

1x 85 kg	500	CYLINDER, Hydraulic
1x in TOTAL	A	ZH2-B14-070x200
8x 2 kg	501	HEX HEAD BOLT M20x65
8x in TOTAL	A	8.8 DIN 933 / ISO 4017
8x 0.1 kg	502	PLAIN WASHER M20
8x in TOTAL	A	Steel DIN 725-A ISO 7089
2x 0.3 kg	503	EYE BOLT M16
2x in TOTAL	A	C15 DIN 580

GENERAL NOTES:


FOR ORDER A11-42000, 1 ASSEMBLY TO BE MADE
TOTAL MASS OF 1 ASSEMBLY APPROX. 3500 KG
ALL MATERIAL ST 52-3M UNLESS STATED OTHERWISE
BREAK ALL SHARP EDGES
ITEM NUMBERS: 01-04 / 500-503

IF NOT MENTIONED OTHERWISE, WELDS ACC. TABLE BELOW

Plate thickness t_{eff} [mm]	Minimum α [°]
< 6	3.0
< 8	4.0
< 10	5.0
> 10	5.0

NO. FOR 1 ASSY + WEIGHT	DESCRIPTION AND SIZE
NUMBER FOR ORDER	01 MATERIAL AND REMARKS

Rev	MPR Aff.			
	A			
Date	12.05.13			
Description	Drawn			
Proj	Bas.			
	Hydr.			
Elect	Sru.			
	Det.			

Proj. method	Scale :	Copy Date :
	1:10 (1:2.5)	21-05-2013

Notation	According	Tolerances	According
Dimensions Geometrics Roughness	ISO 406 ISO 1101 ISO 1302	Welding Cutting Machining Plate Thickness Castings	ISO 13920-AE DIN 2310-1A,C,G,K ISO 2768-mK EN 10029 ISO 8062-CT11

Huisman Konstruke, s.r.o.

Project :
LISMODIFIKACE LISU
SESTAVA

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PROPRIETARY INFORMATION

consent of Plaintiff's management. Recipient shall treat this document as confidential.
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Format	Order No.	Drawingno.	Rev.
A1	A11-42000	A11-42000-00-000	A
2		1	