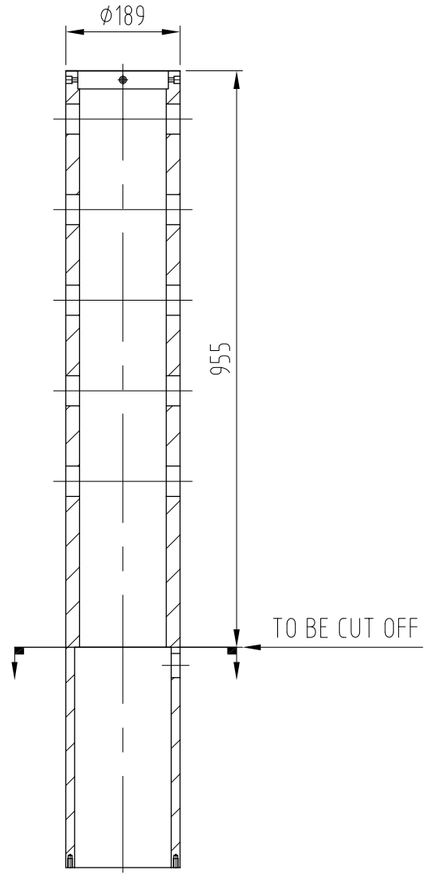
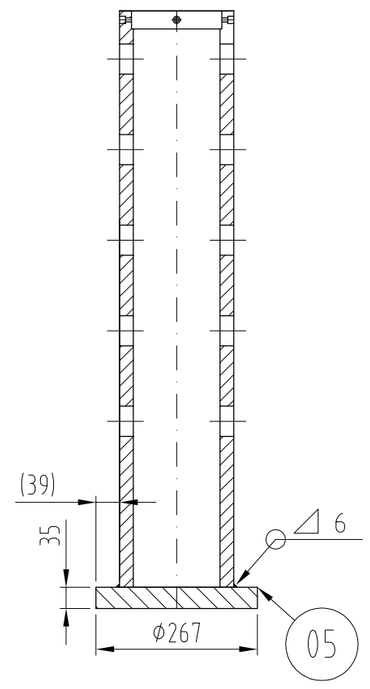
ORIGINAL ITEM



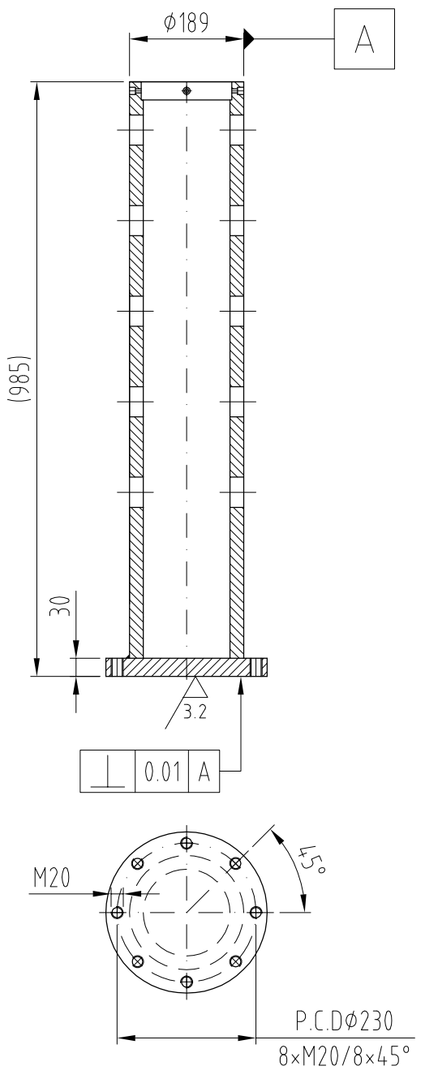
CUTTING



WELDING



MACHINING

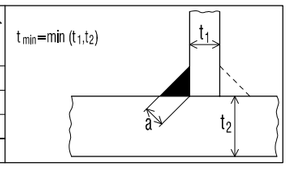


GENERAL NOTES:

FOR ORDER A11-42000, 1 ASSEMBLY TO BE MADE
TOTAL MASS OF 1 ASSEMBLY APPROX. 88 kg
ALL MATERIAL St 52-3N UNLESS STATED OTHERWISE
BREAK ALL SHARP EDGES

IF NOT MENTIONED OTHERWISE, WELDS ACC. TABLE BELOW

Plate thickness t_{min} [mm]	Minimum ◿ or ◿◺ a [mm]
<=6	3.0
<=8	4.0
<=10	5.0
> 10	5.0



Rev.						
A	MRP	A.F.C.				
	02-05-13					
Rev.	Drawn	Description	Proj.	Bas.	Stru.	Det.
	Date		Hydr.		Elect.	

Issued for :

Proj. method

Scale : 1:10

Copy Date : 21-05-2013

Notation	According	Tolerances	According
Dimensions	ISO 406	Welding	ISO 13920-AE
Geometrics	ISO 1101	Cutting	DIN 2310-1A,IC,IG,IK
Roughness	ISO 1302	Machining	ISO 2768-mK
		Plate Thickness	EN 10029
		Castings	ISO 8062-CT11

Client :
Huisman Konstrukce, s.r.o.

Project :
LIS

Title :
MODIFIKACE LISU
UPRAVOVANE POLOZKY

Huisman Equipment b.v.
Admiraal Trompstraat 2
3115 HH Schiedam, The Netherlands
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= Huisman Equipment B.V. =
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Format	Order No.	Drawingno.	Rev.
A2	A11-42000	A11-42000-00-002	A

Filename: D:\Documents\Desktop\NOVE PRILOHY\A11-42000-00-002A.dwg
Plotted: Tuesday 21-05-2013, 16:48 by: mroupec from system: SV01-11-083D in city: